



BNL-102262-2014-TECH

RHIC/AP/157;BNL-102262-2013-IR

## Field and Alignment Quality Issues of BNL-Built LHC Dipoles

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July 1998

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**U.S. Department of Energy**

USDOE Office of Science (SC)

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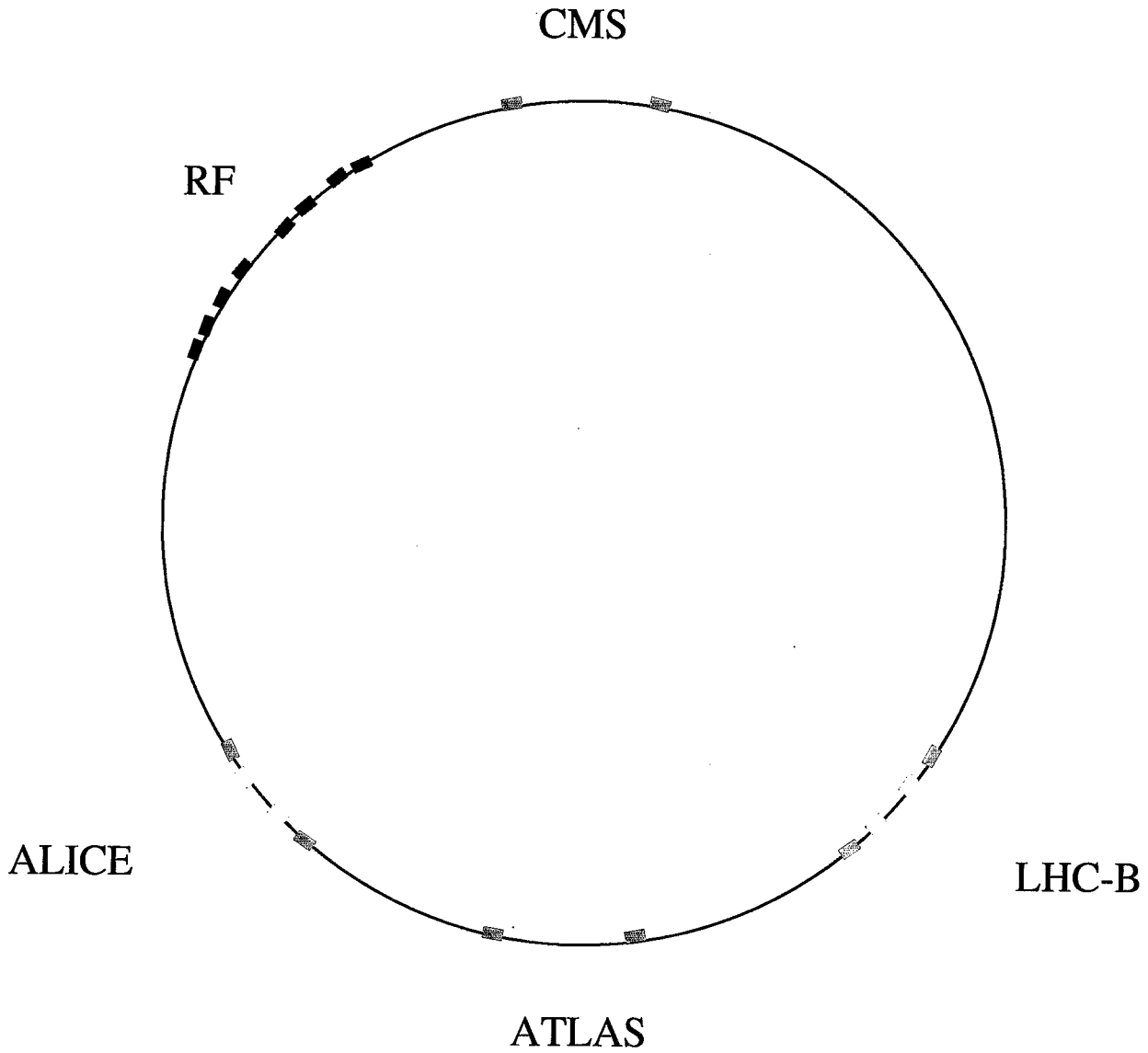
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# Field and Alignment Quality Issues of BNL-Built LHC Dipoles

J. Wei and S. Tepikian

- \* Introduction
  
- \* RF Region Dipoles
  - Injection
  - Collision
  
- \* Insertion Region Dipoles
  - Proton operation
  - Heavy ion operation
  
- \* Discussion

# Locations of BNL-built Dipoles:



 D1     D2     D3A, D3B, D4A, D4B

# LHC IR & RF Section Parameters (Proton Run)

Quantity	Injection	Collision
Energy [GeV]	450	7000
Betatron tunes (H/V)	63.28/59.31	63.31/59.32
Synchrotron tune	0.006	0.00212
Chromaticity (H/V)	2/2	2/2
rms emittance, $\epsilon_N$ [m·r]	$3.75 \times 10^{-6}$	$3.75 \times 10^{-6}$
rms momentum dev., $\sigma_p$	$4.7 \times 10^{-4}$	$1.1 \times 10^{-4}$

