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# Calculation of Oxygen Deficiency Hazard Classes for RHIC

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August 1994

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### **U.S. Department of Energy**

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### AD/RHIC/RD-72

## RHIC PROJECT

Brookhaven National Laboratory

### Calculation of Oxygen Deficiency Hazard Classes for RHIC

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#### **INTRODUCTION**

The calculation of Oxygen Deficiency Hazard (ODH) Classifications was completed for the Magnet Enclosure Building which encloses equipment that may release cryogen or pressurized gas to the building internal volume<sup>1</sup>. Calculation of ODH Classifications was also completed for any other buildings enclosing equipment that may release cryogen or pressurized gas to the building internal volume<sup>2</sup>. This sudden release<sup>3</sup> could then expose personnel in that building to an oxygen deficient atmosphere.

The criteria, guidelines, and methods for the calculation of ODH classifications, are defined in the Rhic Project Document "Oxygen Deficiency Hazards (ODH)<sup>4</sup>." The classifications are quantified from "0" to "4", for no hazard to the most severe hazard respectively, by calculating the ODH fatality rate (per hour) as defined by:

$$\boldsymbol{\Phi} = \sum N_i P_i F_i \tag{1}$$

where  $N_i$  = number of i-type components

 $\dot{P_i}$  = probability of the i-th component failure per hour

 $F_i = fatality factor or O_2\%$ .

The value of the ODH fatality rate is used to determine the ODH classification.

ODH Class	Fatality Rate $\Phi$ (1/hr.)
Unclassified 0	$\Phi < 10^9$ $10^{-9} \le \Phi < 10^7$
1 2	$\begin{array}{rrr} 10^{-7} \le & \Phi < 10^{-5} \\ 10^{-5} \le & \Phi < 10^{-3} \end{array}$
3	$10^{-3} \le \Phi < 10^{-1}$ $\Phi \ge 10^{-1}$
4	$\Phi \ge 10^{-1}$

Table	I	ODH	Classes
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#### DISCUSSION

To prepare for a specific ODH calculation the following data and calculations are required:

1- The quantity of each different type of component, contained in the building volume, that could fail and cause a spill.  $N_{1}$ ,  $N_{2}$ ,  $N_{3}$ , etc.

2- The probability of the i-th component failure and human error rate estimates (per hour) shown in Reference 3 tables B-IV, B-V, B-VI, and B-VII.  $P_{1}$ ,  $P_{2}$ ,  $P_{3}$ , etc.

3- The building volume in  $ft^3$  (V), from Reference 1 and calculations of building volumes from architectural drawings, Reference 2.

4- The fan ventilation rate in CFM (Q).

5- The spill rate in SCFM (R), from Reference 2 and/or manufacturer's data.

6- Spill time in minutes (t).

7- Atmospheric pressure in Torr (p)

8- The fatality factor (F) per hour as defined by:

$$F_i = 10^{(6.5 - P02i/10)}$$
(2)

where

$$PO_{2i} = cr_i * p/100$$
 Partial pressure  $O_2$  (mmHg) (3)

and

 $cr_i = 0.21*[1-R/Q^*(1-e^{(-Q^*t/V)})]*100 \qquad O_2^{\circ}(volumetric) during release$ (4)

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#### **CALCULATIONS**

The building volumes requiring ODH classifications were numerous and calculations to arrive at the most optimum ventilation rates were repetitive. In addition a parametric study, with variable fan rates, was performed to assure the optimal number of fan(s) were selected for a given enclosure. For each building volume three sets of calculations were made as follows: 1- full fans, 2- one fan off, and 3- no fan. To expedite the calculations a Mathcad program was developed (see Appendix I). The equations from Reference 4 were utilized, in this program, to conduct the parametric study and calculate all ODH classifications.

#### **RESULTS**

The results of the ODH calculations, for full fan operation, can be found in Appendix II.

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#### **REFERENCES**

1. D.P. Brown, ", RHIC Project Technical Note AD/RHIC/RD-78, Nov. 1994.

2. RHIC Cryogenic System Safety Analysis Report, Introduction; Table 4, calculated from P.E. Architectural Drawings.

3. K.C. Wu, "Estimation of Helium Discharge Rates for RHIC ODH Calculations", RHIC Project Technical Note AD/RHIC/RD-79, Nov. 1994.

