

Field and Alignment Quality Issues of BNL-Built LHC Dipoles

J. Wei

July 1998

Collider Accelerator Department
Brookhaven National Laboratory

U.S. Department of Energy

USDOE Office of Science (SC)

Notice: This technical note has been authored by employees of Brookhaven Science Associates, LLC under Contract No. DE-AC02-98CH10886 with the U.S. Department of Energy. The publisher by accepting the technical note for publication acknowledges that the United States Government retains a non-exclusive, paid-up, irrevocable, world-wide license to publish or reproduce the published form of this technical note, or allow others to do so, for United States Government purposes.

DISCLAIMER

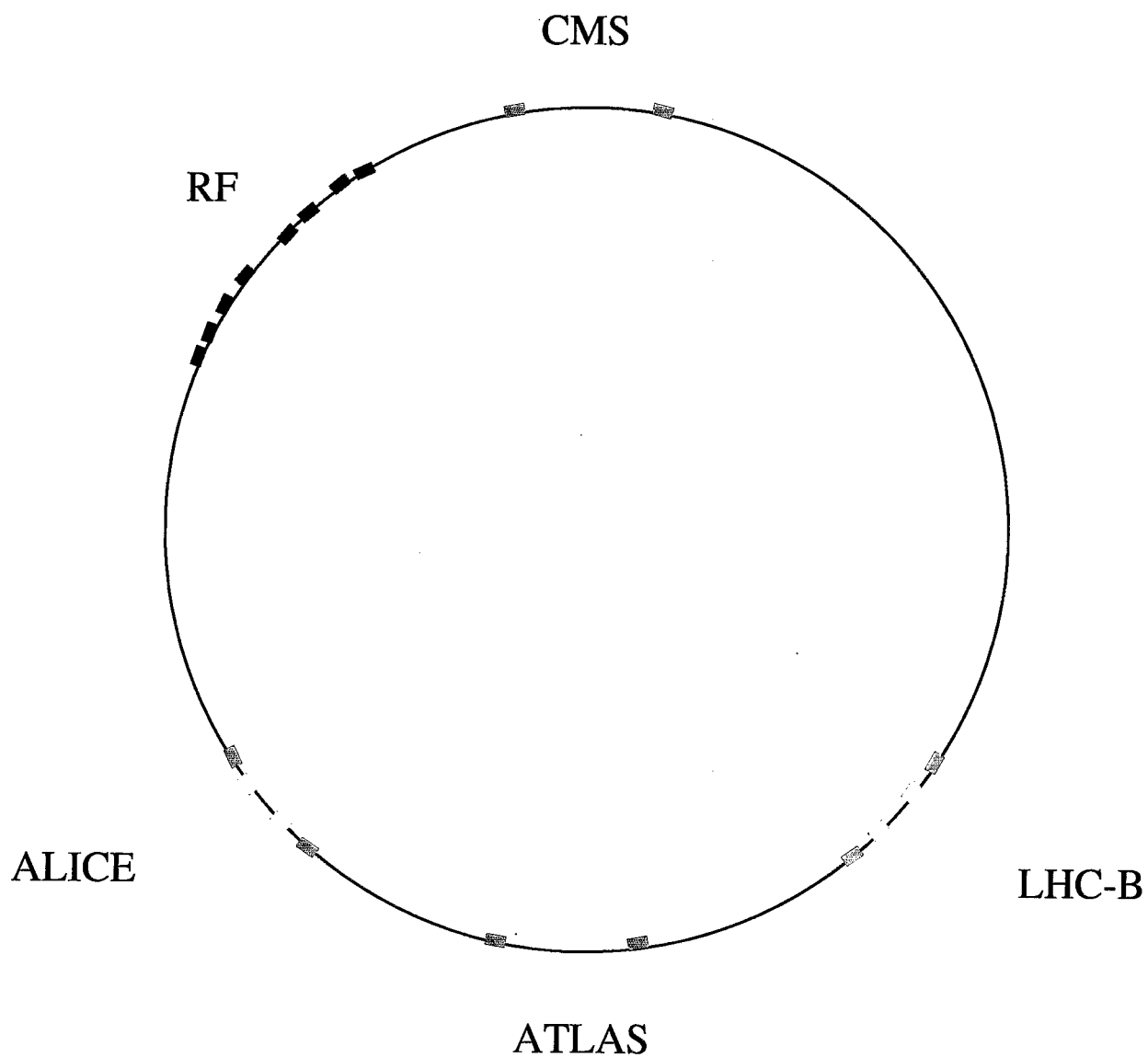
This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, nor any of their contractors, subcontractors, or their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or any third party's use or the results of such use of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof or its contractors or subcontractors. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

