

## Osaka Symposium and New Accelerator Projects in Japan

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April 1997

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**Brookhaven National Laboratory**

**U.S. Department of Energy**

USDOE Office of Science (SC)

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# Osaka Symposium and New Accelerator Projects in Japan

(A Trip Report)

Jie Wei, Brookhaven National Laboratory

## 1. The Osaka Symposium

XVI RCNP Osaka Symposium on Multi-GeV  
High-Performance Accelerators

## 2. New/Proposed Accelerator Projects

Projects in Japan

Projects in China

## 3. Coolers and Beam Cooling

Newly proposed beam cooling methods

DOE Trip No. 9608751  
BNL Trip No. 77240

## S U M M A R Y

### FOREIGH TRAVEL TRIP REPORT

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RHIC Project  
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April 18, 1997

Dates Of Trip: March 1, 1997 to April 5, 1997

Destinations: Kyoto University, Kyoto, Japan  
Research Center for Nuclear Physics, Osaka, Japan  
Institute of High Energy Physics, Beijing, China  
Tsinghua University, Beijing, China  
Shanghai Institute of Nuclear Research, Shanghai, China

#### Statement of Purpose of trip:

As an invited speaker, present paper "The RHIC Project" in the XVI RCNP Osaka International Symposium, and give seminar at IHEP, Beijing and INR, Shanghai. Collaborate on beam cooling methods and beam crystallization. There is no revisions to the original itinerary.

#### Abstract:

To participate as an invited speaker to the XVI RCNP Osaka International Symposium on Multi-GeV High-Performance Accelerators and Related Technology, to collaborate with Kyoto University on laser cooling and beam crystallization projects, and to give seminars in Beijing and Shanghai on the Relativistic Heavy Ion Collider.

# 1. The Osaka Symposium

XVI RCNP Osaka Symposium on Multi-GeV High-Performance Accelerators
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Purpose:

- To celebrate the 50th anniversary of RCNP  
(Research Center for Nuclear Physics)
- To propose a new cooler-synchrotron-collider
- To review the performance and technology development of cooler rings, synchrotrons, and colliders.

March 11 - 14, 1997, Osaka, Japan

3 days, fully packed with talks

16 people from outside of Japan, all expenses paid

Panel review of the proposed RCNP project

## Symposium Program:

- Cooler Rings and Cooling Methods

T. Tanabe (INS): Electron Cooler at TARN II  
J. MacLachlan (FNAL): Electron Cooling  
F. Caspers (CERN): Stochastic Cooling  
B. Franzke (GSI): Diagnosis of Cooled H.I. Beams  
D. Prasuhn (KFA, Juelich): Performance of COSY  
D. Reistad (TSL): Performance of CELSIUS  
L. Tecchio (Legnaro): The CRYSTAL Project  
M. Grieser (MPI): Heavy Ion Storage Ring TSR

- Colliders

A.M. Sessler (LBL): The Development of Collider  
J. Wei (BNL): The RHIC Project

- Other multi-GeV Machines

K. Sato (RCNP): Multi-GeV Machine at RCNP  
Y. Yamazaki (KEK): 50-GeV Proton Synchrotron  
W. Gu (IMP): HIRFL - CSR Project in Lanzhou  
A. Goto (RIKEN): RIKEN RI Beam Factory  
T. Katayama (INS/RIKEN):  $e^-$  & RI Collision  
T. Tamae (Tohoku): 1.2 GeV Stretcher - Booster  
A. Ando (Himeji): New SUBARU - Isochronous Ring

H. Sato (KEK): KEK 12 GeV-PS and Upgrade  
P. Schwandt (IUCF): 20 GeV Synchrotron for Spin

- Theories

B. Autin (CERN): Recent Trends in Lattice Design  
S.Y. Lee (IUCF): Nonlinear Dynamics  
Y. Batygin (RIKEN): Emittance preservation  
A. Garren (LBL): Lattice for  $\mu^+ - \mu^-$  collider

- Technologies

S. Wolff (DESY): Superconducting Magnets  
C. Ekstrom (TSL): Internal Targets  
M. Kumada (NIRS): Ultimate Power Supply  
K. Noda (NIRS): Slow Beam Extraction at HIMAC

# Research and Development for Multi-GeV High-Performance Accelerator at RCNP

Kenji Sato

Research Center for Nuclear Physics(RCNP)  
Osaka University

RCNP: Present accelerator facility

High-precision frontier of nuclear physics  
in the range of intermediate energies up to 420 MeV

AVF-Ring cyclotron cascade

RCNP: Future accelerator project

New high-precision frontier of quark-lepton nuclear physics  
in the range of multi-GeV energies

protons/light ions/electrons/polarized ions  
cooler-synchrotron-collider

## Contents

- I. High-Performance Cyclotrons and Synchrotrons
- II. Design Study of Cooler-Synchrotron
- III. R&D Work for Synchrotron Components
- IV. Summary



## Proposal of "figure of 8" configuration synchrotron

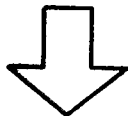
Advantage of "figure of 8"

In principle no intrinsic resonances of depolarization during acceleration of polarized ions

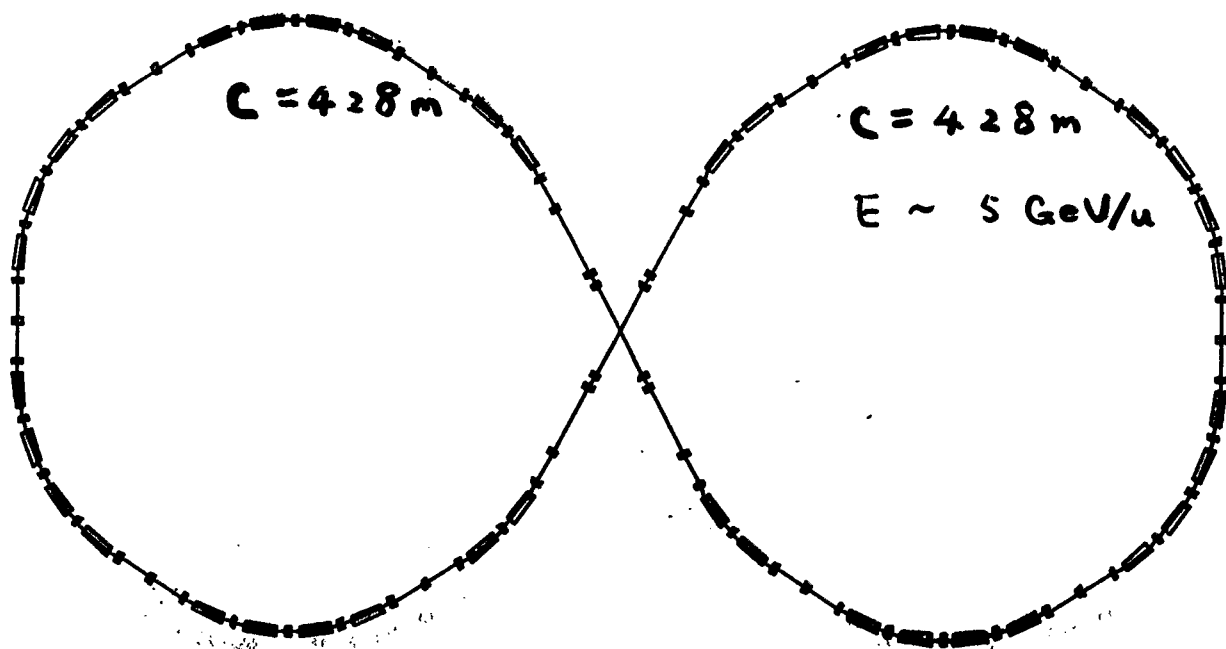
opposite bending directions in both loops