4. Oxygen Deficiency Hazards (ODH), RHIC Project Document.

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**APPENDIX 1** 

This mathcad program calculates the ODH class when the ventilation fans are drawing from the the confined volume at a rate greater than the spill rate. The methodology followed is described in the RHIC ODH standard.

D := READPRN(v100r) Reads data input file "vXXXX.prn"

v0 := D<sup><0></sup>

AREACODE := D<sub>28</sub>

Area in Question= AREACODE = 100

DATA

				R	=D <sub>2</sub>	R6 := D <sub>8</sub>	(SCFM He)
	DATA : R		N1	R1	:=D <sub>3</sub>	R7 :=D <sub>9</sub>	(SCFM He)
Gas Spill Rate (R) [f(t)]		DATA		R2	$2 := D_4$	R8 := D <sub>10</sub>	(SCFM He)
				R3	:=D <sub>5</sub>	R9 := D <sub>11</sub>	(SCFM He)
Confined Volume (V)	$V := D_0$	(CF)		R4	t :=D <sub>6</sub>	R10 := D <sub>12</sub>	(SCFM He)
Fan Vent Rate (Q)	$Q := D_1$	(CFM)		R5	$5 := D_7$	R11 := D <sub>13</sub>	(SCFM He)
Note: failure rates below standard. If the variety of					·	R12 := $D_{14}$	(SCFM He)
then 6, enter "0" for N	• •		5 1033			R13 := D <sub>15</sub>	(SCFM He)
Equip. #1 failure rate (P	<b>1)</b> P1	:=D <sub>16</sub>	(per hr.	.)		R13 above a min.) depend	
Quantity of Equip. #1 (N	1) NI	:=D <sub>17</sub>	(ea.)		rates as R:	follows: 0≤t≤.5	
Equip. #2 failure rate (P	<b>2)</b> P2	:=D <sub>18</sub>	(per hr.	.)	R1:		
Quantity of Equip. #2 (N		:=D <sub>19</sub>	(ea.)		R2:		
Equip. #3 failure rate (P		:=D <sub>20</sub>	(per hr.	`		1.5 <t td="" ≤2.0<=""><td></td></t>	
Quantity of Equip. #3 (N		:=D <sub>20</sub> :=D <sub>21</sub>	(ea.)	.,	R4:		
Qualitity of Equip. #5 (N	<b>()</b>	<sup>2</sup> D <sub>21</sub>			R5:		
Equip. #4 failure rate (P	<b>4)</b> P4	:=D <sub>22</sub>	(per hr.	.)	1.0.	2.5 125.0	LTU.
Quantity of Equip. #4 (N	<b>I4)</b> N4	:=D <sub>23</sub>	(ea.)				
Equip. #5 failure rate (P	<b>5)</b> P5	:=D <sub>24</sub>	(per hr.	.)			
Quantity of Equip. #5 (N	<b>15)</b> N5	:=D <sub>25</sub>	(ea.)(F	AN	S)		
Equip. #6 failure rate (P	<b>6)</b> P6	:=D <sub>26</sub>	(per hr.	.)		0,114	
Quantity of Equip. #6 (N		26 :=D <sub>27</sub>	 (ea.)		t, i	$=\frac{1}{2}$	
	•	21	. ,			-	