Field and Alignment Quality Issues of BNL-Built LHC Dipoles

J. Wei and S. Tepikian

- * Introduction
- * RF Region Dipoles
 - Injection
 - Collision
- * Insertion Region Dipoles
 - Proton operation
 - Heavy ion operation
- * Discussion

Locations of BNL-built Dipoles:



LHC IR & RF Section Parameters (Proton Run)

Quantity	Injection	Collision
Energy [GeV]	450	7000
Betatron tunes (H/V)	63.28/59.31	63.31/59.32
Synchrotron tune	0.006	0.00212
Chromaticity (H/V)	2/2	2/2
rms emittance, ϵ_N [m·r]	3.75×10^{-6}	3.75×10^{-6}
rms momentum dev., σ_p	4.7×10^{-4}	1.1×10^{-4}

Quantity	Injection			Collision		
	IP1/5	IP2/8	RF	IP1/5	IP2/8	RF
β^* [m]	18/18	12/15		0.5/0.5	> 10	
Max. β [m]	224	185	209	4705	281	209
Max. $\sigma_{x,y}$ [mm]	1.3	1.2	1.3	1.5	0.37	0.32

Expected BNL-built D1 & D3 errors at collision:
 $(R_0 = 17 \text{ mm})$

n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.07	0.54	0.19	0.43	2.4	1.1
3	-1.5	1.6	0.84	-0.12	0.27	0.10
4	0.00	0.08	0.03	0.01	0.34	0.13
5	0.11	0.17	0.09	-0.01	0.04	0.01
7	0.11	0.02	0.01	-0.00	0.01	0.00
9	0.00	0.01	0.00	-0.00	0.00	0.00
LE	[unit·m] (Length=0.73 m)					
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m] (Length=0.73 m)					
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2

Expected BNL-built D1 & D3 errors at injection:
 ($R_0 = 17\text{ mm}$)

n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.08	0.51	0.19	0.14	2.8	1.1
3	-6.3	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.0	0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

Expected BNL-built D2 & D4B errors at collision:
($R_0 = 17$ mm)

n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.54	0.19	0.41	2.4	1.1
3	-0.48	1.6	0.84	-0.03	0.27	0.10
4	-0.04	0.08	0.03	0.01	0.34	0.13
5	0.05	0.17	0.09	-0.01	0.04	0.01
7	-0.01	0.02	0.01	-0.0	0.01	0.0
9	0.00	0.01	0.0	-0.0	0.0	0.0
LE	[unit·m]	(Length=0.73 m)				
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]	(Length=0.73 m)				
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2

Expected BNL-built D2 & D4B errors at injection:
($R_0 = 17$ mm)

n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.51	0.19	0.12	2.8	1.1
3	-5.7	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.00	0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

Expected BNL-built D4A errors at collision:
($R_0 = 17$ mm)

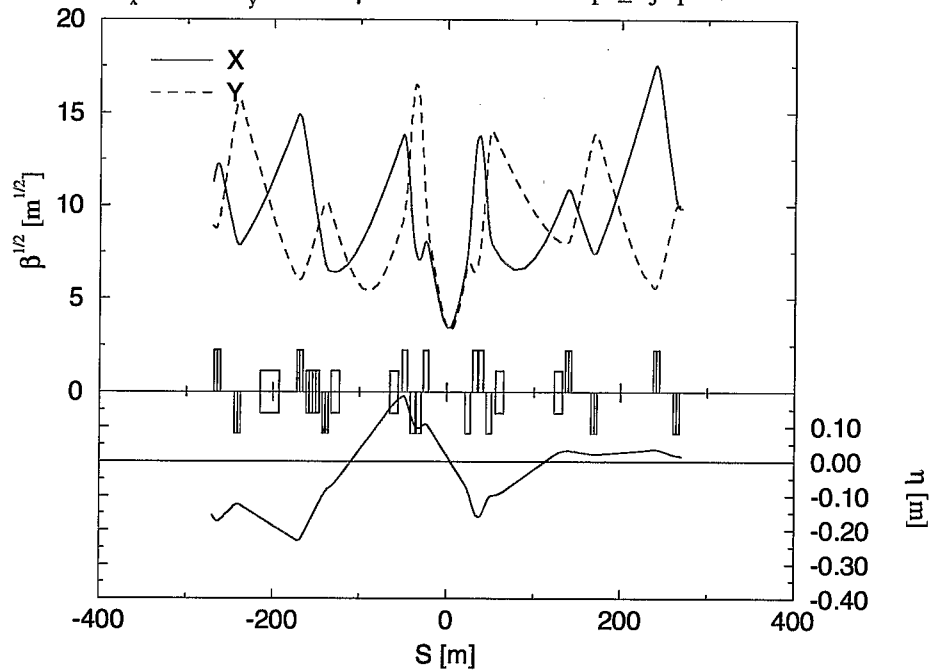
n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.07	0.54	0.19	0.41	2.4	1.1
3	-0.38	1.6	0.84	-0.03	0.27	0.10
4	-0.01	0.08	0.03	0.01	0.34	0.13
5	0.04	0.17	0.09	-0.01	0.04	0.01
7	-0.01	0.02	0.01	-0.0	0.01	0.0
9	0.0	0.01	0.0	-0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2

