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Fast Transverse Instability in the NSNS Accumulator Ring

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# FAST TRANSVERSE INSTABILITY in the NSNS ACCUMULATOR RING

# BNL/NSNS TECHNICAL NOTE

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April 24, 1997

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#### Introduction

This technical note reports on the results of investigation of possible fast transverse instabilities in the NSNS Accumulator Ring. The instability may be caused by the presence of stripline devices like kicker magnets, the active damper system, and by the RF cavities, and the sharp steps of the vacuum pipe. Conventional formulae that can be found in the literature have been used, some of them with arguable validity, as they will be discussed in the report. The instability can be overcome by adopting aluminum as the material of the vacuum chamber, and by smoothing the shape of the vacuum pipe. The resistive contribution to the coupling impedance from the RF cavities, the kicker magnets and other striplines devices in the ring has to be maintained under control with careful engineering design. Still the growth time of the instability remains short especially for the mode in proximity of the betatron tune. The growth rate can be lowered by a factor of four if the fractional part of the tune is shifted from 0.8 to 0.2.

#### The NSNS Accumulator Ring

The function of the Accumulator Ring is to take the 1.0 GeV proton beam from the Linac and convert the long Linac beam pulse of about 1 ms into a 0.5 microsecond beam in about 1280 turns. The bunch compression occurs during the injection process, and the beam is immediately extracted at the end of the process. The final beam has an intensity of 2.08 x 10<sup>14</sup> proton per pulse, resulting in 2 MW average beam power at 60 Hz repetition rate. The lattice of the Accumulator Ring is a simple FODO lattice with four-fold symmetry [1], and the dispersion function is reduced to zero at straight sections by the missing magnet scheme. The total circumference of the ring is 220.7 m and the transition energy is  $\gamma_{\rm T} = 4.93$ , higher than the operating energy of 1 GeV. The salient design parameters are shown in Table 1.

#### The Ring Vacuum Pipe

The main parameters that enter the investigation of the coherent transverse instability are the dimension and the shape of the vacuum chamber, and the resistivity of the wall. The NSNS Accumulator Ring is made of three different sections: (i) The region of bending magnets where the shape of the vacuum pipe is rectangular with internal dimensions of 23 cm (H) and 13 cm (V). This region is expected to cover about 25 % of the whole ring circumference. (ii) The region of

<sup>\*</sup> Work performed under the auspices of the U.S. Department of Energy

small quadrupoles where the vacuum pipe is circular with the internal diameter of 2b = 18 cm. This region is expected to cover about 60 % of the ring circumference. (iii) The region of large quadrupoles where also the pipe is circular but the internal diameter is 2b = 14 cm. This region covers the remaining 15 % of the circumference.

It is not clear at this moment how the sections of different shape are to be joined to each other. There are two solutions: one makes use of sharp transitions, and the other one of tapered connections from one shape to the other. The analysis that was made uses formulae that apply strictly to circular geometry. Thus we have approximated the rectangular vacuum chamber by a circular one with an internal diameter given by 2b = (H + V)/2 = 18 cm. By taking an average of the pipe dimension around the ring we have then assumed a pipe with an internal radius b = 10 cm. For most of the chamber components entering the analysis, it is indeed sufficient to specify a single shape and a single dimension. The analysis of the vacuum pipe steps, of course, require more details about the transitions.

Average Power	2 MW
Kinetic Energy	1.0 GeV
Circumference, $2\pi R$	220.7 m
Bending Field	7.4 kG
Number of Protons, N	$2.08 \times 10^{14}$
Betatron Tunes, Q <sub>H/V</sub>	5.8 / 5.8
Transition Energy, Y <sub>T</sub>	4.93
Natural Chromaticity, $\xi_{H,V}$	-6.50, -7.29
Full Betatron Emittance, $\varepsilon_{tot}$	120 $\pi$ mm mrad
Space-Charge Tune-Shift	< 0.2
RF peak Voltage (h=1)	42 kV
Revolution Frequency	1.1887 MHz
Filling Time	1.018 ms
Synchrotron Period, T <sub>s</sub>	0.9 ms
Bunching Factor, B	0.325
Total Bunch Area, S	10 eV-s
Full Bunch Length, L	546.6 ns
Full Momentum Spread, $\Delta$	1.6 %
Average Beam radius, a	3.80 cm
Average Pipe Radius, b	10 cm