$$\begin{split} & R_{i} \coloneqq R \cdot 1 \qquad R1_{i} \coloneqq R1 \cdot 1 \qquad R2_{i} \coloneqq R2 \cdot 1 \qquad R6_{i} \coloneqq R6 \cdot 1 \qquad R7_{i} \coloneqq R7 \cdot 1 \qquad R8_{i} \coloneqq R8 \cdot 1 \qquad R12_{i} \coloneqq R12 \cdot 1 \\ & R3_{i} \coloneqq R3 \cdot 1 \qquad R4_{i} \coloneqq R4 \cdot 1 \qquad R5_{i} \coloneqq R5 \cdot 1 \qquad R9_{i} \coloneqq R9 \cdot 1 \qquad R10_{i} \coloneqq R10 \cdot 1 \qquad R11_{i} \coloneqq R11 \cdot 1 \qquad R13_{i} \coloneqq R13 \cdot 1 \\ & R_{i} \coloneqq if(t_{i} \le .5, R_{i}, if(t_{i} \le 1.0, R1_{i}, if(t_{i} \le 1.5, R2_{i}, if(t_{i} \le 2.0, R3_{i}, if(t_{i} \le 2.5, R4_{i}, if(t_{i} \le 3.0, R5_{i}, if(t_{i} \le 3.5, R6_{i}, if(t_{i} \le 4.0, R7_{i}, if(t_{i} \le 4.5, R8_{i}, if(t_{i} \le 1.5, R1_{i}, if(t_{i} \le 1.5, R3_{i}, if(t_{i} \le 2.0, R4_{i}, if(t_{i} \le 2.5, R5_{i}, if(t_{i} \le 3.0, R6_{i}, if(t_{i} \le 3.5, R7_{i}, if(t_{i} \le 4.0, R8_{i}, if(t_{i} \le 4.5, R9_{i}, if(t_{i} \le 2.5, R9_{i}, if(t_{i} \le 3.5, R7_{i}, if(t_{i} \le 4.0, R8_{i}, if(t_{i} \le 4.5, R9_{i}, if(t_{i} \le 2.5, R5_{i}, if(t_{i} \le 3.0, R6_{i}, if(t_{i} \le 3.5, R7_{i}, if(t_{i} \le 4.0, R8_{i}, if(t_{i} \le 4.5, R9_{i}, if(t_{i} \le 2.5, R9_{i}, if(t_{i} \le 3.5, R7_{i}, if(t_{i} \le 4.0, R8_{i}, if(t_{i} \le 4.5, R9_{i}, if(t_{i} \le 2.5, R5_{i}, if(t_{i} \le 3.5, R7_{i}, if(t_{i} \le 4.0, R8_{i}, if(t_{i} \le 4.5, R9_{i}, if(t_{i} \le 4.5, R9_{$$

$$cr_{i} \coloneqq 21 \cdot \left[ 1 - \frac{R_{i} + A_{i}}{2 \cdot Q} \cdot \left( 1 - e^{-Q \cdot \frac{t_{i}}{V}} \right) \right] \qquad Cr_{i} \coloneqq if(cr_{i} \ge 0, cr_{i}, 0)$$