Expected BNL-built D4A errors at injection:
($R_0 = 17$ mm)

n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.51	0.19	0.12	2.8	1.1
3	-5.7	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.0	0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

lhcb version 5.0 injection optics

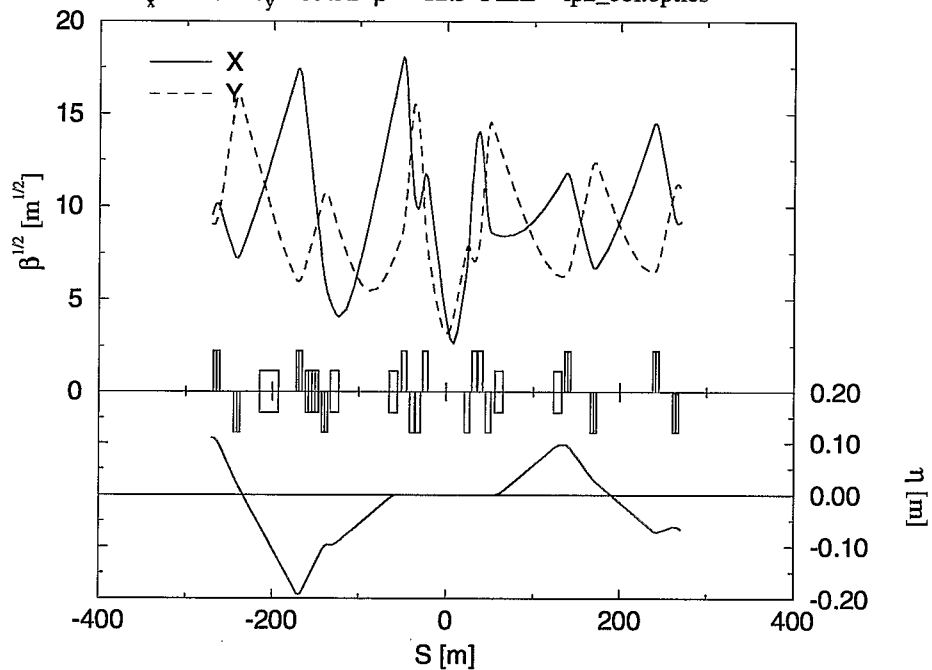
$v_x = 63.28$ $v_y = 59.31$ $\beta^* = 11.7423$ FILE = ip2_inj.optics



Time: Wed Jul 15 16:26:52 1998 Last file modify time: Thu Jan 29 14:25:24 1998

lhcb version 5.0 collision optics

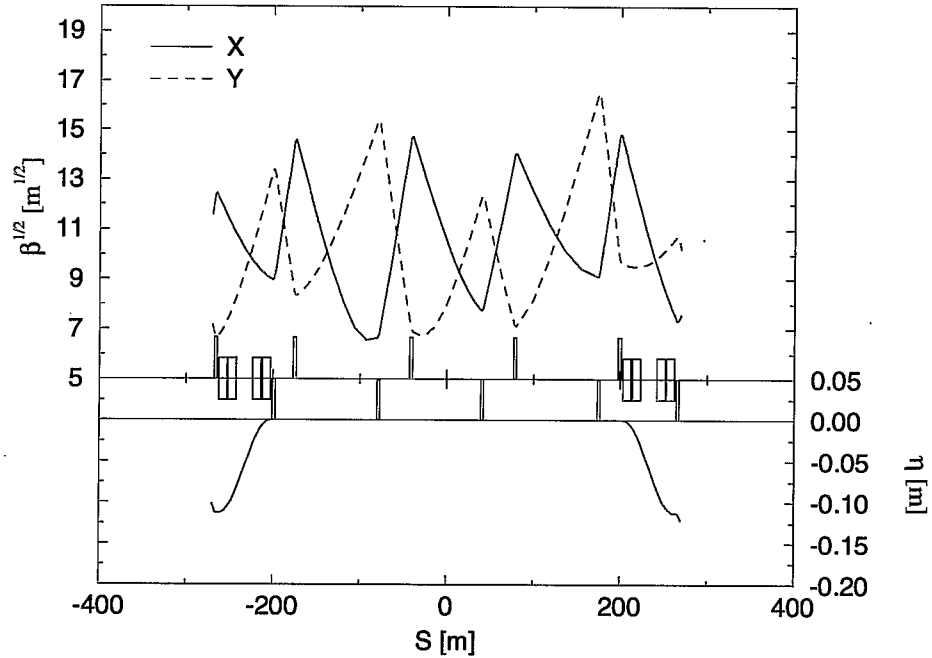
$v_x = 63.31$ $v_y = 59.32$ $\beta^* = 12.5$ FILE = ip2_col.optics