opposite spin precession motion in both loops



no intrinsic resonances of depolarization



Request apart from his proposal

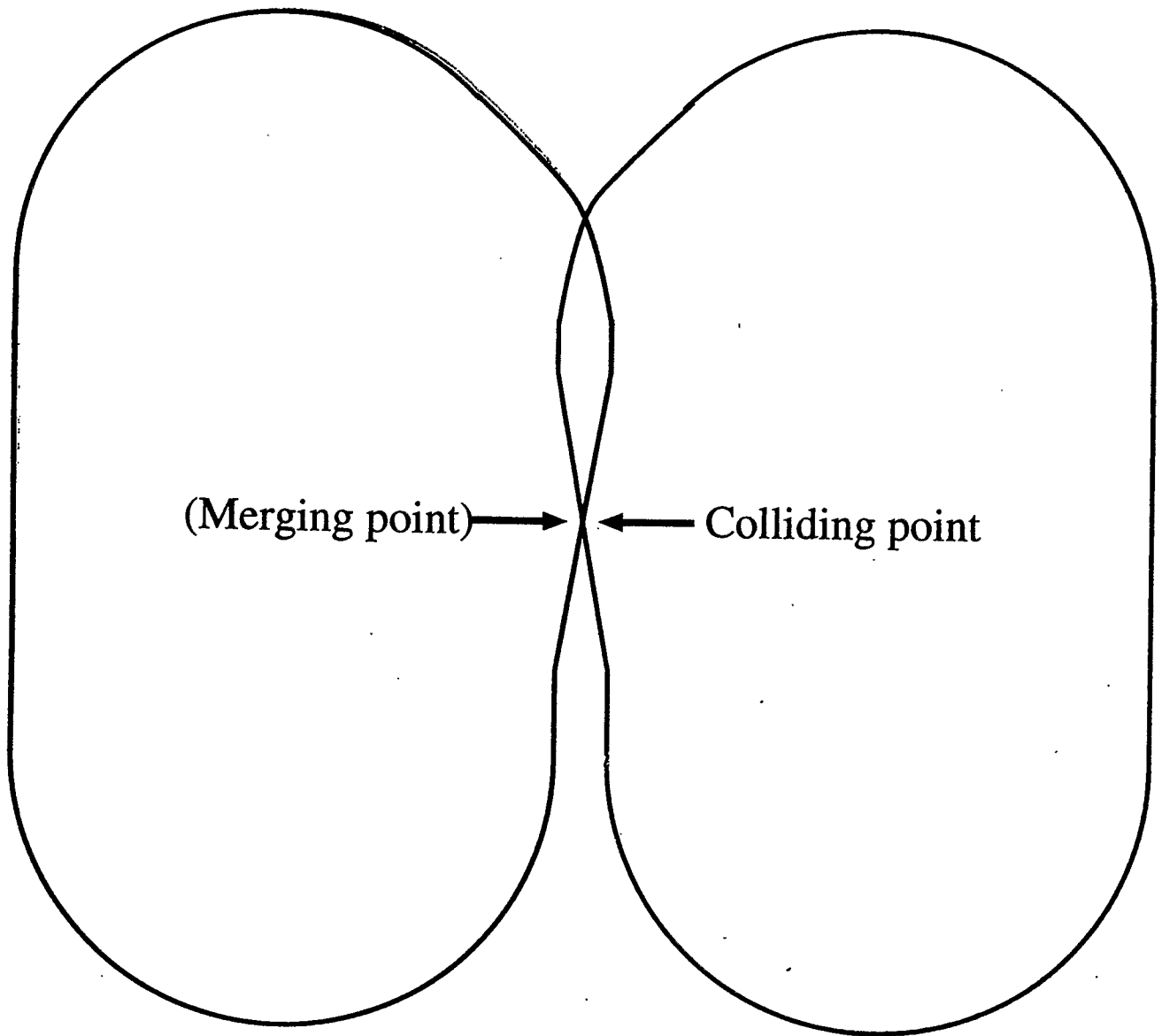
only need 5% partial

A "figure of 8" configuration based on a combination of two identical rings

Shakes

Mode 1: "figure of 8" synchrotron

Design study for cooler-synchrotron-collider



# Single ring characteristics

Sato

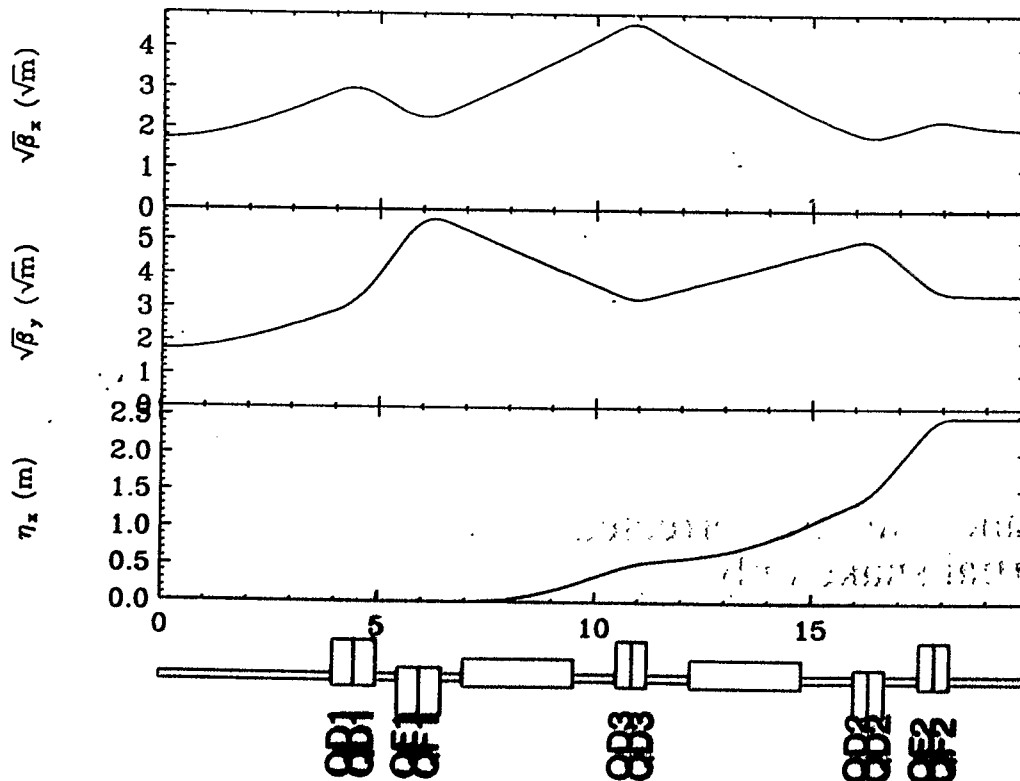
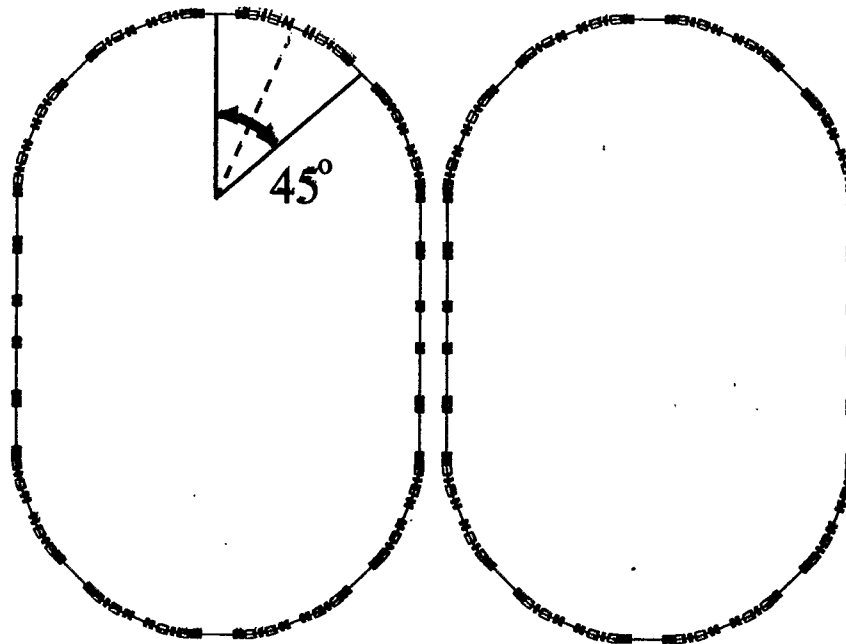
Unit cells of 45 degree arc

mirror symmetry of doublet lattice OFDBFBDFO  
double achromat

Straight sections

double achromat  
betatron phase advance of  $2\pi$

Mode 2: two separated  
rings,  
 $\Rightarrow$  collider



45 degree arc

# The Proposed RCNP Cooler Collider:

- Store/collide protons, light ions, electrons, polarized ions

**allow collision between different species**

- Collision energy at multi-GeV range

**adjustable, around 5 GeV/u**

- Various kinds of beam cooling for emittance preservation

**intrabeam scattering is strong for low energy ions**

- Two independent rings, flexible modes for storage and collision

- “Figure of 8” configuration for depolarization minimization

## Injection

- Multi-Turn Injection
- Slow Resonant Injection
- Charge Stripping/Charge Exchange Injection
- RF Stacking Injection
- Cooling Injection
- Single-Turn Injection with Fast Kicker
- Bunch to Bucket Injection

## Acceleration

## Extraction

- Slow Resonant Extraction
- Slow Resonant Extraction with RF Knock-Out
- Slow Stochastic Extraction
- Fast Extraction with Fast Kickers
- Fast Resonant Extraction
- Carbon Fiber Scattering Extraction
- Charge Stripping/Charge Exchange Extraction

## Storage

## Accumulation

## Colliding

## Merging

Cooling

- Electron Cooling
- Stochastic Cooling
- Laser Cooling
- Ionization Cooling
- Radiative Cooling



## Other functions

Insertions: Low Beta, Dispersion-Free

Adjustments and Corrections: Tune, Chromaticity,  
COD, Non-Linearities

Focusing Mode Change: e.g. between Q-Triplet and Q-Doublet

# High Performance in HIMAC Synchrotron during both Acceleration and Slow Extraction

Sato

M. Kumada et al.,

"Towards an Ultimate Synchrotron Power Supply"

K. Noda et al.,

"Slow Beam Extraction at HIMAC Synchrotron"

Essentials of high-performance HIMAC synchrotrons

Very low ripple synchrotron magnet field



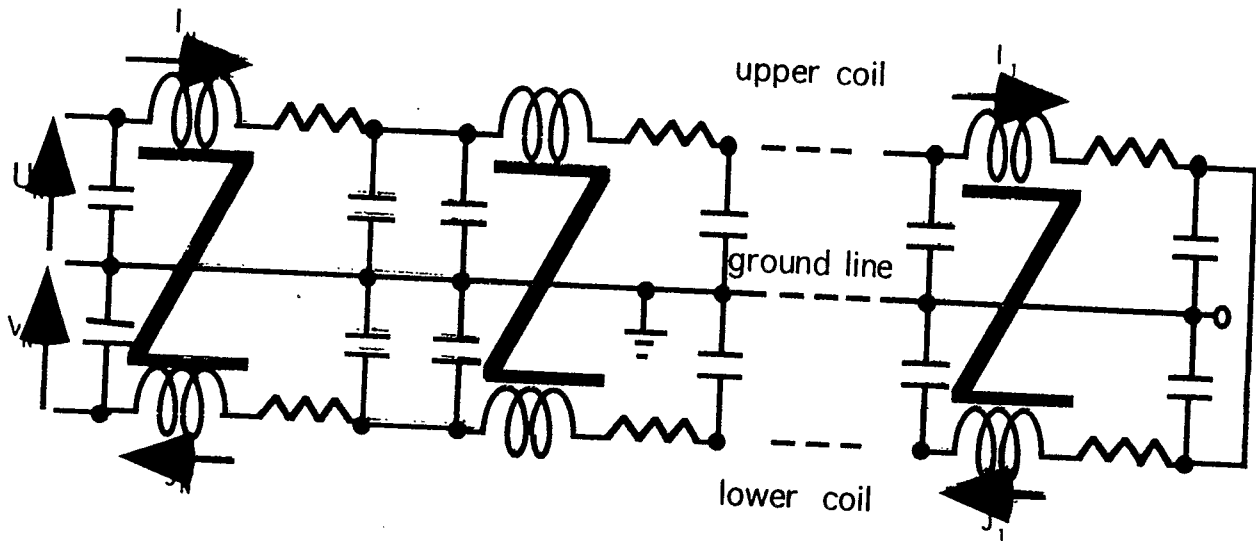
Very low ripple synchrotron power supply

Performance of HIMAC Q-magnet power supply  
with normal mode active filter

Frequency spectrum of normal mode output  
between positive and negative terminals

Frequency (Hz)	Voltage (dB: measured)	<u>Current ripple</u> (relative: reduced)
50	-95	$1.4 \times 10^{-7}$
100	-76	$5.1 \times 10^{-7}$
150	-88	$0.9 \times 10^{-7}$
200	-81	$1.4 \times 10^{-7}$
300	-89	$0.4 \times 10^{-7}$
600	-77	$0.9 \times 10^{-7}$
1200	-85	$0.1 \times 10^{-7}$

### 3. Ripple suppression



The potential develops at the neutral point of the power supply.

Normal mode current: Anti-Parallel current,  $I+J$   
 Common mode current: Parallel current,  $I-J$

Normal mode voltage:  $U+V$   
 Common mode voltage:  $U-V$

Normal mode impedance:  $Z_n = \frac{U+V}{I+J}$

Common mode impedance:  $Z_c = \frac{U-V}{I-J}$

cancellation of "common mode" field

⇒ ripple suppression

# RECENT TRENDS IN LATTICE DESIGN

B. AUTIN

*CERN, PS Division, 1211 Genève 23, Switzerland*

## Introduction

### Lattice periods

FODO cell and scaling variables

Triplet cell, foci and principal planes

Quasi-isochronous period and orbit length

### Betatron matching modules

*Single lens*

*Doublet*

$\lambda/4$  transformer

Afocal telescope

*Inversor*

***Beam Optics***

**Conclusion**



## The program BeamOptics

FODO cell	<b>FODO</b> [f, $\phi$ ] or <b>FODO</b> [Sin[ $\mu/2$ ], $\phi$ ]
Triplet cell	<b>Triplet</b> [f, d, $\phi$ ]
Isochronous period	<b>IsoPeriod</b> [n, MissingMagnet -> m, Resonance -> h]
Matching lens	<b>MatchingLens</b> [ $\beta_x, \beta_y$ ]
Matching doublet	<b>MatchingDoublet</b> [ $\beta$ , d]
$\lambda/4$ Transformer	<b>Transformer</b> [ $\sigma_1, \sigma_2$ ]
Afocal telescope	<b>Telescope</b> [f <sub>1</sub> , f <sub>3</sub> ]
Inversor	<b>Inversor</b> [m]

# COOLED HEAVY ION BEAMS IN THE ESR

## DIAGNOSIS AND APPLICATIONS

B. FRANZKE, K. BECKERT, F. NOLDEN, H. REICH,  
A. SCHWINN, M. STECK, T. WINKLER

### 1. Heavy Ion Facilities at GSI

- 1.1 *Accelerators UNILAC/SIS*
- 1.2 *Experimental Storage Ring ESR*

### 2. Diagnostics for Cooled Ion Beams

- 2.1 *Overview*
- 2.2 *Schottky diagnosis system*

### 3. Results of Electron Cooling

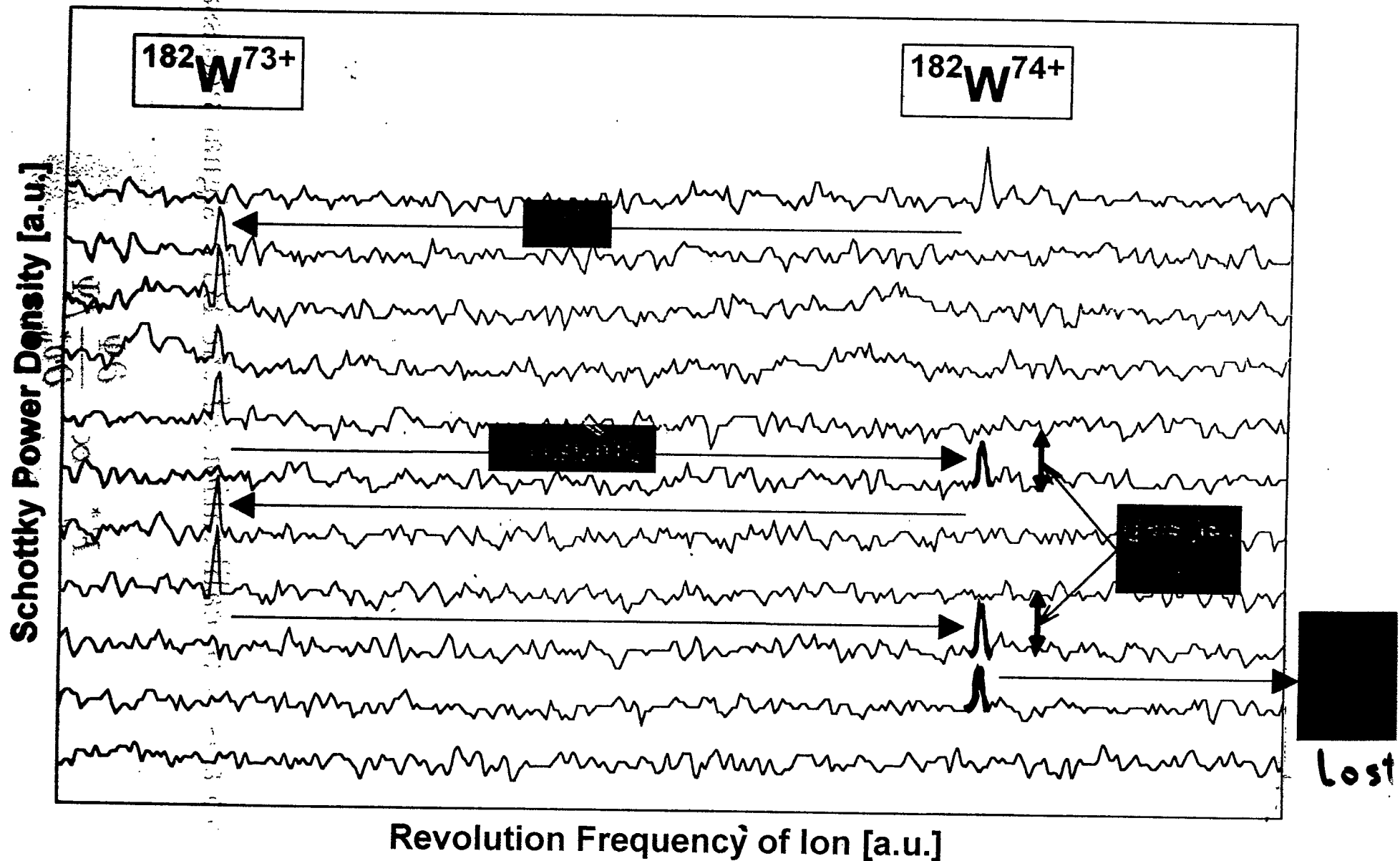
- 3.1 *Overview*
- 3.2 *Extremely low beam temperature*

### 4. Applications

- 4.1 *Schottky Mass Spectrometry*
- 4.2 *Bound-beta-decay*
- 4.3 *Di-electronic Recombination (DR)*

### 5. Conclusion and Outlook

# Consecutive Stripping and Electron Capture of a Single Stored Ion



## 4. Applications

Franzke

Novel experimental methods because of:

High resolving power of the Schottky diagnosis

High sensitivity with highly charged ions

Electron cooled beams

Relatively high stability of ring components

### 4.1 Schottky Mass Spectrometry

Procedure: exotic beams produced and pre-selected FRS  
fragmentation,  
electro-magnetic dissociation  
fission of fast projectiles.

injected to the ESR, electron cooled  
Schottky diagnosis applied

Result: High accuracy :  $\Delta m/m \leq 2 \times 10^{-7}$  attained  
High redundancy by multi-component spectra  
Nearly 150 new or essentially improved mass values

Limitation: Limited stability of ESR-components

### 4.2 Bound-beta decay of nuclei (BBD)

Komplex strategy for the measurement

BBD life time of nearly 33y  $\Rightarrow$  for  $^{187}\text{Re}^{75+} \rightarrow ^{187}\text{Os}^{75+}$

### 4.3 Di-electronic recombination (DR)

Energy resolution better than 0.01 eV!