eqs. calculate O2 % by vol. and constrain to >0%

$$\begin{split} & \operatorname{Cr}_{1} := \operatorname{if} \left( \operatorname{Cr}_{1} \ge 2 \cdot \operatorname{Cr}_{0}, \frac{\sqrt{\operatorname{Cr}_{0} + \operatorname{Cr}_{1}}}{2}, \operatorname{Cr}_{1} \right) \\ & \operatorname{Cr}_{3} := \operatorname{if} \left( \operatorname{Cr}_{3} \ge 2 \cdot \operatorname{Cr}_{2}, \frac{\sqrt{\operatorname{Cr}_{2} + \operatorname{Cr}_{3}}}{2}, \operatorname{Cr}_{3} \right) \\ & \operatorname{Cr}_{3} := \operatorname{if} \left( \operatorname{Cr}_{3} \ge 2 \cdot \operatorname{Cr}_{2}, \frac{\sqrt{\operatorname{Cr}_{2} + \operatorname{Cr}_{3}}}{2}, \operatorname{Cr}_{3} \right) \\ & \operatorname{Cr}_{5} := \operatorname{if} \left( \operatorname{Cr}_{5} \ge 2 \cdot \operatorname{Cr}_{4}, \frac{\sqrt{\operatorname{Cr}_{4} + \operatorname{Cr}_{5}}}{2}, \operatorname{Cr}_{5} \right) \\ & \operatorname{Cr}_{5} := \operatorname{if} \left( \operatorname{Cr}_{5} \ge 2 \cdot \operatorname{Cr}_{4}, \frac{\sqrt{\operatorname{Cr}_{4} + \operatorname{Cr}_{5}}}{2}, \operatorname{Cr}_{7} \right) \\ & \operatorname{Cr}_{6} := \operatorname{if} \left( \operatorname{Cr}_{4} \ge 2 \cdot \operatorname{Cr}_{5}, \frac{\sqrt{\operatorname{Cr}_{3} + \operatorname{Cr}_{4}}}{2}, \operatorname{Cr}_{4} \right) \\ & \operatorname{Cr}_{7} := \operatorname{if} \left( \operatorname{Cr}_{7} \ge 2 \cdot \operatorname{Cr}_{6}, \frac{\sqrt{\operatorname{Cr}_{6} + \operatorname{Cr}_{7}}}{2}, \operatorname{Cr}_{7} \right) \\ & \operatorname{Cr}_{8} := \operatorname{if} \left( \operatorname{Cr}_{8} \ge 2 \cdot \operatorname{Cr}_{7}, \frac{\sqrt{\operatorname{Cr}_{8} + \operatorname{Cr}_{7}}}{2}, \operatorname{Cr}_{7} \right) \\ & \operatorname{Cr}_{10} := \operatorname{if} \left( \operatorname{Cr}_{10} \ge 2 \cdot \operatorname{Cr}_{9}, \frac{\sqrt{\operatorname{Cr}_{9} + \operatorname{Cr}_{10}}}{2}, \operatorname{Cr}_{10} \right) \\ & \operatorname{Cr}_{11} := \operatorname{if} \left( \operatorname{Cr}_{11} \ge 2 \cdot \operatorname{Cr}_{10}, \frac{\sqrt{\operatorname{Cr}_{10} + \operatorname{Cr}_{11}}}{2}, \operatorname{Cr}_{11} \right) \\ & \operatorname{Cr}_{12} := \operatorname{if} \left( \operatorname{Cr}_{12} \ge 2 \cdot \operatorname{Cr}_{11}, \frac{\sqrt{\operatorname{Cr}_{12} + \operatorname{Cr}_{11}}}{2}, \operatorname{Cr}_{12} \right) \\ & \operatorname{Cr}_{12} := \operatorname{if} \left( \operatorname{Cr}_{12} \ge 2 \cdot \operatorname{Cr}_{11}, \frac{\sqrt{\operatorname{Cr}_{12} + \operatorname{Cr}_{11}}{2}, \operatorname{Cr}_{12} \right) \\ & \operatorname{Cr}_{12} := \operatorname{if} \left( \operatorname{Cr}_{12} \ge 2 \cdot \operatorname{Cr}_{11}, \frac{\sqrt{\operatorname{Cr}_{12} + \operatorname{Cr}_{11}}{2}, \operatorname{Cr}_{12} \right) \\ & \operatorname{Cr}_{13} := \operatorname{if} \left( \operatorname{Cr}_{13} \ge 2 \cdot \operatorname{Cr}_{12}, \frac{\sqrt{\operatorname{Cr}_{12} + \operatorname{Cr}_{13}}{2}, \operatorname{Cr}_{13} \right) \\ & \operatorname{PO2} := \operatorname{Cr} \cdot \frac{760}{\operatorname{CP}} \quad \operatorname{PP} \operatorname{O2} \\ & \operatorname{PO2} := \operatorname{Cr} \cdot \frac{760}{\operatorname{CP}} \quad \operatorname{PP} \operatorname{O2} \\ & \operatorname{PO2} := \operatorname{Cr} \cdot \frac{760}{\operatorname{CP}} \operatorname{PP} \operatorname{O2} \\ & \operatorname{Cr}_{11} : \operatorname{Cr}_{11} : \operatorname{Cr}_{11} : \operatorname{Cr}_{11} : \operatorname{Cr}_{11} : \operatorname{Cr}_{12} : \operatorname{Cr}_{12} : \operatorname{Cr}_{11} : \operatorname{Cr}_{12} : \operatorname{Cr}_{12} : \operatorname{Cr}_{11} : \operatorname{Cr}_{$$

$$PO2_i := Cr_i \frac{700}{100}$$
 PP O2  
 $G_i := 10^{\left(6.5 - \frac{PO2_i}{10}\right)}$ 