Time: Wed Jul 15 16:29:17 1998 Last file modify time: Mon Mar 30 14:05:58 1998

lhcb version 5.0 injection optics

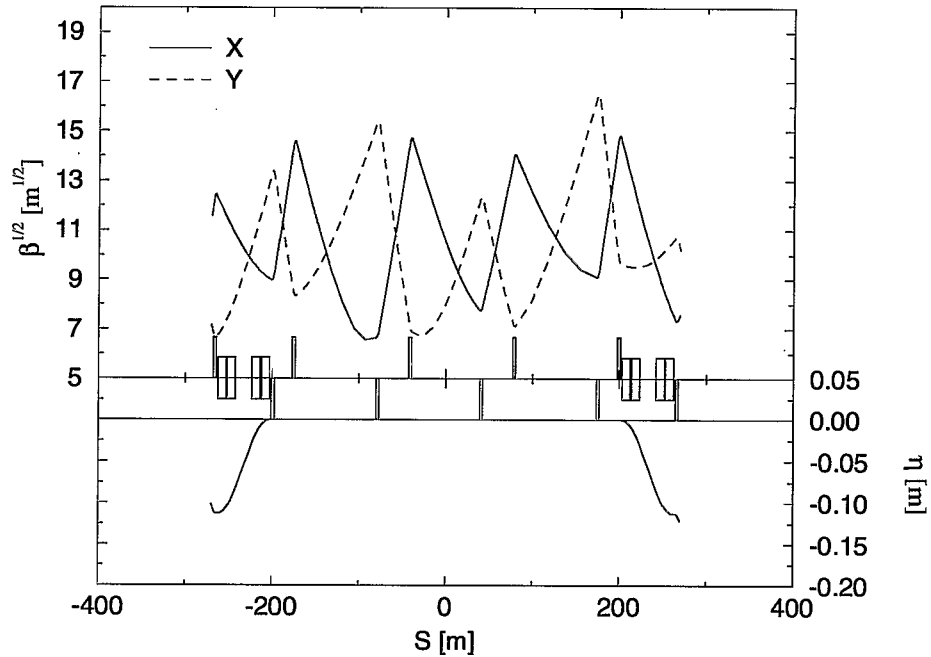
$v_x = 63.28$ $v_y = 59.31$ $\beta^* = 87.5$ FILE = ip4_inj.optics



Time: Wed Jul 15 16:27:48 1998 Last file modify time: Thu Jan 29 14:25:43 1998

lhcb version 5.0 collision optics

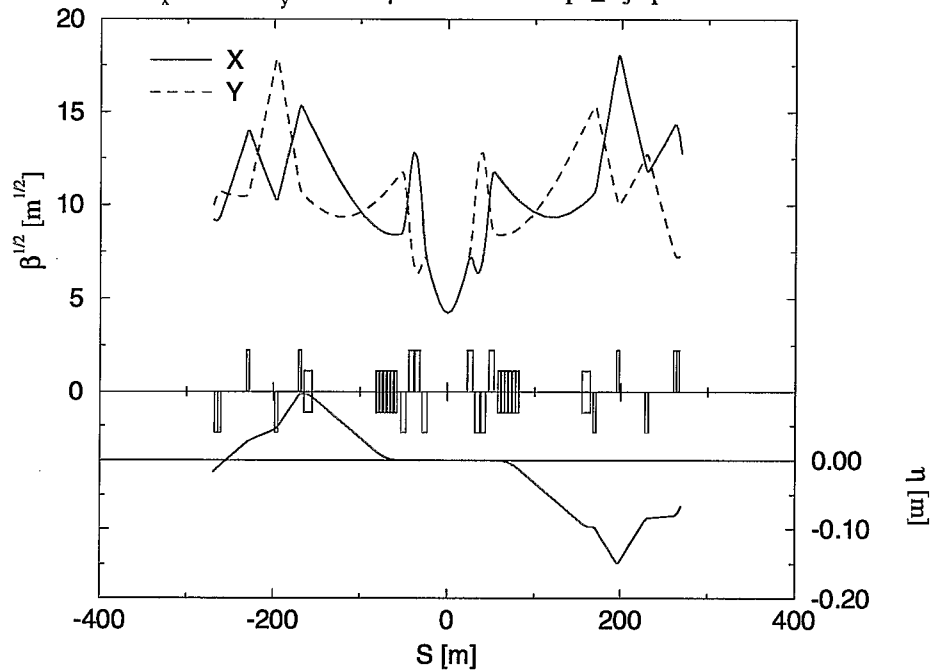
$v_x = 63.31$ $v_y = 59.32$ $\beta^* = 87.5$ FILE = ip4_col.optics



