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? Spreads Due to Systematic Field Errors Including b3, b4, and a1

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ν Spreads Due to Systematic Field Errors Including ${\rm b_3,\ b_4,\ and\ a_1}$

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by effects Systematic by due to iron saturation at high fields by = 6 × 10 - 4 by = 1.54 × 10-5 / cm-4 AD / KHIC-28, Dell, Hahn, Perzen, Rugglero Referencei V- Shifts For each magtet type $\Delta V_{\chi} = \frac{1}{\pi} \frac{N}{P} L b_{4} \begin{cases} \beta_{\chi} (X_{p} \delta)^{3} + \frac{1}{\pi} \frac{75}{P_{\chi}} \frac{\beta_{\chi}^{2}}{X_{p} \delta} \mathcal{E}_{\chi} \end{cases}$ -1.5 Bx By (Xp f) Ey } $SN_{g} = \frac{1}{\pi} \frac{N}{P} L b_{y} \int -B_{y} (X_{p} f)^{3} - 1.5 B_{x} B_{y} E_{x} X_{p} f.$ +,75 By Xp & Ey S = SP/p SV depends on 6, Ex, Ez - May talls as Many on le power supplies to control the 6 different terms in 6Vx. DVz. With 2 power supplies , by can be reduced by about a Factor of 2

by effects and correction

2

by =6, by = 1,54 E-5 cm-4, 5=100

' '=		JIA RF	New	R F			<u></u>				
-			Ex, =10	Ex. =60							
-	Tay (mm)	I	47	2,4		·····					
	EX,N	30		69							
. —	$E \chi = 6 T_{\chi} / B_{\chi}$, 3	.35	,69	·····	· · · ·					
	$E_{6F} = 6E_{X}$	1.8	2.1	4,1		······································					
	op /10-3	1,04	1,58	,993							
	$\frac{\Delta P}{10^{-3}} = 1.5 \text{ Tp}$	2.6	3,95	2.5							
	DV/10-3 To be Corrected		21	22							
	BY/10-3 Corrected	5	10	1							
(byl (m-3)/13 Correction needed	12.5	127	12.4		· · · · · · · · · · · · · · · · · · ·					
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(0 Uspread		x ~ has y								
	() 15 gV			8	4 N CONTECTER						
();=	, 		-20-X4	0-3	coprected.		:				
						4	· · · · · · · · · · · · · · · · · · ·				
	E. 8.	_ = _ 4	35 0	P/M = 2	$\sigma_{p} = 3,2 \times 10^{-3}$	<u> </u>	:				
	1 00 215	0		T		(Ex=10	·				
• -	<u>ک</u>	X spread	= 8,2	× to=3	uncorrected.		· · · · · · · · · · · · · · · · · · ·				
	AVenues = 11× lo3 corrected										
Ainsut Some Vesult for Exo=60											

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bz effects

There is no Known Source of Systematic b3. Fermilab experience in dicates that Construction procedures introdue an average b3 which is not Zero; and

b3, av ~ 1 b3, rms,

where bz, rms ithe rms random bz.

 $\frac{I_{n}}{Q} = \frac{b_{3}}{p_{o}les} = \frac{b_{3}}{p_{s}} = \frac{b_{1}}{1.5 \times 10^{-5}} \frac{cm^{-3}}{cm^{-3}}$

V-Shifts (Reference AD/RHIC-22, H.Hahn) For each Magnet type

 $\Delta \mathcal{V}_{x} = \frac{3}{4} \frac{A/L}{\pi \rho} b_{3} \left\{ \beta_{x} \left(\chi_{\rho} \varsigma \right)^{2} + \frac{1}{4} \beta_{x}^{2} \varepsilon_{x} \right\}$ - 1 Bx By Ey }

 $\beta V_{y} = \frac{3}{4} \frac{ML}{Tr\rho} b_{3} \left\{ \frac{-B_{x} (X_{\rho} f)^{2}}{+\frac{1}{4}} - \frac{1}{2} \frac{B_{x}B_{y}E_{x}}{B_{y}^{2}} + \frac{1}{4} \frac{B_{y}^{2}}{+\frac{1}{4}} \frac{E_{y}}{+\frac{1}{4}} \right\}$

bz effects

Lorgest AV at &= 30 ; Exo=10

Ox (mn) 3.1 Ex,N 33 ٤x I, T E6, 5 = 6 Ex 6.6 Tp /10-3 2.27 60 11-3 = 2.500 P 10-3 = 10-3 5.7 AV / 10-3 8.6 from dipoles 14. To be Corrected BY /103 corrected sidipole included to 4 (b3L (n-2) 16.5 for dipoles only 30 Correction needed AVSpread = DV for octupole, DV~ opp to even Power. b3L = 170/14 at B= 35 KG. Yellow kook For E2.55 = 1,1, DP/p=20p=4,54×10-3 DVgpread = 4×10-3 un corrected (BV=213 for dipoles) & Verread = 2 × 10 -3 corrected