Quantity	Injection			Collision		
	IP1/5	IP2/8	RF	IP1/5	IP2/8	RF
$\beta^*$ [m]	18/18	12/15		0.5/0.5	> 10	
Max. $\beta$ [m]	224	185	209	4705	281	209
Max. $\sigma_{x,y}$ [mm]	1.3	1.2	1.3	1.5	0.37	0.32

Expected BNL-built D1 & D3 errors at collision:  
 ( $R_0 = 17$  mm)

$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.07	0.54	0.19	0.43	2.4	1.1
3	-1.5	1.6	0.84	-0.12	0.27	0.10
4	0.00	0.08	0.03	0.01	0.34	0.13
5	0.11	0.17	0.09	-0.01	0.04	0.01
7	0.11	0.02	0.01	-0.00	0.01	0.00
9	0.00	0.01	0.00	-0.00	0.00	0.00
LE	[unit·m] (Length=0.73 m)					
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m] (Length=0.73 m)					
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2

Expected BNL-built D1 & D3 errors at injection:  
 ( $R_0 = 17$  mm)

$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.08	0.51	0.19	0.14	2.8	1.1
3	-6.3	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.0	0.0	0.0	0.0
LE	[unit·m]	(Length=0.73 m)				
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]	(Length=0.73 m)				
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

Expected BNL-built D2 & D4B errors at collision:  
 ( $R_0 = 17$  mm)

$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.54	0.19	0.41	2.4	1.1
3	-0.48	1.6	0.84	-0.03	0.27	0.10
4	-0.04	0.08	0.03	0.01	0.34	0.13
5	0.05	0.17	0.09	-0.01	0.04	0.01
7	-0.01	0.02	0.01	-0.0	0.01	0.0
9	0.00	0.01	0.0	-0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2



Expected BNL-built D2 & D4B errors at injection:  
 ( $R_0 = 17$  mm)

$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.51	0.19	0.12	2.8	1.1
3	-5.7	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.00	0.0	0.0	0.0
LE	[unit·m]	(Length=0.73 m)				
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]	(Length=0.73 m)				
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

Expected BNL-built D4A errors at collision:  
 ( $R_0 = 17$  mm)

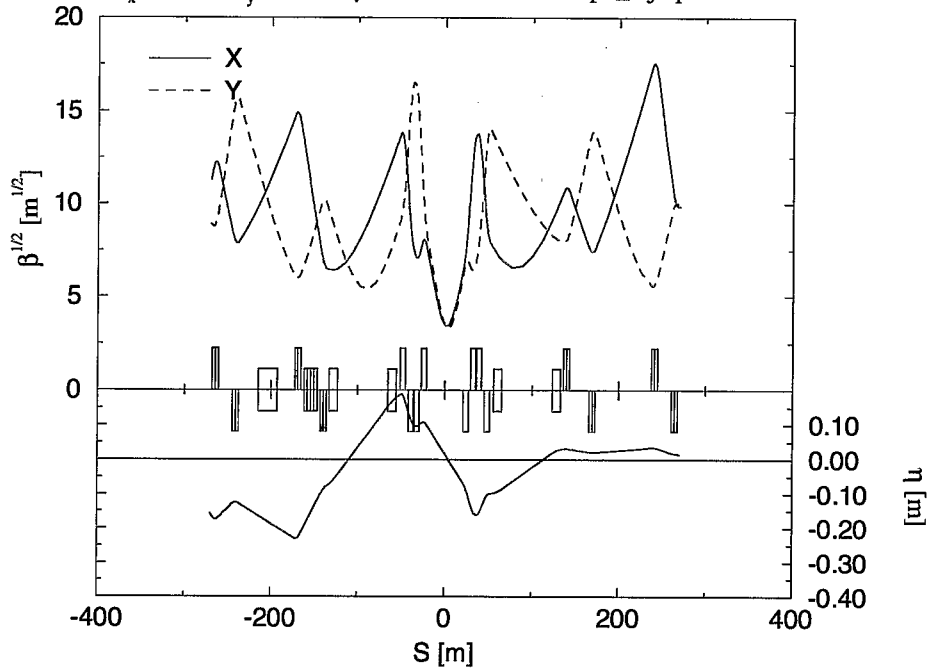
$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.07	0.54	0.19	0.41	2.4	1.1
3	-0.38	1.6	0.84	-0.03	0.27	0.10
4	-0.01	0.08	0.03	0.01	0.34	0.13
5	0.04	0.17	0.09	-0.01	0.04	0.01
7	-0.01	0.02	0.01	-0.0	0.01	0.0
9	0.0	0.01	0.0	-0.0	0.0	0.0
LE	[unit·m]		(Length=0.73 m)			
2	-0.3	1.5	0.7	-1.0	2.9	1.2
3	10.3	1.4	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]		(Length=0.73 m)			
2	0.2	1.2	0.5	0.6	3.1	1.3
3	2.8	1.2	0.5	0.1	0.5	0.2