$2s_{1/2}$  -  $2p_{1/2}$  -splitting precisely measured

Relevant for higher order QED

$\frac{\Delta p}{p}$   
Spread

$\delta p/p$

$I_{el} \equiv 250 \text{ mA}$

$\propto N_i^{0.3}$

$\epsilon_x [\pi \text{ mm mrad}]$

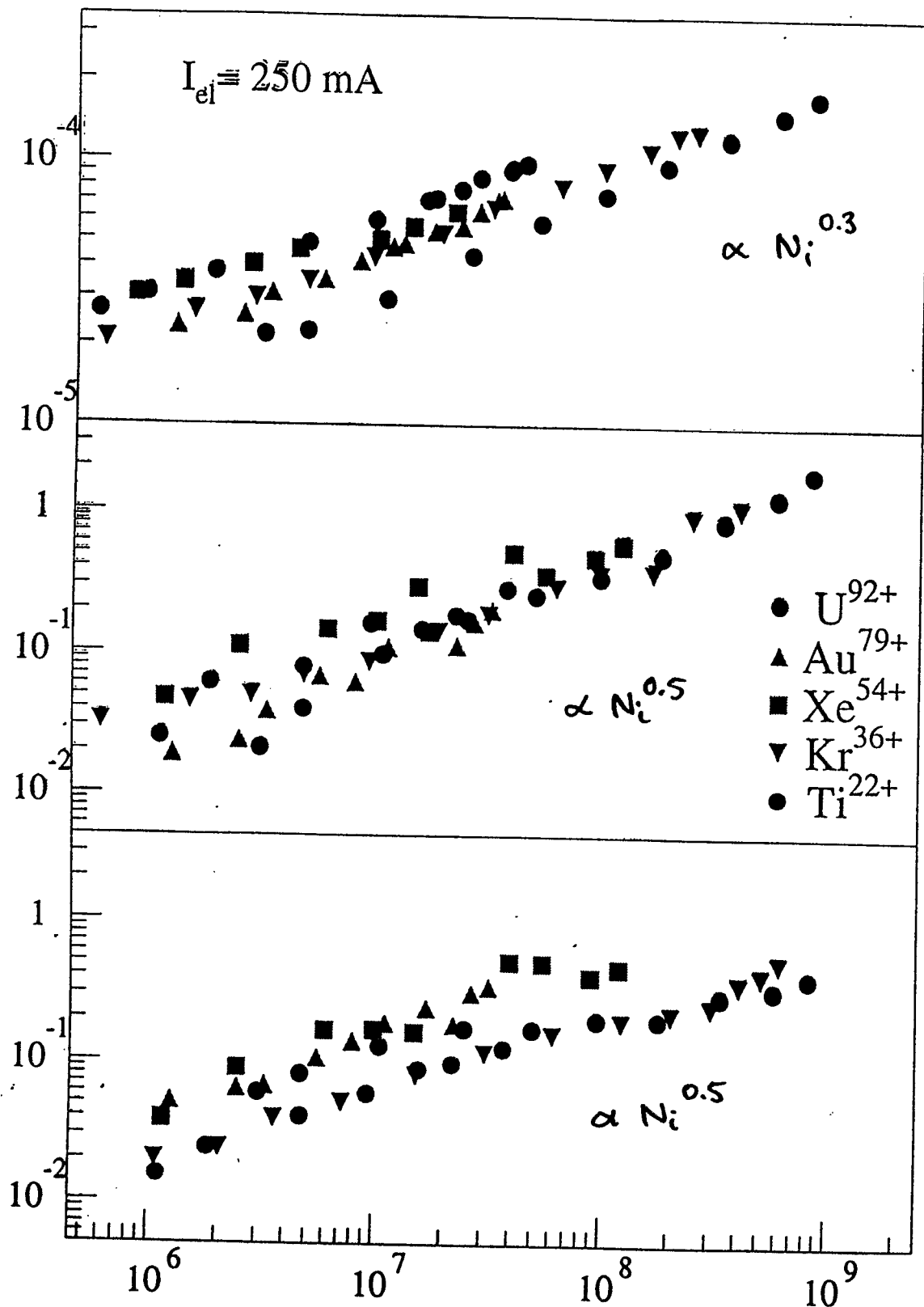
$\propto N_i^{0.5}$

- $\text{U}^{92+}$
- ▲  $\text{Au}^{79+}$
- $\text{Xe}^{54+}$
- ▼  $\text{Kr}^{36+}$
- $\text{Ti}^{22+}$

$\epsilon_y [\pi \text{ mm mrad}]$

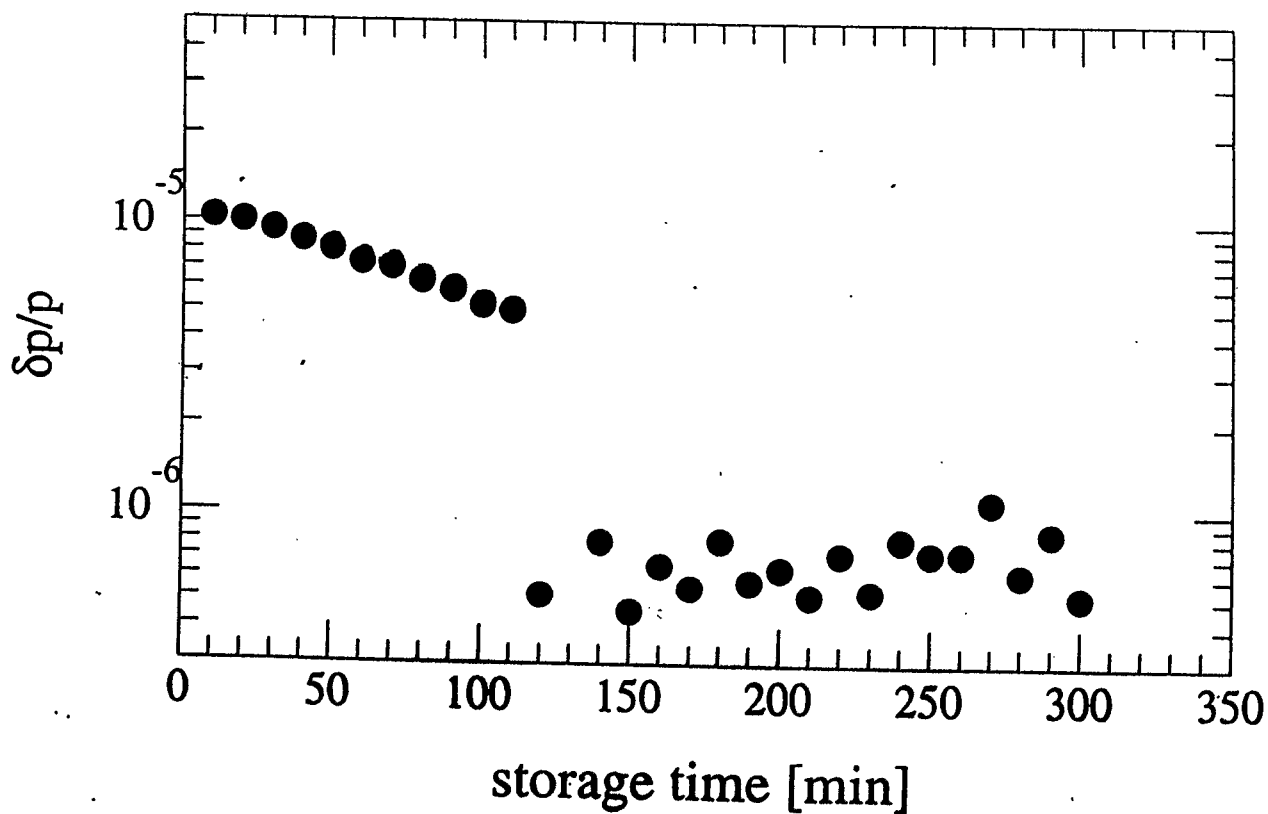
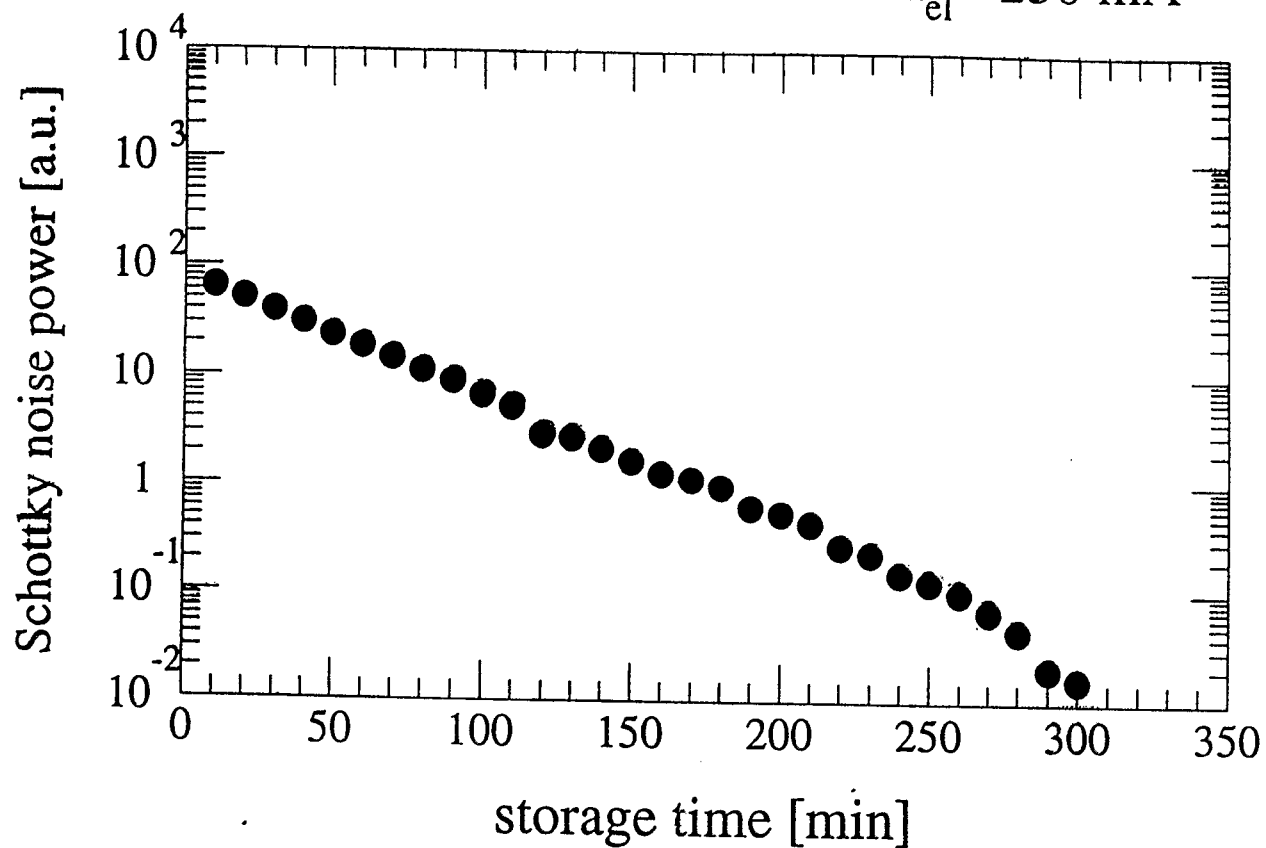
$\propto N_i^{0.5}$