Time: Wed Jul 15 16:30:04 1998 Last file modify time: Mon Mar 30 14:06:18 1998

lhcb version 5.0 injection optics

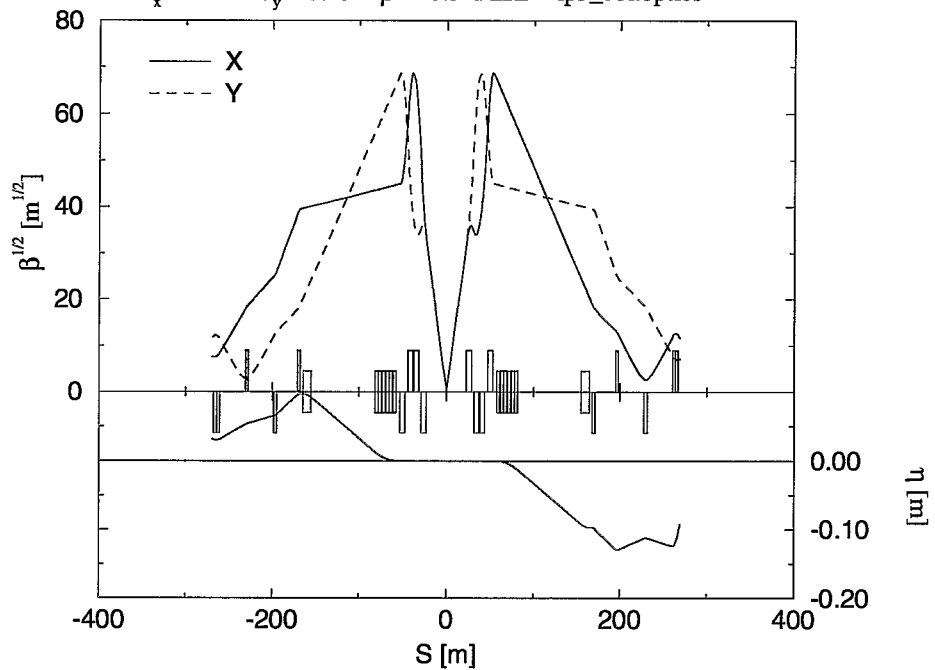
$v_x = 63.28$ $v_y = 59.31$ $\beta^* = 18$ FILE = ip5_inj.optics



Time: Wed Jul 15 16:29:29 1998 Last file modify time: Thu Jan 29 14:25:53 1998

lhcb version 5.0 collision optics

$v_x = 63.31$ $v_y = 59.32$ $\beta^* = 0.5$ FILE = ip5_col.optics



Time: Wed Jul 15 16:30:36 1998 Last file modify time: Mon Mar 30 14:06:27 1998

* RF Region Dipoles

Field Quality (RF Region: D3A, D3B, D4A, D4B):

- Determined by injection optics
beam size reduced by 4 times at collision

- relatively large persistent b_3

LHC: 300 A; optimized for RHIC injection at 600 A;

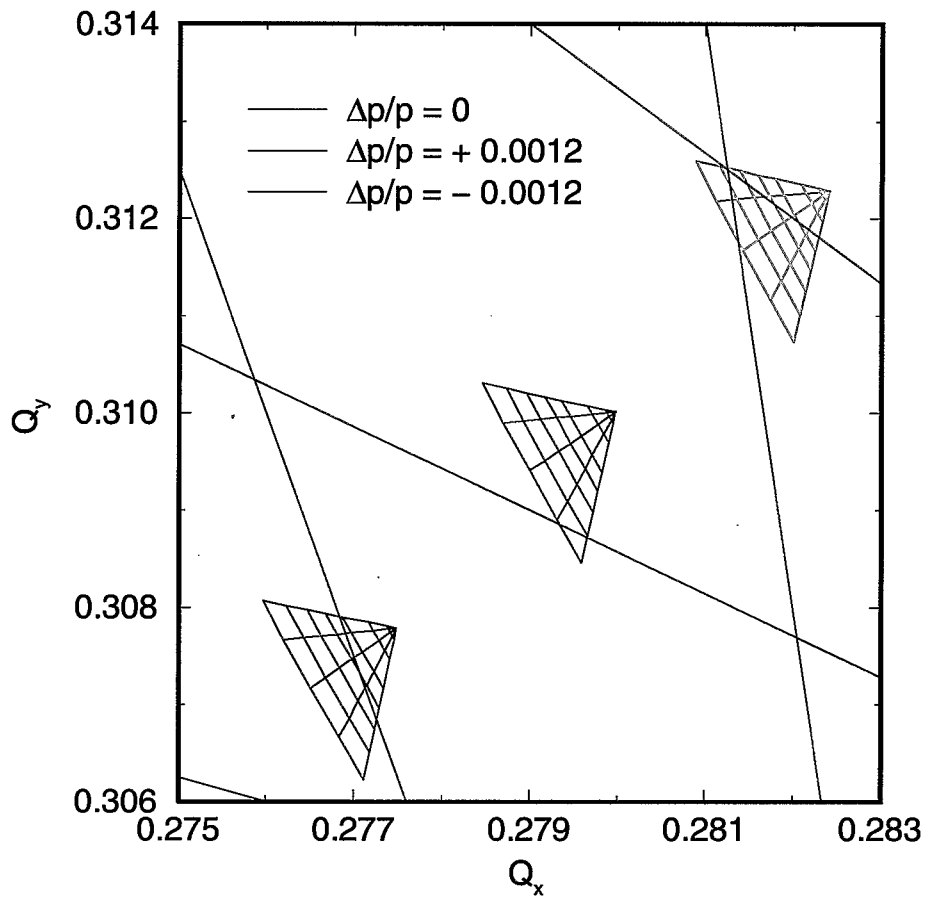
but the dispersion is small in the RF Region