Expected BNL-built D4A errors at injection:  
 ( $R_0 = 17$  mm)

$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
2	0.06	0.51	0.19	0.12	2.8	1.1
3	-5.7	2.5	0.92	-0.03	0.24	0.09
4	-0.02	0.07	0.03	0.04	0.37	0.13
5	0.14	0.18	0.09	-0.01	0.04	0.01
7	-0.04	0.02	0.01	0.0	0.01	0.0
9	0.01	0.01	0.0	0.0	0.0	0.0
LE	[unit·m]	(Length=0.73 m)				
2	-0.2	1.5	0.7	-1.6	2.9	1.1
3	8.7	1.3	0.5	-4.6	0.5	0.2
5	-0.1	0.2	0.1	0.5	0.1	0.0
RE	[unit·m]	(Length=0.73 m)				
2	0.2	1.3	0.5	-0.2	3.	1.1
3	1.8	1.1	0.5	0.1	0.5	0.2

# lhcb version 5.0 injection optics

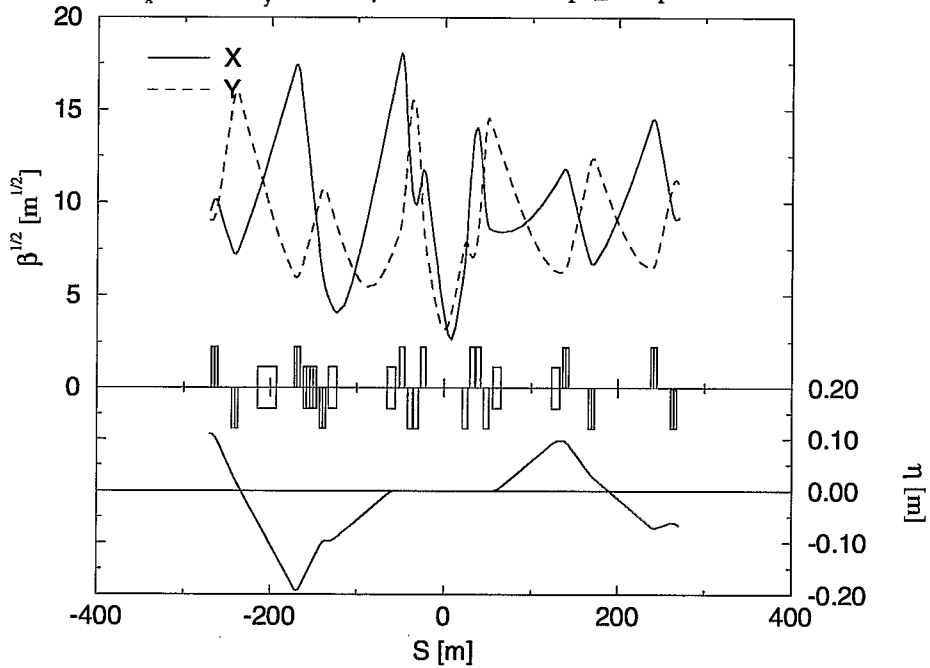
$\nu_x = 63.28$   $\nu_y = 59.31$   $\beta^* = 11.7423$  FILE = ip2\_inj.optics



Time: Wed Jul 15 16:26:52 1998 Last file modify time: Thu Jan 29 14:25:24 1998

# lhcb version 5.0 collision optics

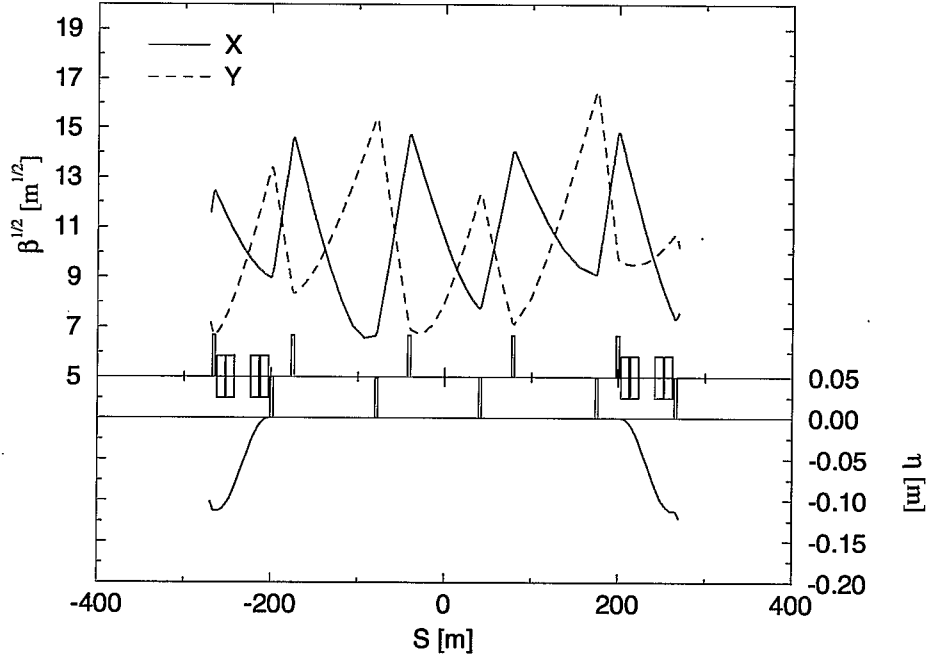
$\nu_x = 63.31$   $\nu_y = 59.32$   $\beta^* = 12.5$  FILE = ip2\_col.optics