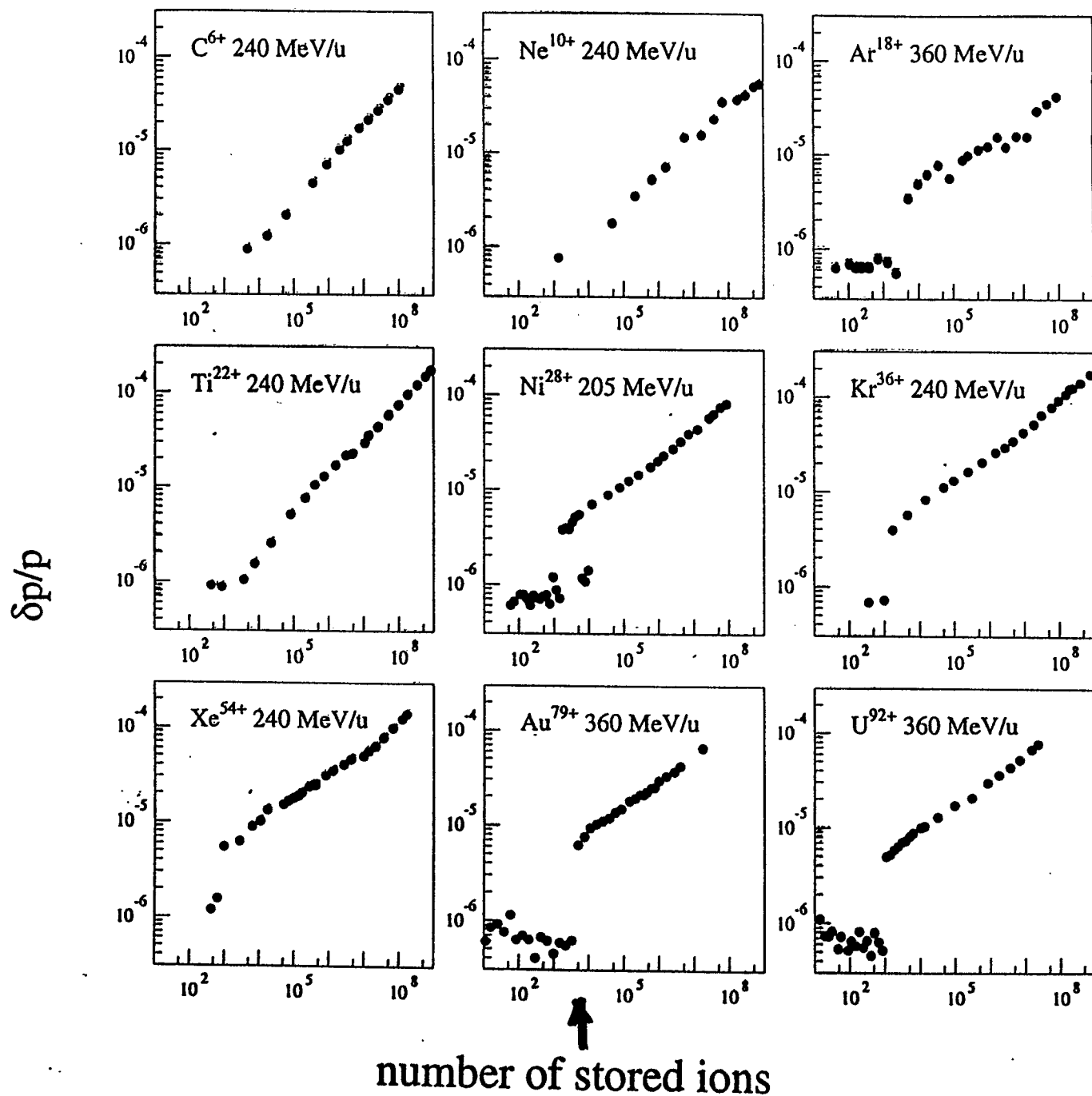
number of stored ions  $N_i$



$U^{92+}$  360 MeV/u

$I_{el} = 250$  mA





# **EXPERIENCE WITH STOCHASTIC COOLING** **OF PARTICLE BEAMS**

1. Introduction
2. Review of existing systems
  - 2.1 AAC
  - 2.2 LEAR
  - 2.3 FNAL
  - 2.4 TARN 1
3. Review of stochastic cooling systems under construction
  - 3.1 GSI Darmstadt (ESR)
  - 3.2 FZJ Jülich (COSY)
4. Bunched beam stochastic cooling (BBSC)
  - 4.1 SPS
  - 4.2 FNAL
  - 4.3 Experiments at AAC and LEAR
5. Some comments on theoretical aspects
6. A list of practical hints for design, setting up and trouble shooting
7. Conclusion



## 4.2 BBSC TEST IN THE TEVATRON

- A 4-8 GHz betatron BBSC system has been installed in the Tevatron (aim: reduction of emittance blow-up to increase luminosity lifetime).
- PU-kicker separation is about 60 m ( $= \lambda\beta/4$ ). PU and kicker have movable plates with 16 co-planar loops each.
- The system uses fiber-optic delay lines for ps-timing level stability and as a high Q notch filter (photon storage ring).
- For BTF measurements "bucket gating" technique was used.
- The decrease in revolution harmonics power is much slower than predicted from a smooth Gaussian bunch shape.
- So far, observation of signal suppression when loop closed.
- As an important obstacle dynamic range limitation was identified (front end amplifier). To overcome this problem, presently a phase dispersive pulse stretcher (like a waveguide) is under construction in order to "smear out" the high peak signals without loss in bandwidth. After the last power amplifier a low loss pulse compressor cancels the phase distortion.

## 2. New/Proposed Accelerator Projects

### New projects in Japan:

- SPRING-8
- Japanese B-Factor
- 50-GeV Proton Synchrotron
- New SUBARU - Isochronous Ring
- RIKEN RI Beam Factory
- Japanese Linear Collider
- RCNP (Osaka) Cooler Collider
- ...

Table 1.  
Storage Ring Synchrotron Radiation Sources (March 1994)

LOCATION	Electron Energy (GeV)	Notes	LOCATION Inst	Electron Energy (GeV)	Notes
BRAZIL Campinas	LNLS-1 1.15 LNLS-2 2	Ded* Design/Ded	Tsukuba	TERAS 0.8 NIJI IV 0.5 Photon Factory 2.5 Acc Ring 6 Tristan 8-32	Ded Ded/FEL Ded Partly Ded Plan/Ded
CHINA (PRC) <u>Beijing</u> <u>Hefei</u>	BEPC 1.5-2.8 HESYRL 0.8	Partly Ded Ded	KOREA Pohang	P L S 2	Ded*
ROC-TAIWAN Hsinchu	SRRC 1.3	Ded	NETHERLANDS Eindhoven	EUTERPE 0.4	Plan*
DENMARK Aarhus	ASTRID 0.6	Partly Ded	RUSSIA Moscow	Siberia I 0.45 Siberia II 2.5	Ded Ded*
ENGLAND Daresbury	SRS 2 DIAMOND 3 SINBAD 0.6	Ded Design/Ded Design/Ded	Novosibirsk	VEPP-2M 0.7 VEPP-3 2.2 VEPP-4 5-7 Siberia-SM 0.8	Partly Ded Partly Ded Partly Ded Ded*
FRANCE Grenoble Orsay	ESRF 6 DCI 1.8 SuperACO 0.8	Ded Ded Ded	Zelenograd	TNK 1.2-1.6	Ded*
Discussed	SOLEIL 2.15	Design/Ded	SPAIN Barcelona	Catalonia SR Lab 2.5	Authorised
GERMANY Bonn Dortmund Dresden Hamburg	ELSA 1.5-3.5 DELTA 1.5 ROSY 3 DORIS III 4.5-5.3	Partly Ded Ded/FEL* Plan/Ded Ded	SWEDEN Lund	MAX I 0.55 MAX II 1.5	Ded Ded*
Berlin	PETRA II 7-14 BESSY I 0.8 BESSY II 1.7	Partly Ded* Ded Ded*	SWITZERLAND Villigen	SLS 1.5-2.1	Design/Ded
INDIA Indore	INDUS-I 0.45 INDUS-II 2	Ded* Design/Ded	USA Argonne, IL Baton Rouge, LA Berkeley, CA Durham, NC Gaithersburg, MD Ithaca, NY Raleigh, NC Stanford, CA Stoughton, WI Upton, NY	APS 7 CAMD 1.2 ALS 1.5 FEL 1-1.3 SURF II 0.28 CESR 5.5 NC Star 2.5 SPEAR 3-3.5 ALADDIN 0.8-1 NSLS I 0.75 NSLS II 2.5	Ded* Ded Ded Ded/FEL Ded Partly Ded Design/Ded Ded Ded Ded Ded
ITALY Frascati	ADONE 1.5 DAFNE 0.51	Shut down Parasitic*			
Trieste	ELETTRA 1.5-2	Ded			
JAPAN Hiroshima Kyushu <u>Nishi Harima</u> Okasaki Osaka Sendai Tokyo	HISOR 0.4-1.0 SOR 0.7 Spring-8 8 UVSOR 0.75 Kansai SR 1.8 TSSR 1.5 SOR-ring 0.38 HBL 1.5-2	Design/Ded Design/Ded Ded* Ded Design/Ded Design/Ded Ded Design/Ded			

\* In construction

# Status Report on the SPring-8

SPring-8 Accelerator Group, presented by M. Hara  
JAERI-RIKEN SPring-8 Project Team  
Kmigori-cho, Hyogo  
678-12 Japan

## Abstract

The SPring-8 is a high energy third generation synchrotron radiation source designed to deliver X-ray beam with a brilliance more than  $10^{19}$  photons/sec/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%b.w. The facility consists of a 1 GeV linac, an 8 GeV booster synchrotron and an 8 GeV low emittance storage ring. The construction was started in 1990. Accumulated budget to date amounted to about a half of the total budget. Commissioning of the storage ring is expected in Feb. 1997.

## 1. INTRODUCTION

The SPring-8 is designed and constructed by Japan Atomic Energy Research Institute (JAERI) and The Institute of Physical and Chemical Research (RIKEN). After construction, Japan Synchrotron Radiation Research Institute (JASRI), which was established in 1990 as a nonprofit research institute, will be responsible for the management and operation in collaboration with JAERI and RIKEN. This is a user facility for SR researchers from universities, national laboratories, and industries not only in Japan but also from abroad. In Phase I, from '91 to '98, construction and commissioning of the accelerators and 10 beamlines are included. In Phase II, construction of beamlines will continue.

## 2. INJECTORS

### 2.1. Injector Linac

The SPring-8 linac has 26 accelerating columns. Each column is 2.835 m long and operated at the gradient of 16 MeV/m. The linac has space for electron/positron converter at 250 MeV, and can accelerate electron or positron up to 1.15 or 0.9 GeV. Main parameters of the linac is listed in Table 1.

Table 1 Parameters of linac

Output Energy	1 GeV
Operation Rate	60 Hz
Radio Frequency	2856 MHz
Type of Acc. Column	Travel. Wave
Length of Acc. Column	2.835 m
Number of Columns	26
Total Length	140 m
Klystron Max. Power	80 MW
Emittance (1 GeV)	$< 1.0 \text{ } \mu\text{m} \cdot \text{mrad}$
Energy spread	$\pm 1.0 \%$

The construction of the injector linac was started in 1991. The preinjector part of the linac has been operational in Tokai campus and the beam performance has already been evaluated. Measured emittance was about  $5 \text{ } \mu\text{m} \cdot \text{mrad}$  (9 MeV), and the

pulse width for short pulse mode was less than 1 nsec. All the accelerating columns have already been delivered in the site. The performance test for the first fabricated one was good enough to satisfy the specification. Construction of linac building will be completed in September '94. Detailed description is in reference [1].

### 2.2 Booster Synchrotron

The booster synchrotron has 2-fold symmetric 40 FODO cells. Two straight sections are used for injection, extraction and RF acceleration. Eight 5-cell cavities with inductive coupling slots are adopted and the RF power of 508.58 MHz is provided by Two 1.2-MW klystrons. Maximum RF voltage is 18.2 MV/turn with 10 sec of quantum lifetime. The construction of the synchrotron was started in March 1993. All the components have been ordered to manufacturers and each preceding component (dipole, quadrupole, sextupole, cavity etc.) has manufactured and now under testing. Construction of the synchrotron building will be completed in March 1995.

Table 2 Parameters of synchrotron

Injection Energy	1 GeV
Max. Energy	8 GeV
Circumference	396.12 m
Repetition Rate	1 sec
Natural Emittance	230 n m·rad.
Momentum Spread	0.00126
Number of Cells	40
Nominal Tune ( $\nu_x/\nu_y$ )	11.73/8.78
Radio Frequency	508.58 MHz
Radiation Loss(8 GeV)	12.27 MeV/turn

## 3. STORAGE RING

### 3.1. Lattice and fundamental features

Design principles of the SPring-8 storage ring are as follows;

- 1) insertion device oriented ring,
- 2) the first harmonic undulator radiation from 10-20 keV with more than  $10^{19}$  photons/sec/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%b.w.,
- 3) several very long straight sections for special insertion devices,
- 4) low emittance lower than  $10 \text{ n m} \cdot \text{rad}.$ ,
- 5) good photon beam stability,
- 6) good time structure.

To satisfy above requirements, energy of 8 GeV and Chasman-Gleson lattice structure was adopted. The ring has a 4-fold symmetric structure with 44 normal cells and 4 straight

cells, and total circumference is 1436 m. A normal cell has 2 dipole, 10 quadrupole, 7 sextupole magnets, and a 6.65 m long straight section, while a straight cell has no dipole magnets and can be changed to 30 m long straight section by rearranging Q and S magnets at a matured phase. This long straight section is one of the special merits of SPring-8[2,3]. Table 3 summarizes major parameters of the storage ring.

Table 3 Major parameters of the SPring-8 storage ring

Electron Energy	8 GeV
Current (multi-bunch)	100 mA
(single-bunch)	5 mA
Circumference	1435.95 m
Synchrotron Radiation	
Energy Loss per Turn	9.23 MeV/turn arc 12.4 MeV/turn with ID
Critical Photon Energy	28.9 keV
Length of Straight Section	6.65 m normal ~30 m long
Bending Radius	39.272 m
Natural Emittance	5.55 nm·rad.
Synchrotron Frequency	0.01005
Momentum Compaction	$1.46 \times 10^{-4}$
Type of Lattice	Chasman-Green
Number of Cells	44 Normal cell 4 Straight cell
Energy Spread	0.001094
Harmonic Number	2436
Radio Frequency	508.58 MHz
RF Voltage	17 MV
Bunch Length $\sigma$	3.63 mm

About a half of the main magnets (dipole, quadrupole, sextupole ones) have already been delivered in the site and the remainings are under fabrication. A part of power supplies for these magnets have been completed. Magnetic field measurement for bending magnet is underway. The measurement for 72 dipole magnets has been completed and the deviation of performance has been proved to be low. The measurement for QM and SM is to start. Field measuring instrument is being improved to get the field center within 10  $\mu$ m. Magnet alignment will be performed in two stages. QMs, and SMs in a common girder are aligned within 50  $\mu$ m, and girders are within 200  $\mu$ m. Prototype girder has been made and under testing. Injection system of the storage ring has 5 bump magnets and DC and pulse septum magnets. One extra bump magnet will be used for on-axis injection only at commissioning phase.