Quantity	Arc dipoles	RF dipoles
Persistent b_3 [u]	-9	-9
Dispersion [m]	1.5	0.1
Chromaticity	500	0.03

- Saturation b_3 at collision no noticeable impact
(b_3 of about -4 units at top energy)
- Tracking study indicates no noticeable impact
- \Rightarrow RHIC field quality is adequate

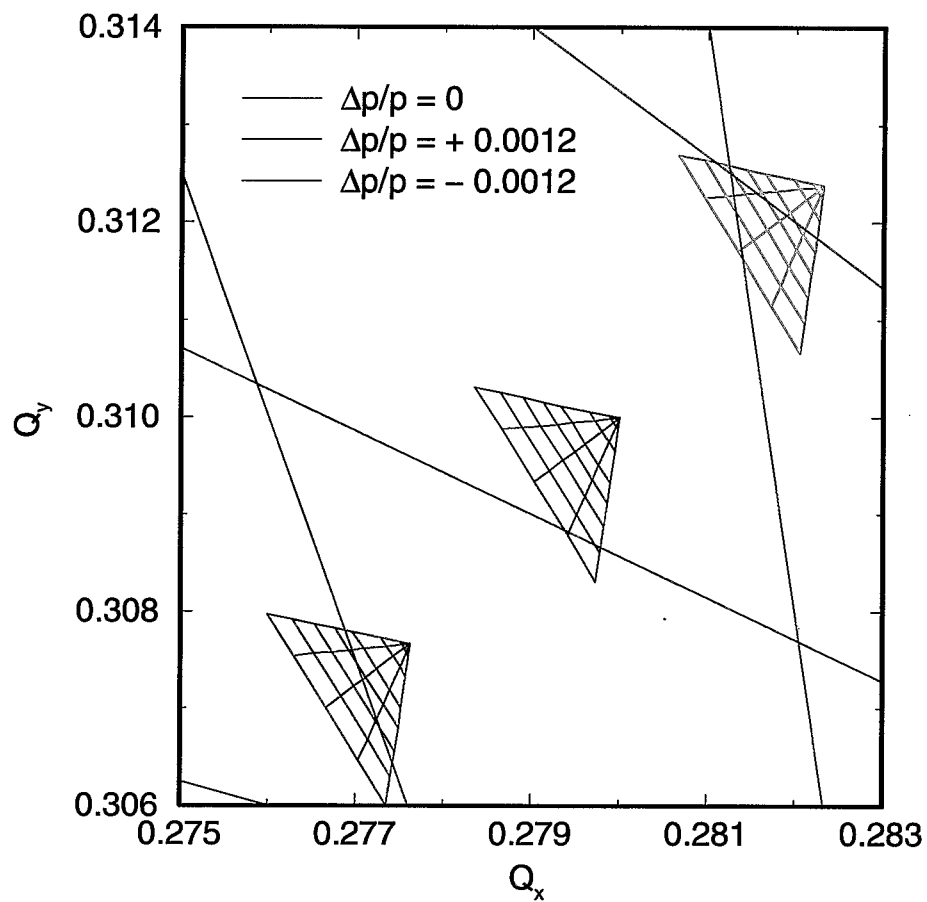
Impact of BNL dipoles at injection

(Tune spread for up to $11\sigma_{x,y}$ particles; $\Phi = 0$)



Ideal LHC operating point at injection

(Tune spread for up to $11\sigma_{x,y}$ particles; $\Phi = 0$)



Alignment Quality (RF Region dipoles):

Expected BNL-built Dipole misalignments:

Integral field, magnet-to-magnet variation, rms	5×10^{-4}
Single coldmass, mean dipole angle, α	± 5 mrad
Single coldmass, variation (twist) of dipole angle ($\Delta\alpha$) from mean, rms	3 mrad
Mean angle between apertures, rms	0.5 mrad

- Beam orbit offset within each BNL dipole: ± 3.4 mm;
- Actual geometry of beam orbit vs. aperture separation to be studied;
- Expected field parallelism similar to arc dipole's;
- Requirements on closed-orbit corrector strength similar to arc dipole's.