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# lhcb version 5.0 injection optics

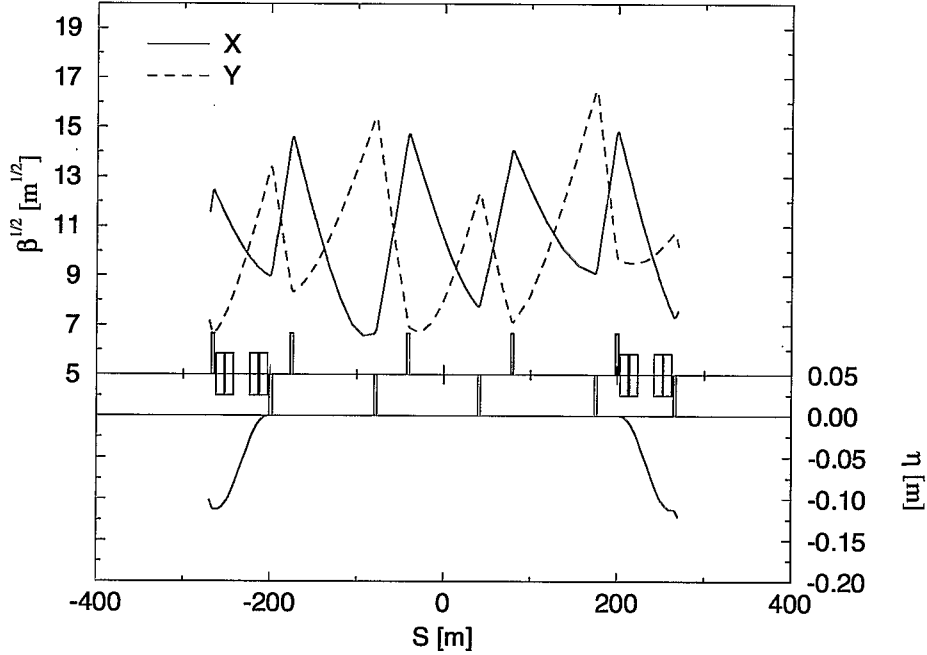
$v_x = 63.28$   $v_y = 59.31$   $\beta^* = 87.5$  FILE = ip4\_inj.optics



Time: Wed Jul 15 16:27:48 1998 Last file modify time: Thu Jan 29 14:25:43 1998

# lhcb version 5.0 collision optics

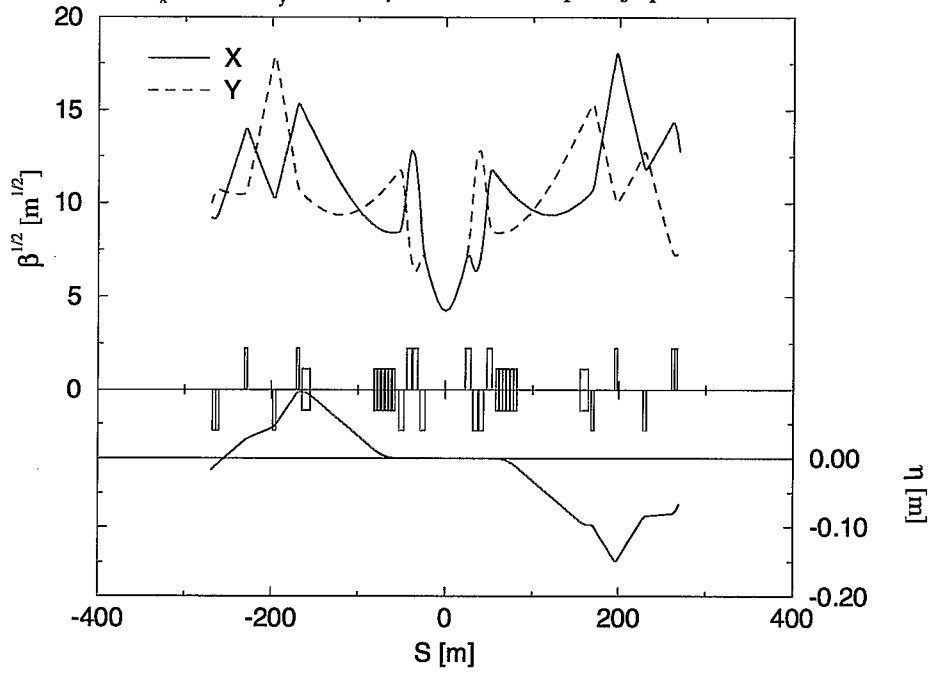
$v_x = 63.31$   $v_y = 59.32$   $\beta^* = 87.5$  FILE = ip4\_col.optics