### 3.2. Vacuum System

Vacuum system consists of two types of vacuum chamber, crotches, absorbers, and various components such as bellows, flanges and valves. One cell components (2 bending chambers, 3 straight chambers, crotches, absorbers, pumps and so on) have been assembled in a test bench with girders and magnets. In this test bench, various test such as girder alignment, magnets set up and alignment, installing chambers

and vacuum components (taking off the upper part of magnet), vacuum test, and baking, and so on, have already been performed. After the performance confirmation, construction of the rest 47 cells of chambers are to start.



Figure 1. String test set up in one cell test bench.

### 3.3. RF system

The storage ring has 4 RF stations and each station has 8 single cell cavities which are powered by 1.2 MW klystron at 508.58 MHz. A klystron and a new type of high voltage power supply for one of the four RF stations was installed in Dec. 1993, and the test of the power supply is in progress. Some of the RF components were tested with high power[4]. HOM property of the prototype cavity has been completed and 8 cavities for one RF station have been ordered and will be fabricated in 1995.

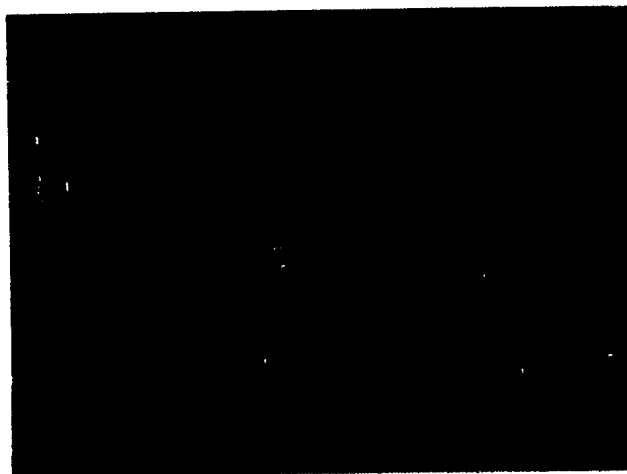


Figure 2. Klystron, waveguides, circulator, and dummy loads in D-RF station.

### 3.4. Control system

JAP - 50 GeV

Yamazaki

TRISTAN ring

50GeV main ring  
( $4 \times 10^{14}$  ppp, 0.3hz)

Neutrino

K arena

M arena

200MeV linac

N arena

3GeV  
booster

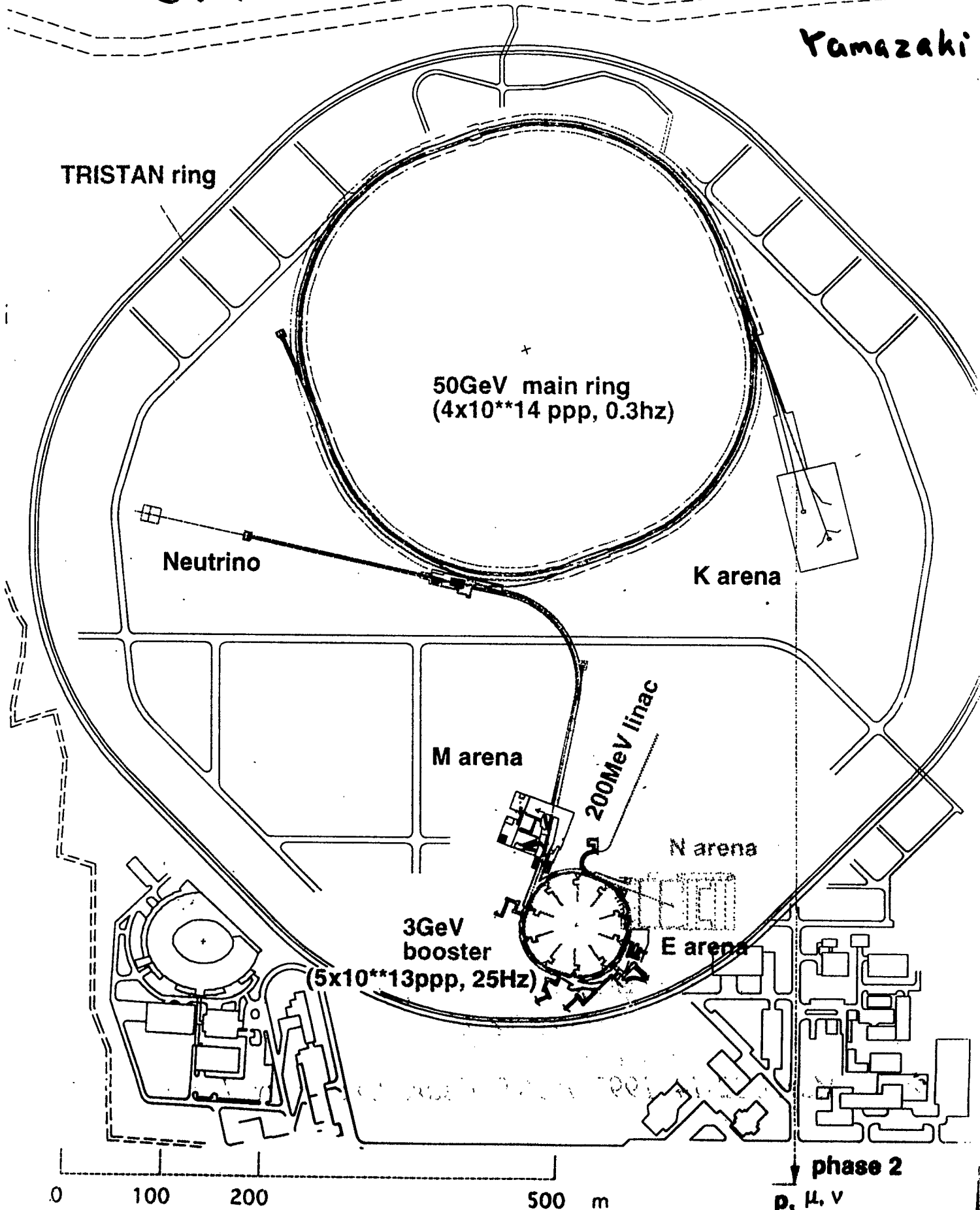
( $5 \times 10^{13}$  ppp, 25Hz)

E arena

phase 2

p,  $\mu$ , v

0 100 200 500 m



Original JHP was as follows:

1-GeV H<sup>-</sup> Linac

(20 mA peak, 400  $\mu$ s, 50 Hz, 400  $\mu$ A average)

1-GeV Compressor, Stretcher Ring

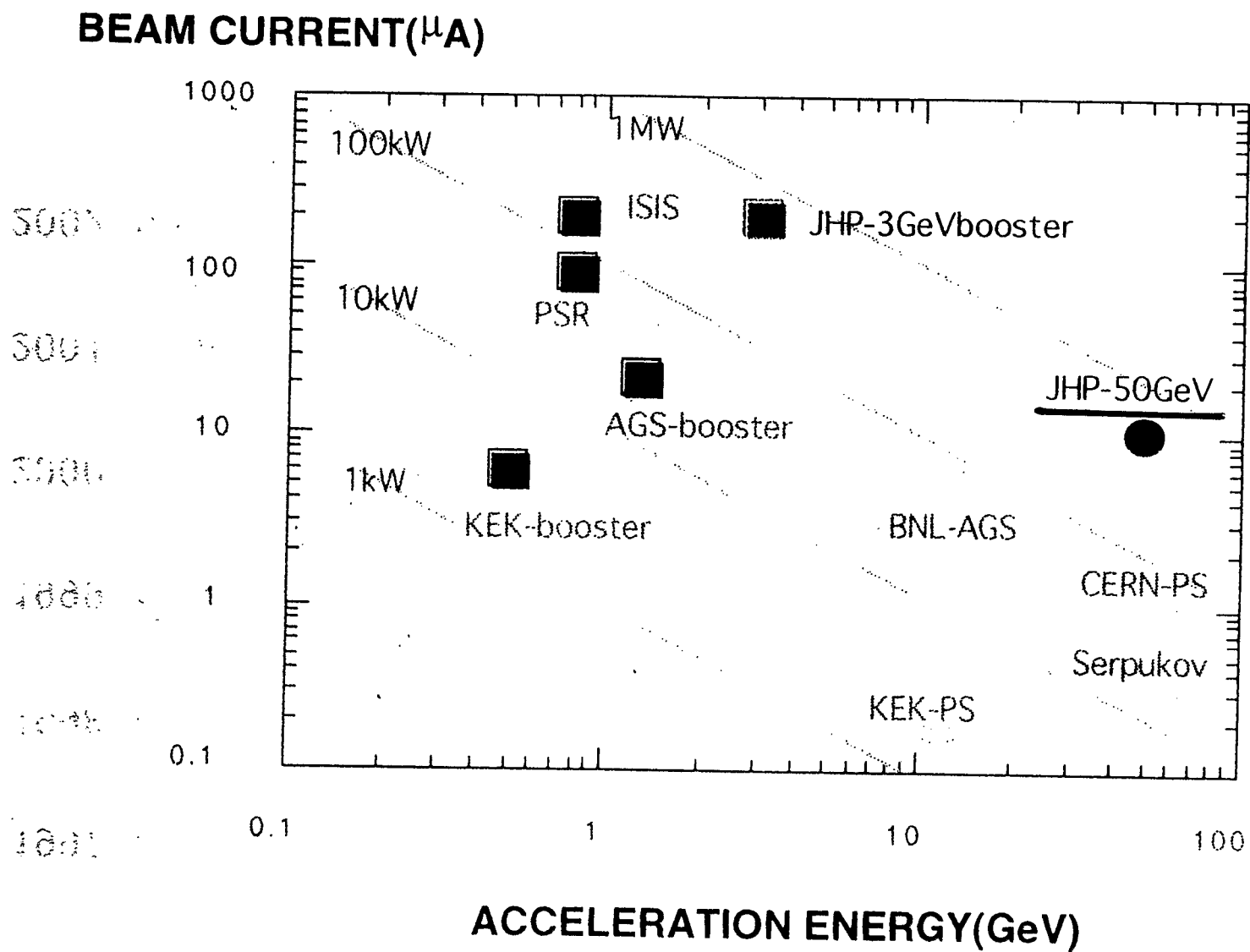
The accelerator R&D group was organized in May, 1987.

During the course of eight years,

1. The KAON project at TRIUMF was canceled.
  2. It was widely realized that the spallation neutron yield increases as the proton energy increases. (At first we believed that the optimum proton energy is around 1 GeV regarding the neutron yield.)
  3. MW-class spallation neutron sources were strongly requested.
- 
1. A few 10-GeV proton synchrotron was strongly requested by nuclear physicist community.
  2. The cost should be optimized regarding the product of the current and the energy.
  3. Upgradability.

The 3-GeV-class rapid cycle synchrotron can be an injector to a few 10-GeV synchrotron.

The proton linac should be able to cope with the future increase in the peak current at the ion source. For this the electromagnets have to be used in DTL. Then, the frequency should be lowered in order to contain the electromagnets in the drift tubes.





## Proposed Time Profile of JHP

**1997** New Organization

**1998** Construction Start

**1999** Neutrino Oscillation Experiment at 12-GeV PS

**2000**

**2001** 3-GeV Ring Installation into the 12-GeV PS Tunnel

**2002** 50-GeV Ring completion, First Beam

# Accelerator Complex

- 200-MeV linac

accelerated particle

peak beam current

structures

**high brightness**

H<sup>+</sup> ion

>30(50) mA (25Hz, 400 $\mu$ s)

RFQ + DTL + ACS
  
- 3-GeV booster

intensity

repetition rate

beam power

RF frequency

RF voltage

circumference

**rapid cycling**

$5 \times 10^{13}$  ppp

25Hz

0.6 MW

1.99-3.43MHz

389kV

339.4m (KEK-PS tunnel)
  
- 50-GeV main ring

intensity

acceleration cycle

RF frequency

RF voltage

momentum compaction

circumference

**transition free(negative  $\alpha'$ )**

$2 \times 10^{14}$  ppp

0.3Hz

3.43-3.51MHz

270kV

$\sim -10^{-3}$

1442m (north site of KEK)

t on the present status  
ational Laboratory for

ON

cessfully operating the  
1986. It consists of a  
8 GeV Accumulation  
(MR). Concurrently  
ommendations by the  
nittee, survey studies  
facilities at KEK. We  
ely, the asymmetric  
TRISTAN-II) and the  
ose of this paper is to  
present an update on

actory)

	LER	HER	unit
Energy	3.5	8.0	GeV
Circumference	3018	3018	m
Tune shifts (x/y)	0.05 / 0.05	0.05 / 0.05	
Beta at IP (x/y)	1.0 / 0.01	1.0 / 0.01	m
Beam current	0.52	0.22	A
Energy spread	0.078	0.073	%
Bunch length ( $1\sigma$ )	5	5	mm
Bunch spacing	3.0	3.0	m
Bunch population	3.3	1.4	$10^{10}$
Emittance (x/y)	19 / 0.19	19 / 0.19	nm.rad
Synchrotron tune	0.014	0.070	
Betatron tune	$\sim 43$	$\sim 39$	
Energy loss / turn	0.84	4.1	MeV
Momentum compaction	$2.0 \times 10^{-4}$	$1.0 \times 10^{-3}$	
RF voltage	4.4	47	MV
RF frequency	508	508	MHz
Energy damping decrement	$2.4 \times 10^{-4}$	$5.1 \times 10^{-4}$	
Bending radius	16.2	91.3	m
Length of bend magnet	0.85	2.56	m

Table 1. Parameters of TRISTAN-II B factory

is to allow studies of  
ays of b-mesons. The  
serve this purpose by  
4S) resonance with  
3.5 GeV ( $e^+$ ) [1, 2].

ie ring parameters, our  
ged to build two new  
mel. Best efforts will  
nd facilities.

eters of TRISTAN-II  
a energy ring (HER).  
operation where every  
ver a peak luminosity  
ase-II operation, by  
g the same particle  
minosity may reach

ate during the Phase-I  
goal.