* Insertion Region Dipoles

Field Quality (IR dipoles D1, D2):

- Adequate for nominal proton operation
high β^* at IP2 & IP8 at collision
transverse beam size 4 times smaller than IP1 & IP5
- D1 impact significant in ion operation
 $\beta^* = 0.5$ m at IP2 collision during ion operation
heavy-ion lattice available around August 98 for detailed study
similar sensitivity for D1 dipole and MQX triplet quads
- Effective compensation is needed, similar to MQX
- Alignment for D2 is similar to RF Region dipoles

Reference FNAL-MQX errors at collision: ($R_0 = 17$ mm)

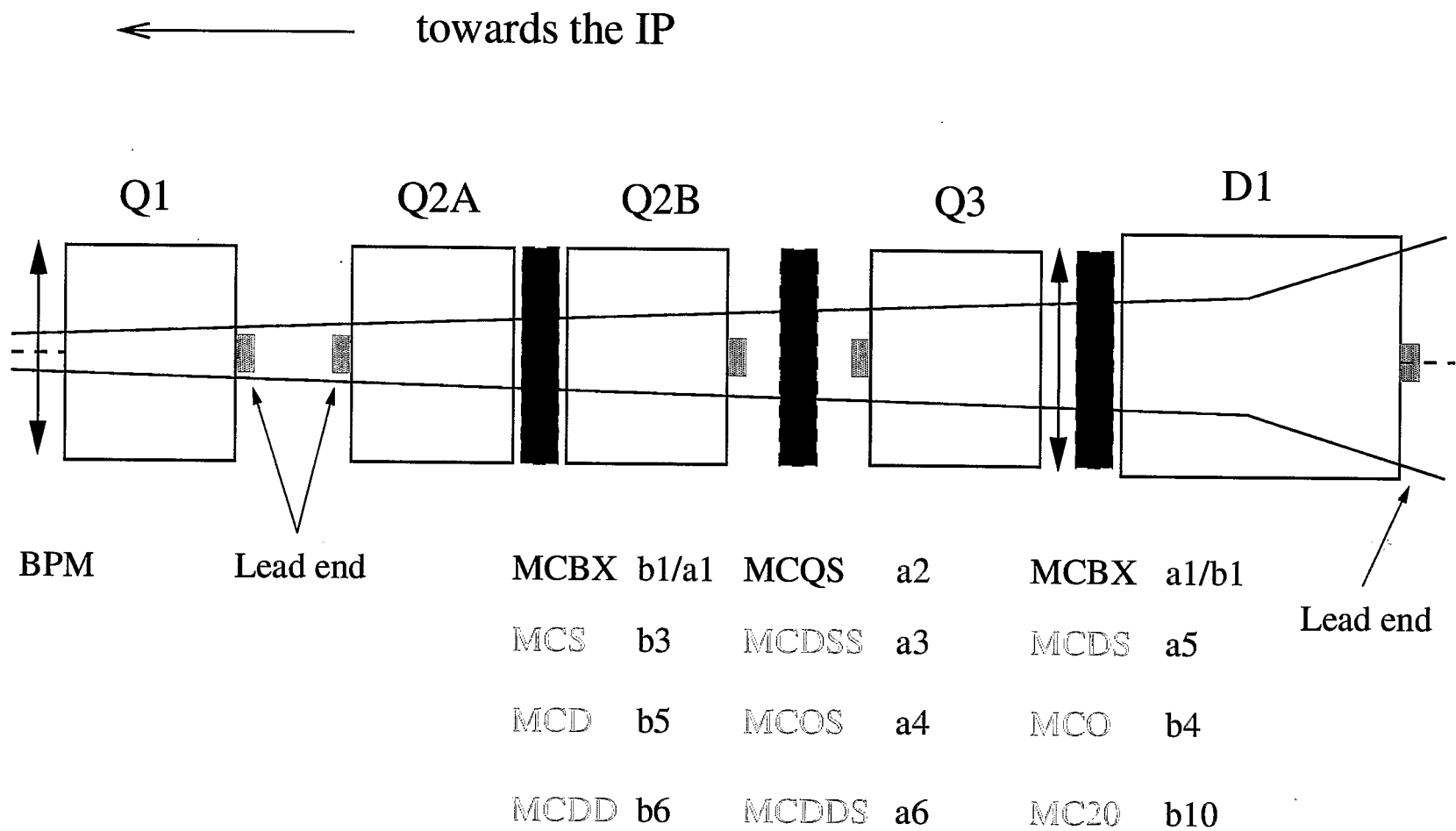
n	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
3	0.0	0.34	0.85	0.0	0.34	0.85
4	0.0	0.26	0.87	0.0	0.26	0.87
5	0.0	0.20	0.34	0.0	0.20	0.34
6	0.0	0.17	0.25	0.0	0.17	0.25
7	0.0	0.14	0.11	0.0	0.14	0.11
8	0.0	0.10	0.07	0.0	0.10	0.07
9	0.0	0.08	0.07	0.0	0.08	0.07
10	0.0	0.06	0.03	0.0	0.06	0.03
LE	[unit·m]	(Length=0.41 m)				
2	0.0	0.0	0.0	16.0	0.0	0.0
6	2.3	0.0	0.0	0.07	0.0	0.0
10	-0.09	0.0	0.0	-0.03	0.0	0.0
RE	[unit·m]	(Length=0.33 m)				
6	0.39	0.0	0.0	0.0	0.0	0.0
10	-0.07	0.0	0.0	0.0	0.0	0.0