Time: Wed Jul 15 16:30:04 1998 Last file modify time: Mon Mar 30 14:06:18 1998

# lhcb version 5.0 injection optics

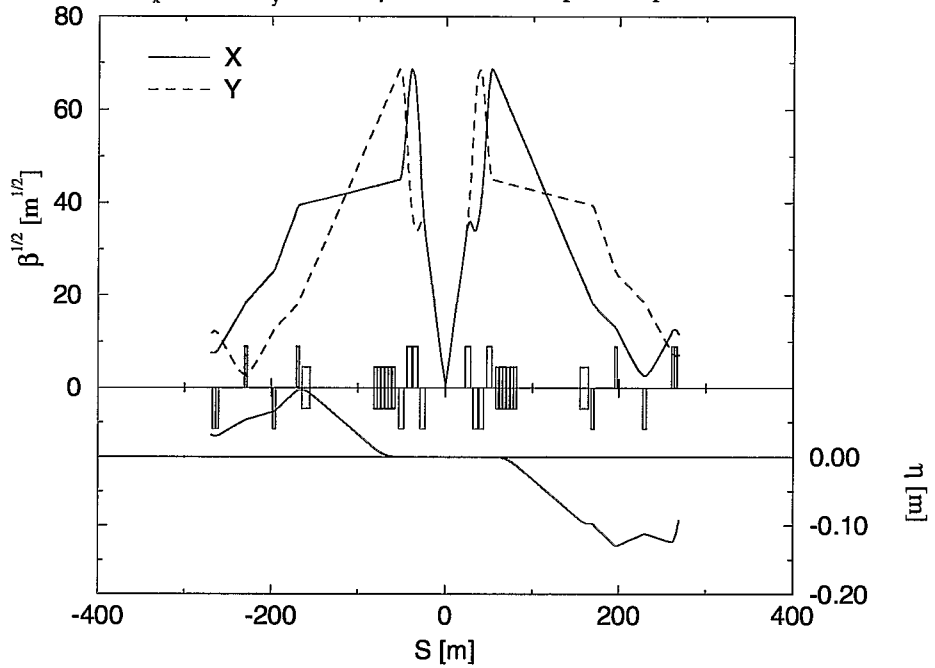
$v_x = 63.28$   $v_y = 59.31$   $\beta^* = 18$  FILE = ip5\_inj.optics



Time: Wed Jul 15 16:29:29 1998 Last file modify time: Thu Jan 29 14:25:53 1998

# lhcb version 5.0 collision optics

$v_x = 63.31$   $v_y = 59.32$   $\beta^* = 0.5$  FILE = ip5\_col.optics



Time: Wed Jul 15 16:30:36 1998 Last file modify time: Mon Mar 30 14:06:27 1998

## \* RF Region Dipoles

Field Quality (RF Region: D3A, D3B, D4A, D4B):

- Determined by injection optics  
beam size reduced by 4 times at collision
- relatively large persistent  $b_3$

LHC: 300 A; optimized for RHIC injection at 600 A;

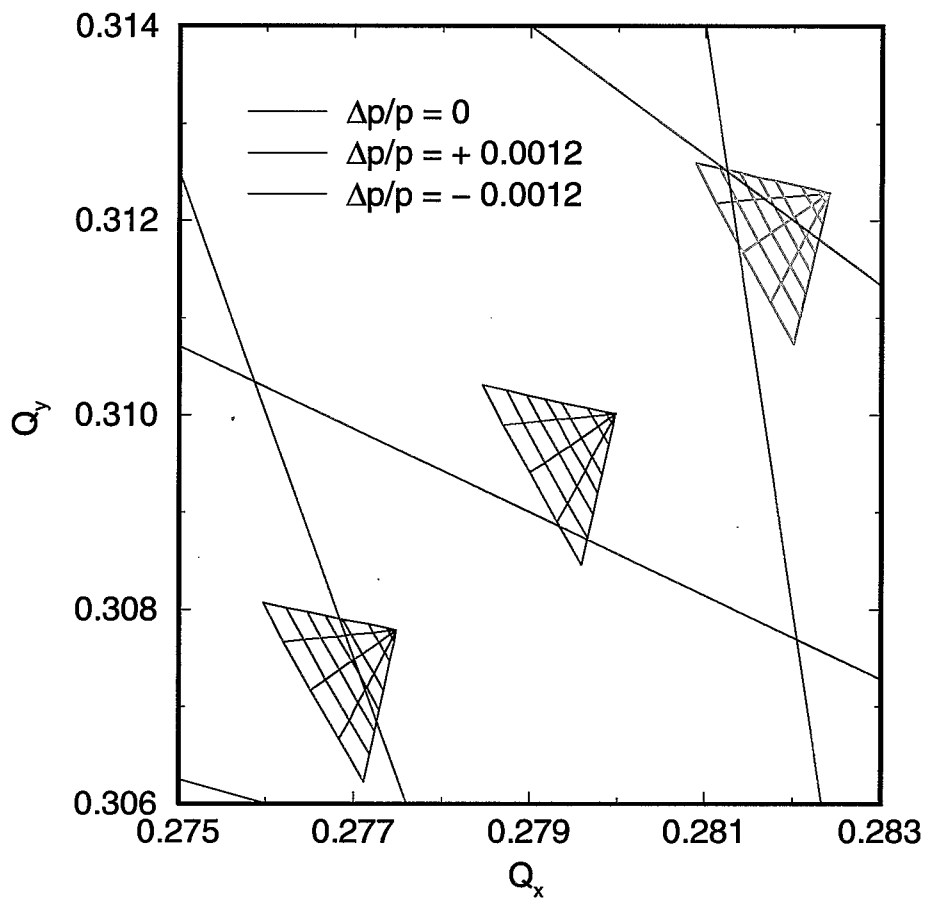
but the dispersion is small in the RF Region