00 m long) produces  
25 Hz (maximum 50

1994 .

The upgrade involves replacement of existing 30 MW klystrons with 60 MW types and installation of SLAC-style pulse compression systems (SLED) which will amplify the accelerating power. It will increase the accelerating gradient from 9 MeV/m to 25 MeV/m. With a modest extension of accelerating structures, the total energy of 8 GeV for electrons will be achieved. The positron target will be relocated so that the positrons will be produced by 4 GeV electrons, resulting in a factor 20 increase of positron intensity to  $3.2 \times 10^9$  / pulse.

To provide beams to the TRISTAN-II with improved stability and good optical matching, enhanced beam diagnostic tools and improved timing control systems will be built and implemented.

### C. Ring Lattice

An important consideration in the lattice design is to maintain a sufficiently large dynamic aperture. This is to eliminate the need to alter the optics during injection, and to obtain a long beam lifetime during collisions. The very small  $\beta^*$  would create a large chromaticity which needs to be compensated without much compromising the operability of

# Japan Linear Collider

Table 1.1

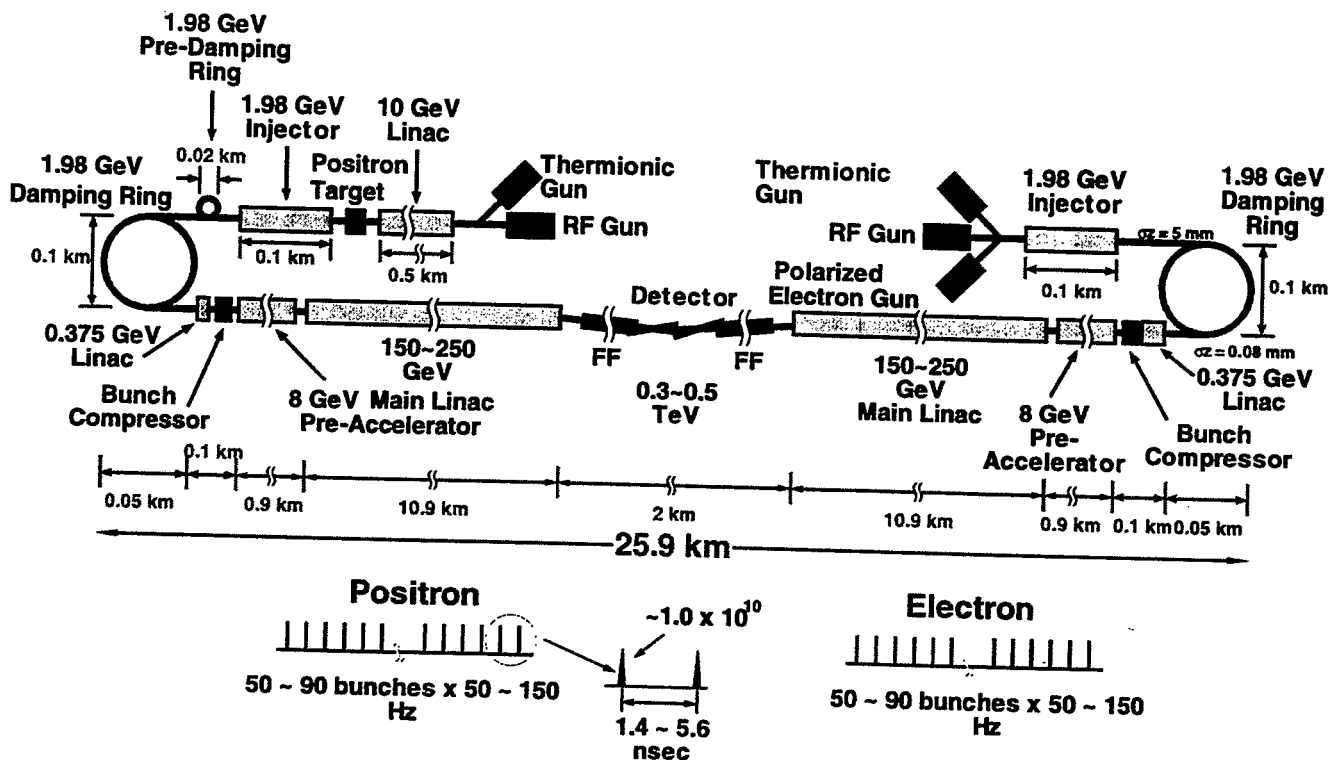
Linear Colliders: Overall and Final Focus Parameters – 500 GeV (c.m.)

	TESLA*	SBLC	JLC (S)	JLC (C)	JLC (X)	NLC	VLEPP	CLIC
Initial energy (c.of .m.) (GeV)	500	500	500	500	500	500	500	500
RF frequency of main linac (GHz)	1.3	3	2.8	5.7	11.4	11.4	14	30
Nominal Luminosity ( $10^{33} \text{ cm}^{-2}\text{s}^{-2}$ ) <sup>†</sup>	2.6	2.2	5.2	7.3	5.1	5.3	12.3	0.7-3.4
Actual luminosity ( $10^{33} \text{ cm}^{-2}\text{s}^{-2}$ ) <sup>†</sup>	6.1	3.75	4.3	6.1	5.2	7.1	9.3	1.07-4.8
Linac repetition rate (Hz)	10	50	50	100	150	180	300	2530-1210
No. of particles/bunch at IP ( $10^{10}$ )	5.15	2.9	1.44	1.0	.63	.65	20	.8
No. of bunches/pulse	800	125	50	72	85	90	1	1-10
Bunch separation (nsec)	1000	16.0	5.6	2.8	1.4	1.4	—	.67
Beam power/beam (MW)	16.5	7.26	1.3	2.9	3.2	4.2	2.4	.8-3.9
Damping ring energy (GeV)	4.0	3.15	2.0	2.0	2.0	2.0	3.0	2.15
Main linac gradient, unloaded/loaded <sup>††</sup> (MV/m)	25/25	21/17	31/—	40/32	73/58	50/37	100/91	80/78
Total two-linac length (km)	29	33	22.1	18.8	10.4	15.6	7	8.8
Total beam delivery length (km)	3	3	3.6	3.6	3.6	4.4	3	2.4
$\gamma\epsilon_x/\gamma\epsilon_y$ ( $m\text{-rad} \times 10^{-8}$ )	2000/100	1000/50	330/4.8	330/4.8	330/4.8	500/5	2000/7.5	300/15
$\beta_x^*/\beta_y^*$ (mm)	25/2	22/0.8	10/0.1	10/0.1	10/0.1	10/0.1	100/0.1	10/0.18
$\sigma_x^*/\sigma_y^*$ (nm) before pinch	1000/64	670/28	260/3.0	260/3.0	260/3.0	320/3.2	2000/4	247/7.4
$\sigma_x^*$ ( $\mu\text{m}$ )	1000	500	120	120	90	100	750	200
Crossing Angle at IP (mrad)	0	3	6.4	6.0	6.1	20	6	1
Disruptions $D_x/D_y$	0.56/8.7	.36/8.5	.29/25	.20/18	.096/8.3	.07/7.3	.4/215	0.29/9.8
$H_D$	2.3	1.8	1.6	1.4	1.4	1.34	2.0	1.42
Upsilon sub-zero	.02	.037	.20	.14	.12	.089	.059	0.07
Upsilon effective	.03	.042	.22	.144	.12	.090	.074	.075
$\delta_B$ (%)	3.3	3.2	12.7	6.5	3.5	2.4	13.3	3.6
$n_\gamma$ (no. of $\gamma$ 's per e)	2.7	1.9	2.2	1.5	.94	.8	5.0	1.35
$N_{pairs}(p_T^{min}=20 \text{ MeV}/c, \theta_{min}=0.15)$	19.0	8.8	31.6	10.3	2.9	2.0	1700	3.0
$N_{hadrons}/\text{crossing}$	0.17	0.10	0.98	0.23	0.05	0.03	45.9	0.05
$N_{jets} \times 10^{-2} (p_T^{min}=3.2 \text{ GeV}/c)$	0.16	0.14	3.4	0.66	0.14	0.08	56.4	0.10

\* Refer to Section 1.1 regarding possible TESLA parameter changes.

<sup>†</sup> For the sake of uniformity, the nominal luminosity is simply defined as  $N^2/4\pi\sigma_x^*\sigma_y^*$  times the number of crossings per second, and in all cases assumes head-on collisions, no hour-glass effect and no pinch. The actual luminosity incorporates all these effects, including crossing angle where applicable. NLC calculations assume crab-crossing.

<sup>††</sup> The loaded gradient includes the effect of single-bunch (all modes) and multibunch beam loading, assuming that the bunches ride on crest. Beam loading is based on bunch charges in the linacs, which are slightly higher than at the IP.



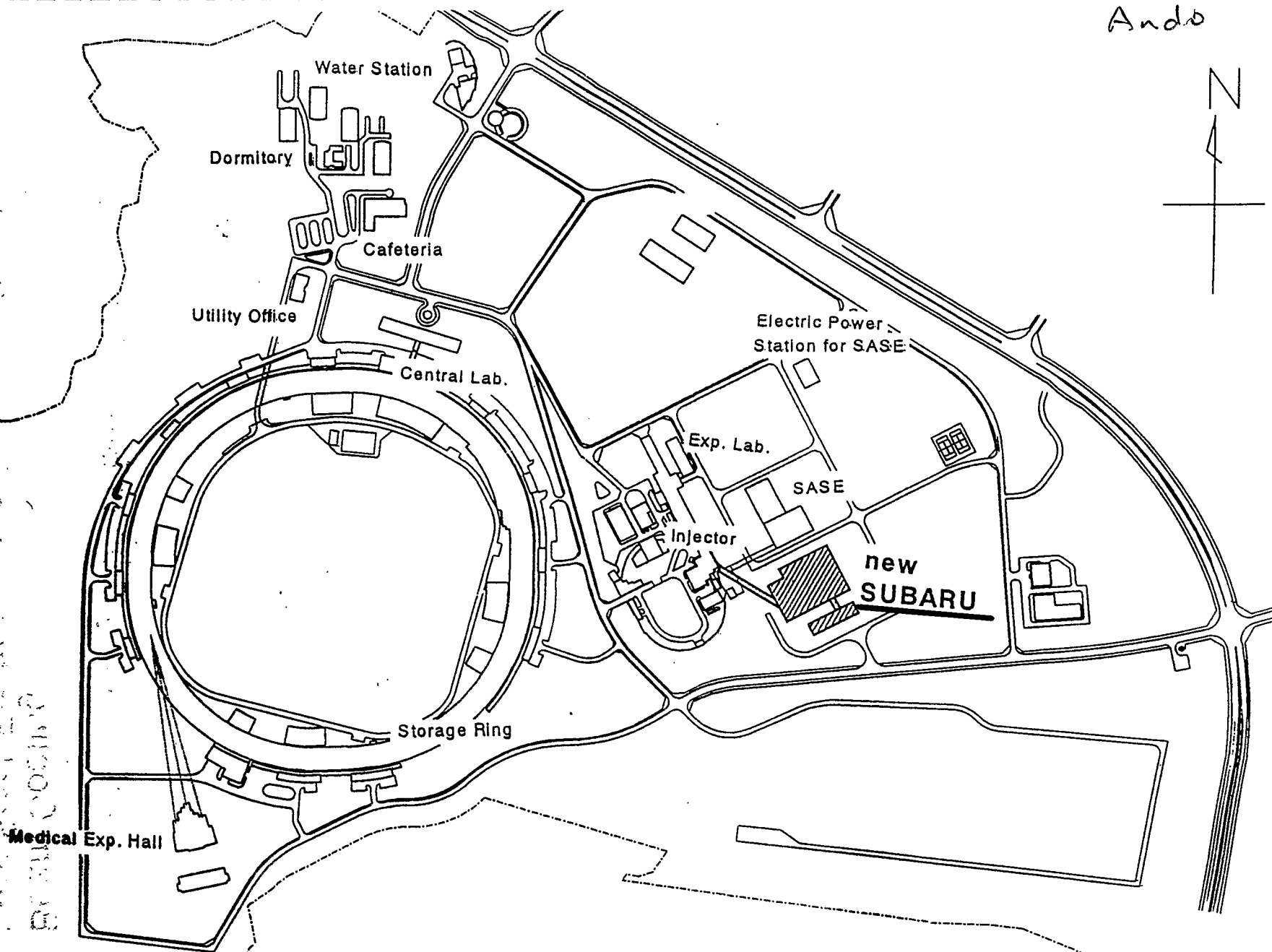
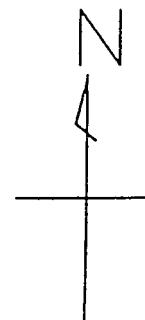
S.Takeda & H.Matsumoto / JLC-DG / 910906  
 Revised by J.Urakawa, M.Kikuchi & T.Kawamoto / 930514  
 Revised by S.Takeda / 941108

Fig.1.6 JLC schematic layout.