- Magnet Orientation Optimization
 - orient D1 lead end away from IP
- Body-End Compensation
 - already implemented for the systematic b_3

D1:

$$b_3(\text{Body}) = -0.095 B_3(\text{LE}) - 0.116 B_3(\text{RE}) = -1.3[\text{u}]$$

- IR Correctors
 - use the same IR correctors proposed for MQX quads;
 - layout and strength seems practically achievable;
 - a_3 compensation especially important;
 - to be studied in detail after August 98;
 - based on bench measurement (assuming 10% rms error)
 - comparing with MQX correction, similar performance expected



Effects of MQX and D1, D2 errors

(10^3 -turn 6D DA; 4D $6\sigma_{xy}$ maximum tune spread)

Case	DA (σ_{xy})	Min. DA	$\Delta\nu_{max}$ (10^{-3})
Full error (incl. a_2)	9.6 ± 2.8	$6\sigma_{xy}$	coupled
Full error, $\Phi = 0$	12.7 ± 1.8	$9\sigma_{xy}$	coupled
Full error excl. a_2	10.7 ± 1.7	$8\sigma_{xy}$	1.9 ± 1.1
Systematic only	11.2 ± 1.0	$10\sigma_{xy}$	2.6
Random only	13.6 ± 1.7^a	$9\sigma_{xy}$	1.1 ± 0.5
LE and RE only	16.4 ± 1.0^a	$13\sigma_{xy}$	0.7
$n = 3, 4$ only	$21.7\pm 5.8^{a,b}$	$12\sigma_{xy}$	1.1 ± 0.6
IR dipoles only	physical ap. ^a		0.2 ± 0.01

a) Here, MQX physical aperture of 60 mm corresponds to $15.8\pm 1.3\sigma_{xy}$.

b) The working point is near 3rd-order integer.

Comparison of IR correction efficiency

Case	DA (σ_{xy})	Min. DA	$\Delta\nu_{max}$ (10^{-3})	layers
0	10.7 ± 1.7	$8\sigma_{xy}$	1.9 ± 1.1	1
1	10.7 ± 1.3	$9\sigma_{xy}$	2.1 ± 1.0	2
2	12.5 ± 1.9	$9\sigma_{xy}$	1.9 ± 1.5	2
3	13.3 ± 1.6	$10\sigma_{xy}$	1.0 ± 0.7	3
4	13.6 ± 1.5	$11\sigma_{xy}$	0.5 ± 0.3	4
5	14.1 ± 1.5	$11\sigma_{xy}$	0.5 ± 0.4	4

case 0: b_1, a_1, a_2

case 1: case 0 plus b_3, a_3, b_4

case 2: case 0 plus b_6, b_6, a_6

case 3: case 0 plus $b_3, b_4, b_6, a_3, a_4, a_6$

case 4: case 0 plus $b_3, b_4, b_5, b_6, b_6, a_3, a_4, a_5, a_6$

case 5: case 0 plus $b_3, b_4, b_5, b_6, b_{10}, a_3, a_4, a_5, a_6$

- Nonlinear corrections are activated in IP1 and 5 only.
- Assume 10% rms measurement error.

* Discussion

- Field quality of BNL dipoles is adequate for nominal proton operation
- Compensation is needed for D1 magnets in ion operation
- Alignment (2—1) is expected to be consistent with arc dipole's
- Further studies are planned:
 - heavy-ion operation lattice of version 6.0;
 - S. Tepikian's CERN visit in August 1998
 - (heavy-ion & ring 2 lattice of version 6);
 - tracking studies to follow;
 - IR corrector optimization to follow.