Quantity	Arc dipoles	RF dipoles
Persistent $b_3$ [u]	-9	-9
Dispersion [m]	1.5	0.1
Chromaticity	500	0.03

- Saturation  $b_3$  at collision no noticeable impact  
( $b_3$  of about -4 units at top energy)
- Tracking study indicates no noticeable impact
- $\Rightarrow$  RHIC field quality is adequate

# Impact of BNL dipoles at injection

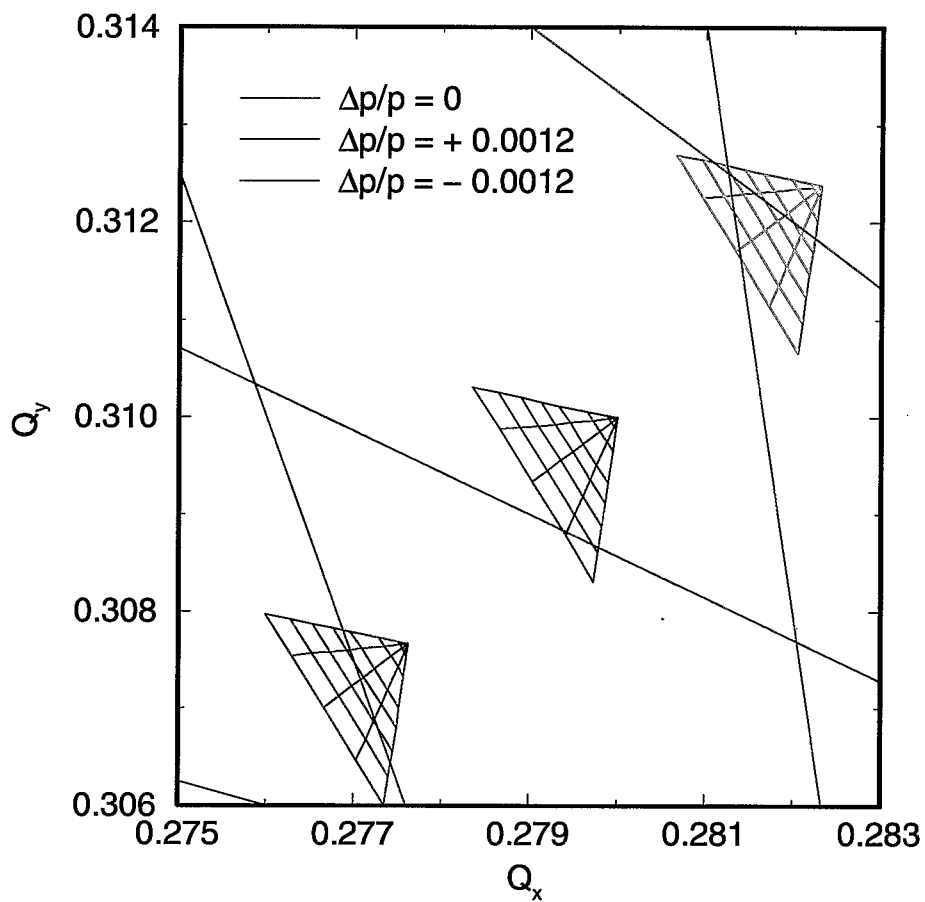
(Tune spread for up to  $11\sigma_{x,y}$  particles;  $\Phi = 0$ )





# Ideal LHC operating point at injection

(Tune spread for up to  $11\sigma_{x,y}$  particles;  $\Phi = 0$ )



## Alignment Quality (RF Region dipoles):

### Expected BNL-built Dipole misalignments:

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Integral field, magnet-to-magnet variation, rms	$5 \times 10^{-4}$
Single coldmass, mean dipole angle, $\alpha$	$\pm 5$ mrad
Single coldmass, variation (twist) of dipole angle ( $\Delta\alpha$ ) from mean, rms	3 mrad
Mean angle between apertures, rms	0.5 mrad

---

- Beam orbit offset within each BNL dipole:  $\pm 3.4$  mm;
- Actual geometry of beam orbit vs. aperture separation to be studied;
- Expected field parallelism similar to arc dipole's;
- Requirements on closed-orbit corrector strength similar to arc dipole's.