## new SUBARU project

1. Promote Industrial Activities in Hyogo Prefecture
  - ① Micromachining; Extreme Ultraviolet Projection  
Lithography  
LIGA
  - ② New Material
  - ③ Development in Bio-technology
2. New Light Source; Coherent, Short pulse
  - 14m Long Straight Sections
  - FEL
  - Very Long Undulator
  - Laser / External Beam & e-Beam  
Interaction
3. Isochronous &  $\alpha_p < 0$   
Very Short Bunch  $\sigma_z \Rightarrow 1\text{mm}$ 
  - $\Rightarrow$  Deep Investigation of Beam Dynamics
  - $\Rightarrow$  Beam Cooling
  - Very Small Emittance in a Compact (Small)  
Ring

Ando



$$\alpha_p \Rightarrow 0$$

$$\left. \frac{\Delta T}{T} \right]_{\text{rev}} = \sum \alpha_k \delta^k$$

# 1. Higher Order Synchrotron Oscillation Stable Area of "

Ando

Second Islands at  $(\delta = \Delta E/E)$

$$\delta_{\pm} = [-\alpha_2 \pm (\alpha_2^2 - 4\alpha_1 \alpha_3)^{1/2}] / (2\alpha_3)$$

$$\Rightarrow -\alpha_2 / \alpha_3 \quad (\alpha_1 \rightarrow 0)$$

$$\Rightarrow -\alpha_1 / \alpha_2 \quad (\alpha_3 \rightarrow 0)$$

Overall control not only ordinary chromaticity  
but also  $\alpha_k$ 's  
keeping enough dynamic aperture.

## 2. (Microwave) Instability

Growth time  $\propto 1/|\alpha_p|$

Experimental Study

## 3. Tousheck Effects ----- How to overcome ?

## 4. Technical Improvement

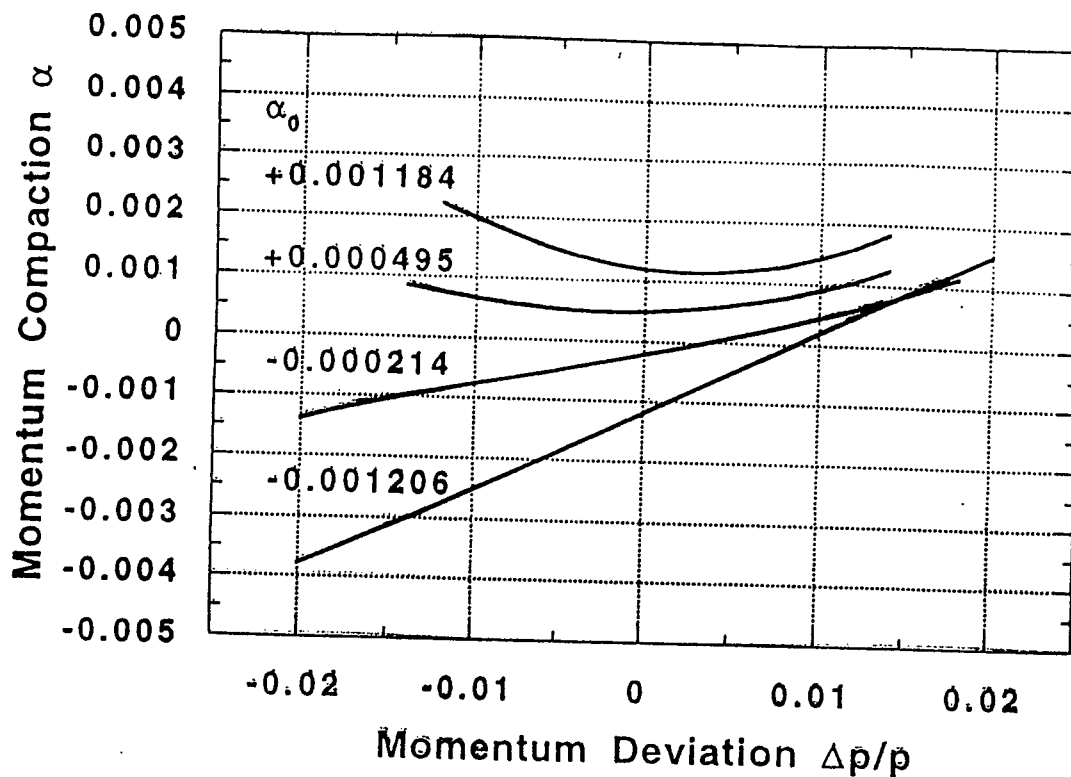
Presice & Stable Control of power supplies,  
etc.

\*  $T(\text{synchrotron osci.}) > T(\text{radiation damping})$  ?



$\alpha$  vs.  $\Delta p/p$

Ando



Q Magnet Strength

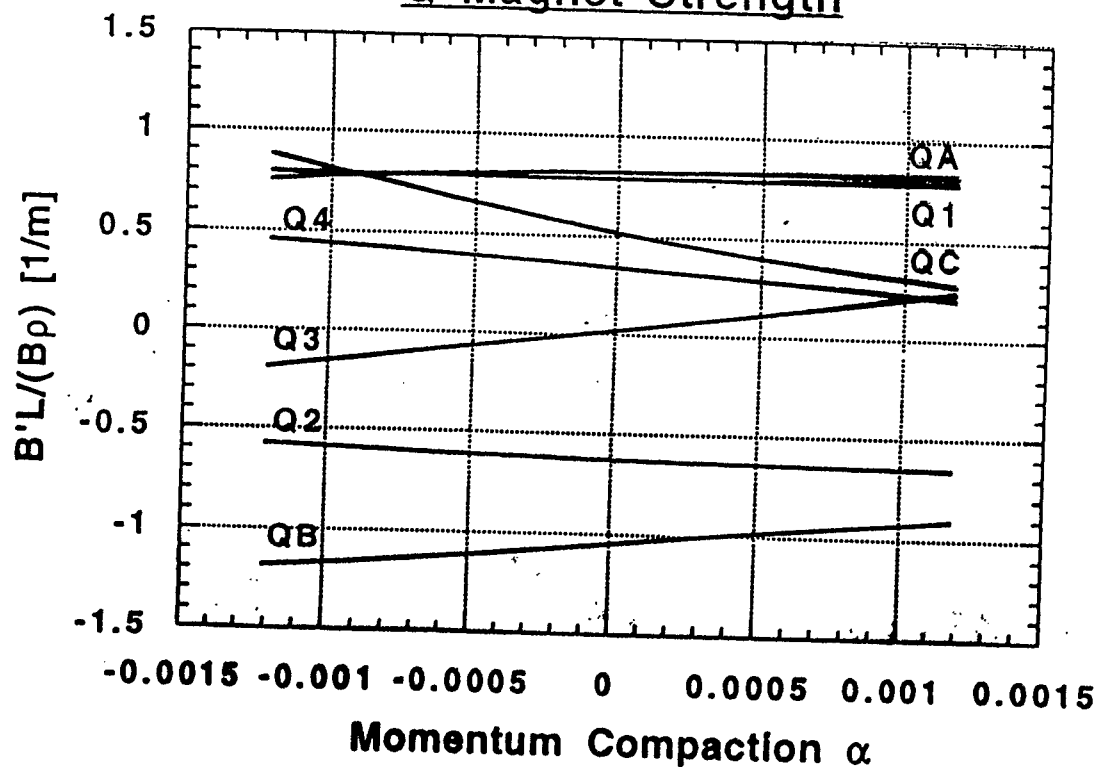


図2-5. チューンを固定し  $\alpha_p$  を変えたときの他パラメーターの変化 (その5)

Table 1: Main parameters of new SUBARU storage ring.

Fundamentals			Operation parameters		
Injection energy	1	GeV	Natural emittance	1.5	GeV
Operation energy	1.5	GeV		67	nm
Stored current	<500	mA	Coupling	10	%
Circumference	118.716	m	Bending field	1.55	T
Revolution period	0.396	$\mu$ sec	Critical photon	0.53	nm
Revolution freq.	2.525	MHz		2.33	keV
Harmonic No.	198		Radiation / Turn	176	keV
RF frequency	500	MHz	Damping time		
Betatron Tunes	6.21/2.17		Longitudinal	3.42	msec
Chromaticity	-19/-7.5		X	6.56	msec
$\alpha_p$	0.001		Y	6.73	msec
Straiht sections	4m	$\times 4$	Energy spread	0.072	%
	14m	$\times 2$	RF voltage	> 250	kV
			Bucket height	> 0.83	%
			Synchrotron tune	0.0021	
			Bunch length	7.76	mm
			Toushck life	> 10	hrs

## MUSES

### -Multi USE Experimental Storage rings- Scientific Research Objectives

#### Double Storage Rings(DSR)

- |                  |            |
|------------------|------------|
| 1) RI + Electron | Collisions |
| 2) RI + X-ray    | Collisions |
| 3) RI + RI       | Merging    |
| 4) Ion + Ion     | Collisions |

#### Accumulator Cooler Ring (ACR)

- |                                |            |
|--------------------------------|------------|
| 1) RI + Internal Target        | Collisions |
| 2) Ions + Cooler Electron      | Merging    |
| 3) Molecules + Cooler Electron | Merging    |
| 4) Micro RI beams production   |            |
-

# MUSES PROJECT AT RIKEN

**T. KATAYAMA**  
( INS, UNIV. OF TOKYO / RIKEN )

RIKEN  
(INSTITUTE OF PHYSICAL AND CHEMICAL  
RESEARCH, BELONGS TO THE SCIENCE AND  
TECHNOLOGY AGENCY OF THE  
GOVERNMENT)

STARTED THE CONSTRUCTION OF HEAVY ION  
ACCELERATOR FROM 1997.

NAME OF THE PROJECT IS RI BEAM FACTORY

TOTAL BUDGET FOR CONSTRUCTION  
~600 M\$ FOR 10 YEARS

ACCELERATOR SYSTEM  
INJECTOR  
SUPERCONDUCTING RING CYCLOTRON

MUSES  
(MULTIUSE EXPERIMENTAL STORAGE RINGS)  
ACCUMULATOR COOLER RING(ACR)  
BOOSTER SYNCHROTRON(BSR)  
DOUBLE STORAGE RINGS(DSR)

OPTIONALLY HIGH CURRENT INJECTOR  
LINAC

# MUSES (Multi Use Experimental Storage rings)

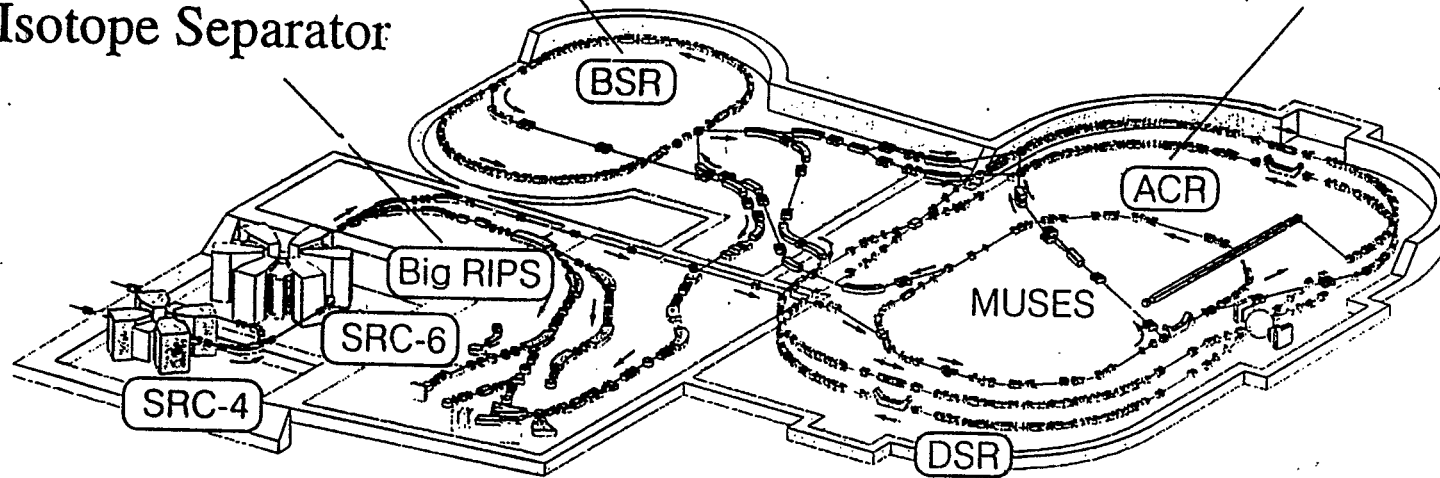
## Booster Synchrotron Ring

Acceleration of ion and electron beams

## Accumulator Cooler Ring

Accumulation and cooling of RI beams

## Isotope Separator



0 50 m

## Double Storage Rings

Various unique types of experiments

# **Key Issues of Accelerator Aspect of MUSES**

- 1) RI beams production**  
**Peak Intensity, Emittance, Momentum/ Phase spread**
  - 2) Accumulation of RI beams**  
**Multiturn injection, RF stacking**
  - 3) Fast beam cooling**  
**Electron cooling, Stochastic cooling**
  - 4) Acceleration/ Deceleration of RI beams in ACR/ BSR**  
**Ultra slow extraction**
  - 5) High current electron beam accumulation in DSR**  
**Low emittance electron beams for X-ray production**
  - 6) Beam-beam effects due to collisions/merging**  
**High Luminosity**
-