6 J question Shoudwe compute BYX, DY, for E60 = 6 E2,50? No obvious need for 60 requirement. Requiring 60 provides a Safety factor to allow for an Known effects. This seems worthwhile If we reduce the 60 requirement - (we to b3 by, we reduce the safety factor,

The 1/3 vule for \$ systematic b3 The next slide shows the Fermilab results that indicate b3, av = = = b3, rms. Can we make by av smaller by Watching by - during the Magnet Construction?



Fig. 2. a₁ and b₁ coefficients

72° for the inner coil and 36° for the outer coil. The magnitude of b_{ij} is also sensitive to these key angles. During collared coil fabrication we occasionally adjusted the key shims between the collars and the coils in order to maintain values of b_2 within the acceptance range of 0± 6 units at 4000 A excitation. In Figure 3 we show b_2 at 4000 A as a function of magnet number, which closely approximates the date of collared coil construction. Note that a trend toward unacceptably large values of b_2 developed



Fig. 3. b₂ coefficient at 4000 A as a function of magnet number (construction date)

during startup of the production line; the underlying construction problems were identified and brought under control after magnet number 410; and as the figure shows, thereafter we were able to maintain the average value of b_2 near zero.

Pole Index	bn	^b n	^b n	^a n	^a n	
n	Design	Mean	RMS	Mean	RMS	
1		0.09	0.48	0.17	0,50	
2	.04	0.95	3.12	0.10	1.16	
3		-0.23	0.77	-0.07	1.46	
4	1.04	-0.57	1.32	-0.10	0.46	
5		-0.07	0.32	-0.07	0.55	
6	4.44	5.48	0.54	-0.07	0.29	
7		0.04	0.17	0.22	0.26	
8	-12.09	-12.52	0.33	-0.07	0.41	
9		0.02	0.23	0.28	0.38	
10	3.63	3.70	0.26	0.08	0.25	
11		-0.01	0.20	-0.24	0.25	
12	-0.82	-0.80	0.19	-0.05	0.22	

Table 1 Harmonic coefficients of the magnetic field at 4000 A in standard units for 870 dipoles In Table 1 we show a table of values of harmonic coefficients at 4000 A excitation up to the 26-pole together with the original design estimates for b_n , n even, made for 4500 A. The n=7 data are artifacts of the data handling procedure.³ The rms values shown for higher order a and b_n , n odd, probably indicate the measurement precision. The widths of the distributions of b_2 , a_2 , and a_3 , which represent real magnet to magnet variation, are relatively large; as a consequence dipoles are assigned locations in the accelerator to reduce undesirable orbit effects that may arise from these field components.⁴

FIELD SHAPE

Another way to characterize the magnetic field is to show B_y/B_z along the x and y axes out to ± 1 inch. Figures 4 and 5 show these distributions. The mean value of B_y/B_z for the sample of 870 dipoles at each x or y is traced by the solid lines, and the dotted lines give a band containing 90% of the magnets.



Fig. 4. B_v/B_o as a function of x at y=0



Fig. 5. B_y/B_0 as a function of y at x=0

INTEGRAL FIELD

Integral field measurements were made using stretched wire loops at many magnet excitation currents. Figure 6 shows the distribution of normalized field integral at 2000 A magnet excitation as a function of magnet number.

It can be seen that the construction problems that affected b_2 also affected the integral field. These same data are shown as a histrogram in Figure 7;

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IEFE, 1983 - Fermilob Dipoles

The Systematic Q, effect



a possible solution of the problem of a, Au in the dipoles, suggested by H. Hahn, is to use the skew guads in the arcs to generate an ai, av. This would require 4 families of Skew guads in each sextant instead of the presently planned 2 families 2 -1 -2 | 2 -1 -2 | 2 -1 -2 old - D 1 2-family
 0
 0
 0
 0
 0
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 0
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 0

 3
 4
 1
 2
 3
 4
 1
 2
 3
 4
0 New 1 2 4 family O indicate QD guads This can reduce the given in dipoles effect by about factor 5. (the inaginary part of the Coupling stop band, about 2070 of the Real part, cannot be canceled). The extra families may also be useful for reducing two effects of the rendom as, the residual V-splitting and the reduction 14 dynamic aperture. and the second و و و و و و و و و و و و و و و و and the second second