## \* Insertion Region Dipoles

### Field Quality (IR dipoles D1, D2):

- Adequate for nominal proton operation  
high  $\beta^*$  at IP2 & IP8 at collision  
transverse beam size 4 times smaller than IP1 & IP5
- D1 impact significant in ion operation  
 $\beta^* = 0.5$  m at IP2 collision during ion operation  
heavy-ion lattice available around August 98 for detailed study  
similar sensitivity for D1 dipole and MQX triplet quads
- Effective compensation is needed, similar to MQX
- Alignment for D2 is similar to RF Region dipoles

Reference FNAL-MQX errors at collision:  
 ( $R_0 = 17$  mm)

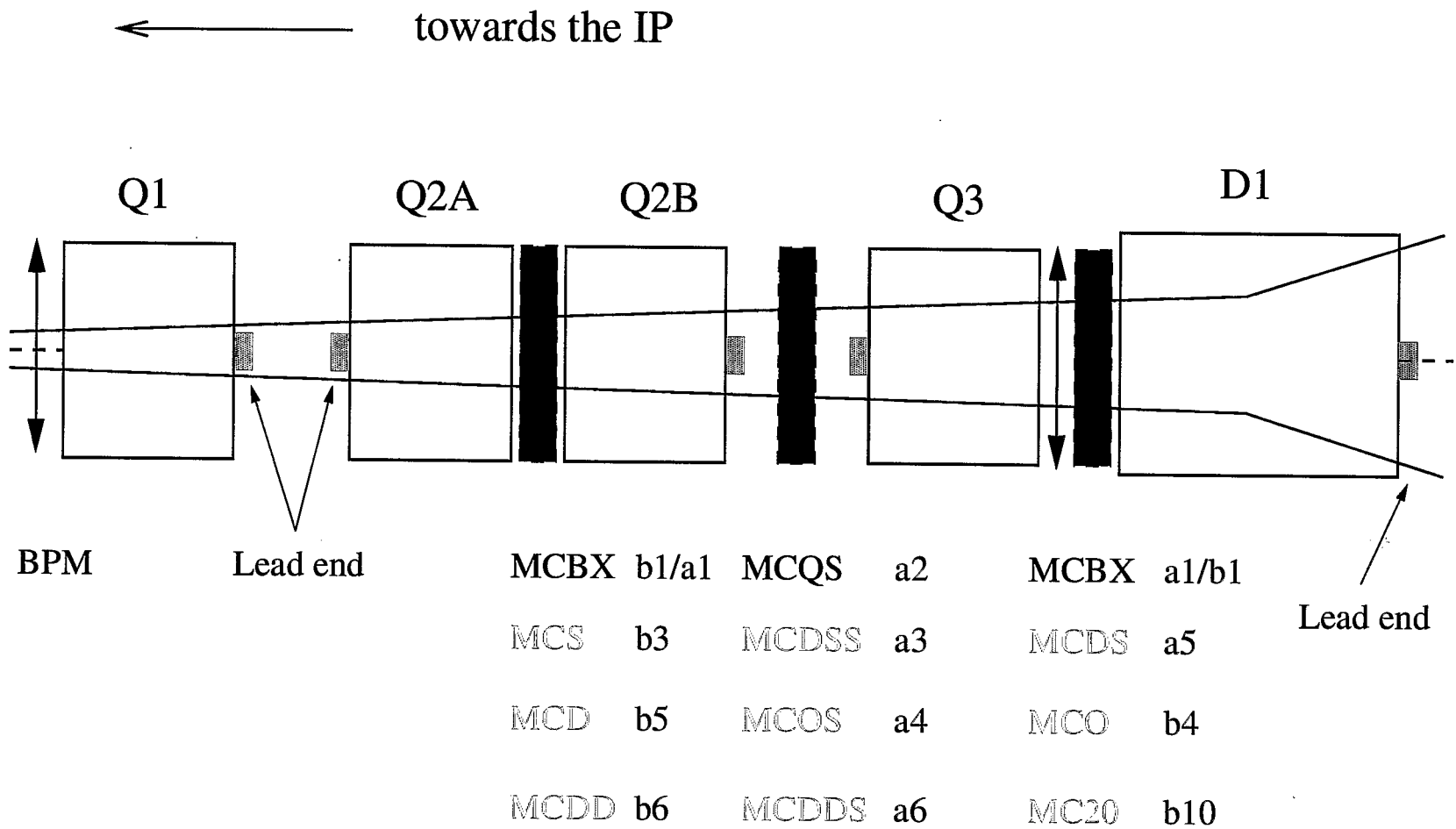
$n$	Normal			Skew		
	$\langle b_n \rangle$	$d(b_n)$	$\sigma(b_n)$	$\langle a_n \rangle$	$d(a_n)$	$\sigma(a_n)$
Body	[unit]					
3	0.0	0.34	0.85	0.0	0.34	0.85
4	0.0	0.26	0.87	0.0	0.26	0.87
5	0.0	0.20	0.34	0.0	0.20	0.34
6	0.0	0.17	0.25	0.0	0.17	0.25
7	0.0	0.14	0.11	0.0	0.14	0.11
8	0.0	0.10	0.07	0.0	0.10	0.07
9	0.0	0.08	0.07	0.0	0.08	0.07
10	0.0	0.06	0.03	0.0	0.06	0.03
LE	[unit·m]	(Length=0.41 m)				
2	0.0	0.0	0.0	16.0	0.0	0.0
6	2.3	0.0	0.0	0.07	0.0	0.0
10	-0.09	0.0	0.0	-0.03	0.0	0.0
RE	[unit·m]	(Length=0.33 m)				
6	0.39	0.0	0.0	0.0	0.0	0.0
10	-0.07	0.0	0.0	0.0	0.0	0.0