## Proposed projects in China:

- Synchrotron Light Source at Shanghai

✓

200 M \$ equivalent

3rd generation

- Tau-Charmed Factory at Beijing

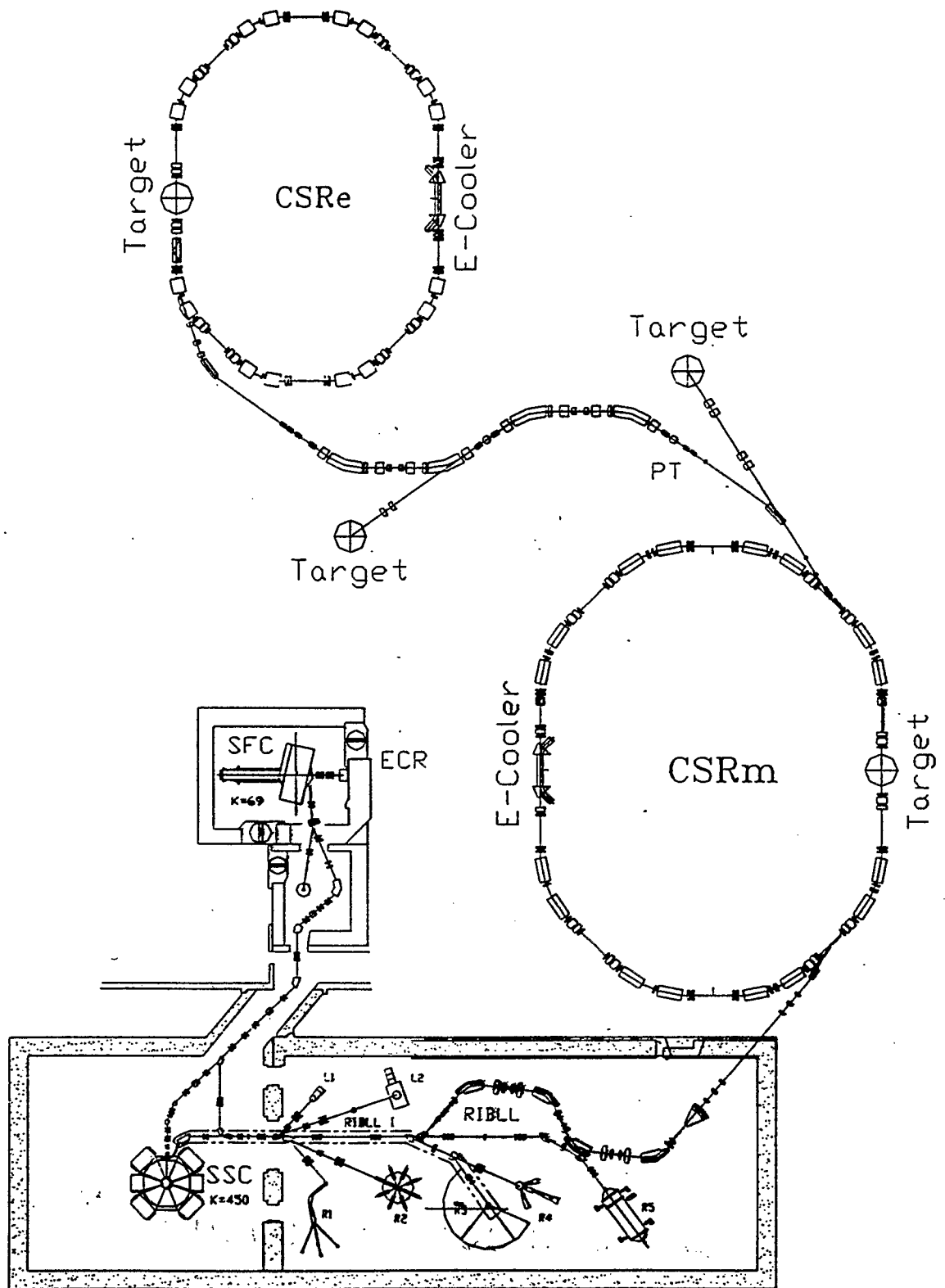
??

- Heavy Ion Cooling Storage Ring at Lanzhou

?

- Hefei Synchrotron Light Source Upgrade

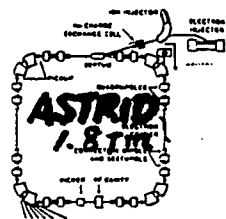
✓



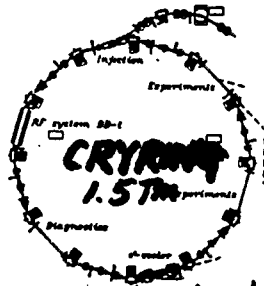
The overall layout of HIRFL-CSR



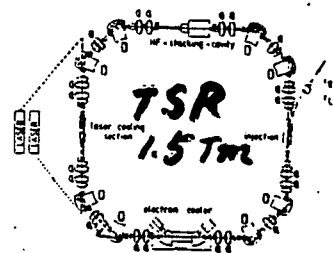
### 3. Coolers and Beam Cooling



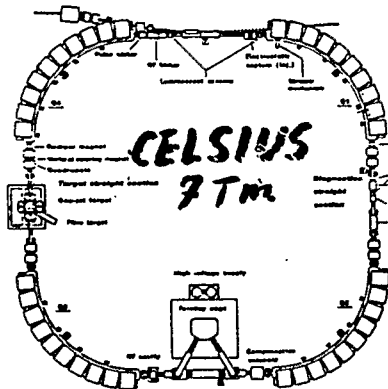
Aarhus



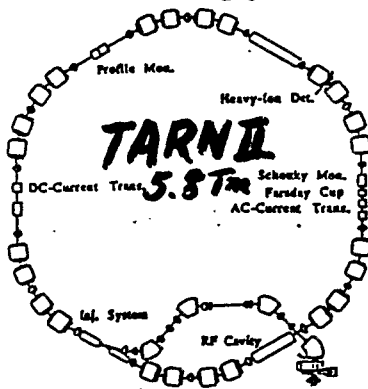
Stockholm



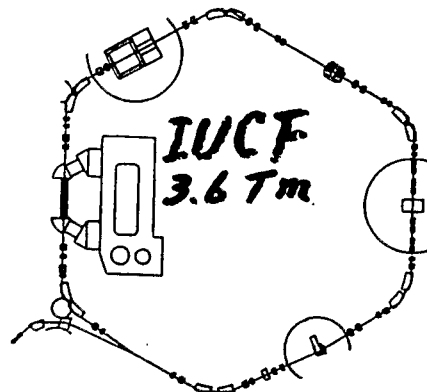
Heidelberg



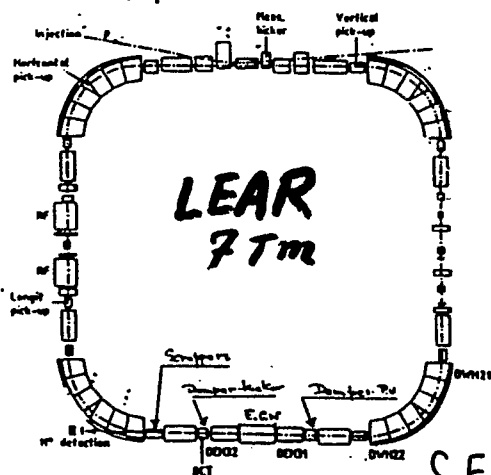
Uppsala



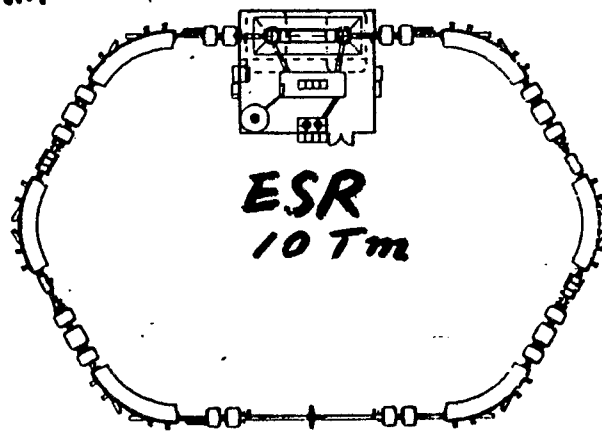
~~Osaka~~  
Japan



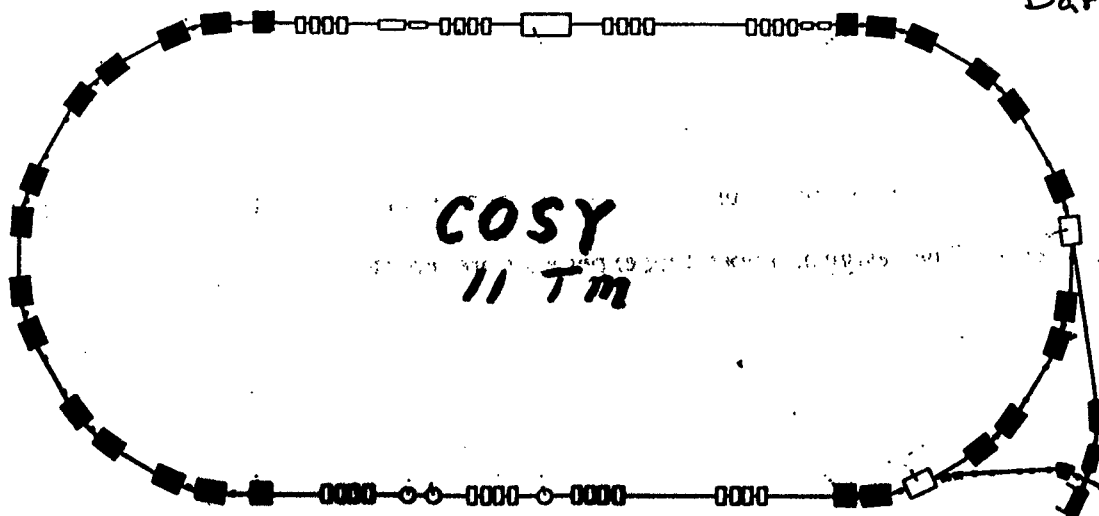
Bloomington



CERN



Darmstadt



Juelich

0 10 m

# Methods of Beam Cooling:

- Radiative Cooling

1956, Kolomenski and Lebedev

natural in circular machines; 3D

for electrons and other radiative particles; high energy

- Electron Cooling

1967, Budker

using cold electron beams; 3D

for protons and ions; low to medium energy

- Stochastic Cooling

1968, van der Meer

using GHz pick-ups, amplifiers, and kickers; 3D

for charged particles; any energy

- Laser Cooling

1975, Wineland, Dehmelt, Hanchand, Schawlow

based on velocity-selective transfer of photon momentum

for partially stripped ions; longitudinal

applied to ion beams by MPI Heidelberg group and Aarhus group; achieved 1 mK ( $\Delta p/p \approx 4 \times 10^{-7}$ )

- Ionization Cooling

1980, Skrinsky

based on energy loss by particles passing through a material medium

for muons

- Optical Stochastic Cooling

1993, Mikhailichenko, Zolotorev, Zholent,

using wigglers for pick-ups and kickers, and wide-band lasers as amplifiers;  $\sim 90$  GHz

- Stimulated Radiation Cooling

1996, Bessonov and Kim

using wide band lasers as a wiggler for damping  
for non-fully-ionized ions

- Laser Cooling in 3D

1994, Okamoto, Sessler, Moehl

using coupling cavities or dispersive location rf cavities  
on synchro-betatron resonance  
for laser cooling of ions in all 3 dimension

- Tapered Cooling for Beam Crystallization

1995, Wei, Li, Sessler, et. al.

forcing particles of different momenta to circulate at the  
same angular frequency

## ITINERARY

### Itinerary:

March 1, 1997	Depart New York
March 2	Arrive Kyoto, Japan
March 3 – 11	Collaboration, Kyoto, Japan
March 12 – 15	Attend Osaka Symposium, Osaka, Japan
March 16 – 21	Collaboration, Kyoto, Japan
March 22	Depart Kyoto, Arrive Beijing
March 23	Visit Tsinghua University, Beijing, China
March 24	Visit IHEP and give seminar, Beijing, China
March 25	Depart Beijing, Arrive Shanghai
March 26	Visit INP and give seminar, Shanghai, China
March 27 – April 3	Weekend time and vacation, Shenzhen, China
April 4, 5	Depart Shenzhen, China, Arrive New York

### Persons contacted:

H. Okamoto, K. Noda, et. al., Kyoto University  
A. M. Sessler, LBL  
K. Hirata, KEK, Japan  
I. Hoffman, GSI  
M. Tigner, Y. Z. Wu, T. J. Deng, et. al., IHEP, Beijing  
Y. P. Kuang, Y. P. Yi, Tsinghua University, Beijing  
W. Q. Shen, X. F. Zhao, W. Q. Lai, et. al., INP, Shanghai  
Participants at the Osaka Synposium including:  
A. Ando, SUBARU  
F. Caspers, B. Autin, CERN  
B. Franzke, GSI  
T. Katayama, INS/RIKEN  
K. Sato, K. Hatanaka, RCNP  
S. Y. Lee, IUCF  
D. Reistad, TSL  
W. Gu, Jin, Lanzhou, China

### Literature acquired:

Copies of transperancies of the invited talks of Osaka Symposium  
Papers by H. Okamoto, et. al., on laser beam cooling  
Papers on proposed IHEP Tau-Charm Factory and INP synchrotron light source

Conclusion: A trip well worth the effort!