$$\begin{split} F_{i} &\coloneqq if \Big( G_{i} \geq 1, 1, if \Big( G_{i} \leq 1 \cdot 10^{-7}, 0.0, if \Big( G_{i} > 1 \cdot 10^{-7}, G_{i}, 1 \Big) \Big) \Big) & \text{Eq. at left calcula} \\ \phi_{i} &\coloneqq P11 \cdot F_{i} + P22 \cdot F_{i} + P33 \cdot F_{i} + P44 \cdot F_{i} + P55 \cdot F_{i} + P66 \cdot F_{i} & \text{and sets limits be} \\ P_{i} &\coloneqq (P11 + P22 + P33 + P44 + P55 + P66) \cdot 1 & \text{ODH fatality Rate.} \\ P_{i} &\coloneqq P_{i} \cdot 1 \cdot 10^{6} & F_{i} &\coloneqq F_{i} \cdot 1 \cdot 10^{7} \\ \text{ODH}_{i} &\coloneqq if \Big( \phi_{i} \leq 1 \cdot 10^{-7}, 0, if \Big( \phi_{i} \leq 1 \cdot 10^{-5}, 1, if \Big( \phi_{i} \leq 1 \cdot 10^{-3}, 2, if \Big( \phi_{i} \leq 1 \cdot 10^{-1}, 3, 4 \Big) \Big) \Big) \end{split}$$

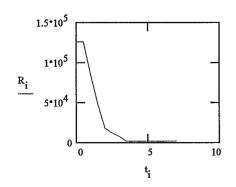
Eq. at left calculates fatality factor and sets limits between 0 and 1. Nested "if" statement.

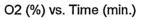
$$\phi_i := \phi_i \cdot 1 \cdot 10^7$$

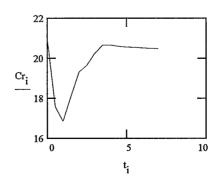
The eq. above calculates the ODH class. Nested "if" statement.

Spill Rate (SCFM)	T (min)	O2 (%)	PP (mmHg)	Fatality Factor Fi (10E-7)	Event Rate Pi (10E-6) (per hr.)	ODH Fatality Rate phi (10E-7) (per hr.)	ODH Class
R <sub>i</sub>	t.	Cr <sub>i</sub>	PO2 <sub>i</sub>	F <sub>i</sub>	P <sub>i</sub>	φ <sub>i</sub>	ODH <sub>i</sub>
126000	0	21	159.6	0	7919.15	0	0
126000	0.5	17.6	133.5	1.422	7919.15	0.011	0
87000	1	16.8	128	5.007	7919.15	0.04	0
48000	1.5	18.1	137.5	0	7919.15	0	0
18000	2	19.3	146.8	0	7919.15	0	0
12000	2.5	19.7	149.5	0	7919.15	0	0
7800	3	20.2	153.9	0	7919.15	0	0
2000	3.5	20.7	157	0	7919.15	0	0
2000	4	20.7	157	0	7919.15	0	0
2000	4.5	20.6	156.5	0	7919.15	0	0
2000	5	20.6	156.3	0	7919.15	0	0
2000	5.5	20.5	156.1	0	7919.15	0	0
2000	6	20.5	155.9	0	7919.15	0	0
2000	6.5	20.5	155.8	0	7919.15	0	0
2000	7	20.5	155.7	0	7919.15	0	0

Spill rate (CFM) vs. Time (min.)







 $ODHCLASS := if(ODH_2 < ODH_1, ODH_1, if(ODH_2 < ODH_2, ODH_2, ODH_2, if(ODH_4 < ODH_3, ODH_3, if(ODH_5 < ODH_4, ODH_4, if(ODH_6 < ODH_5, ODH_5, ODH_2, ODH_2, ODH_2, ODH_2, ODH_3, ODH_3, if(ODH_5 < ODH_4, ODH_4, ODH_4, ODH_5, ODH_5,$ 

For: AREACODE = 100 ,the ODHCLASS = 0

O := ODHCLASS

APPEND(output) := O

Writes output to file "output.dat"

### OXYGEN DEFICIENCY HAZARD CLASS FOR RHIC BUILDINGS DURING NORMAL OPERATIONS

BLDG NO	BUILDING NAME	ODH CLASS
1005H	Compressor Bldg.	0
1005R	Cryogenic Bldg.	1
1001	<b>RME-1:00</b>	0
1003	RME-3:00	0
1005	RME-5:00	0
1007	RME-7:00	0
1009	RME-9:00	0
1011	<b>RME-11:00</b>	0
1002B	2:00 Service Bldg	0
1004B	4:00 Service Bldg	0
1006B	6:00 Service Bldg	0
1008B	8:00 Service Bldg	0
1010A	10:00 Service Bldg	0
1012A	12:00 Service Bldg	. 0

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