- Magnet Orientation Optimization
  - orient D1 lead end away from IP
- Body-End Compensation
  - already implemented for the systematic  $b_3$

D1:

$$b_3(\text{Body}) = -0.095 B_3(\text{LE}) - 0.116 B_3(\text{RE}) = -1.3[\text{u}]$$

- IR Correctors
  - use the same IR correctors proposed for MQX quads;
  - layout and strength seems practically achievable;
  - $a_3$  compensation especially important;
  - to be studied in detail after August 98;
  - based on bench measurement (assuming 10% rms error)
  - comparing with MQX correction, similar performance expected



## Effects of MQX and D1, D2 errors

( $10^3$ -turn 6D DA; 4D  $6\sigma_{xy}$  maximum tune spread)

Case	DA ( $\sigma_{xy}$ )	Min. DA	$\Delta\nu_{max}$ ( $10^{-3}$ )
Full error (incl. $a_2$ )	$9.6\pm 2.8$	$6\sigma_{xy}$	coupled
Full error, $\Phi = 0$	$12.7\pm 1.8$	$9\sigma_{xy}$	coupled
Full error excl. $a_2$	$10.7\pm 1.7$	$8\sigma_{xy}$	$1.9\pm 1.1$
Systematic only	$11.2\pm 1.0$	$10\sigma_{xy}$	2.6
Random only	$13.6\pm 1.7^a$	$9\sigma_{xy}$	$1.1\pm 0.5$
LE and RE only	$16.4\pm 1.0^a$	$13\sigma_{xy}$	0.7
$n = 3, 4$ only	$21.7\pm 5.8^{a,b}$	$12\sigma_{xy}$	$1.1\pm 0.6$
IR dipoles only	physical ap. <sup>a</sup>		$0.2\pm 0.01$

a) Here, MQX physical aperture of 60 mm corresponds to  $15.8\pm 1.3\sigma_{xy}$ .

b) The working point is near 3rd-order integer.

# Comparison of IR correction efficiency

Case	DA ( $\sigma_{xy}$ )	Min. DA	$\Delta\nu_{max}$ ( $10^{-3}$ )	layers
0	$10.7\pm 1.7$	$8\sigma_{xy}$	$1.9\pm 1.1$	1
1	$10.7\pm 1.3$	$9\sigma_{xy}$	$2.1\pm 1.0$	2
2	$12.5\pm 1.9$	$9\sigma_{xy}$	$1.9\pm 1.5$	2
3	$13.3\pm 1.6$	$10\sigma_{xy}$	$1.0\pm 0.7$	3
4	$13.6\pm 1.5$	$11\sigma_{xy}$	$0.5\pm 0.3$	4
5	$14.1\pm 1.5$	$11\sigma_{xy}$	$0.5\pm 0.4$	4

case 0:  $b_1, a_1, a_2$

case 1: case 0 plus  $b_3, a_3, b_4$

case 2: case 0 plus  $b_6, b_6, a_6$

case 3: case 0 plus  $b_3, b_4, b_6, a_3, a_4, a_6$

case 4: case 0 plus  $b_3, b_4, b_5, b_6, b_6, a_3, a_4, a_5, a_6$

case 5: case 0 plus  $b_3, b_4, b_5, b_6, b_{10}, a_3, a_4, a_5, a_6$

- Nonlinear corrections are activated in IP1 and 5 only.
- Assume 10% rms measurement error.



## \* Discussion

- Field quality of BNL dipoles is adequate for nominal proton operation
- Compensation is needed for D1 magnets in ion operation
- Alignment (2–1) is expected to be consistent with arc dipole's
- Further studies are planned:
  - heavy-ion operation lattice of version 6.0;
  - S. Tepikian's CERN visit in August 1998 (heavy-ion & ring 2 lattice of version 6);
  - tracking studies to follow;
  - IR corrector optimization to follow.