Table 1: General Parameters of the NSNS Accumulator Ring

The material of the vacuum chamber can be either stainless steel with a surface resistivity of  $\rho_w = 73 \ \mu\Omega \ x \ cm$ , or aluminum with  $\rho_w = 2.83 \ \mu\Omega \ x \ cm$ . The vacuum system may require stainless steel for rigidity of the vacuum chamber and to avoid electron desorption at the wall. On the other end, the resistive wall instability may be softened by employing a higher conductor like aluminum. It may be also quite possible that a mixture of the two materials are used around the circumference.

#### **Transverse Beam Dimension**

The betatron emittance quoted in Table 1 defines the total beam, that is 100% of it. It has the same value in the two planes of oscillation. We shall adopt the criterion to define the total emittance  $\varepsilon_{tot}$  as 5 times the rms emittance  $\varepsilon_{rms}$ . Define the average values of the envelope functions  $\langle \beta_{H,V} \rangle = R / Q_{H,V}$ , with R the average closed orbit radius and  $Q_{H,V}$  the betatron tunes. The average rms beam size in the vertical and horizontal plane are given by  $\sigma_{H,V} = (\langle \beta_{H,V} \rangle \varepsilon_{rms})^{1/2}$ . This is the contribution from the betatron motion alone, to which we should add the contribution in the horizontal plane from the relative momentum spread  $\delta$  in the beam, which is  $\sigma_E = \langle \eta \rangle \delta$ , where  $\langle \eta \rangle = R / \gamma_T^2$  is the average value of the dispersion around the ring. The total beam relative momentum spread  $\Delta$  is given in Table 1. The rms value  $\delta$  is 1/5 of the full value.

It is sometime required to specify the average full beam radius around the ring. The assumption commonly made is that the beam has a transverse uniform charge distribution and a circular shape with radius a, which we estimate as  $a = 3 [\sigma_V (\sigma_H^2 + \sigma_E^2)^{1/2}]^{1/2}$ 

#### Longitudinal Beam Dimension

The total bunch area is S = 10 eV-s. We shall assume a single RF cavity system for the bunch compression. The requirement is a beam gap, free of any particles, of 294.7 ns and a full bunch length L = 546.6 ns. Assuming again, as usual, a ratio of factor 5 between total and rms values, we can estimate the rms bunch length  $\sigma$  and rms momentum spread  $\delta$ . The RF system operates at the harmonic number h = 1, and there is thus a single beam bunch, which we assume to hold a cos square distribution. We can then also estimate the bunching factor according to the formula B = 0.5 L f<sub>0</sub>, where f<sub>0</sub> is the revolution frequency. All the other salient parameters describing the beam longitudinal dimension and longitudinal motion are given in Table 1.

#### Time Dependence of the Beam Dimensions

We shall assume that the bunch length remains unchanged during the multi-turn injection process, whereas the beam intensity varies linearly with time. At the same time, it is also a good approximation to assume that the beam emittance increases linearly with time, eventually with the help of some "painting" technique, so that the ratio N/ $\epsilon$  is constant during the injection process. Thus, the actual beam size will increases with the square root of the beam intensity. The beam is immediately extracted at the end of the injection process, and a proton will spend circulating in the ring at most 1.0 ms. The parameters listed in Table 1 correspond to the end of the injection process.

#### The Fast Transverse Instability

It is seen from Table 1 that the synchrotron period is 0.9 ms, so that the beam bunch will complete only one full synchrotron oscillation before it is extracted. The growth rate of any transverse instability, in order to have a consequence to the beam disruption and loss, will have to be considerably larger than the synchrotron frequency. This situation is characterized as a fast transverse instability, where the synchrotron motion can be neglected and the beam bunch can be treated as a chopped section of coasting beam. The well-known coasting beam theory [2,3] of transverse coherent instability can then be applied.

A coherent perturbation may develop around the contour of the beam bunch. The wavelength of this perturbation has to be at least the bunch length, if not smaller. This sets a lower limit to the perturbation frequency. In terms of the revolution harmonic number this limit is n > 5, that is larger than the betatron tune. The upper limit is set by the cut-off due to the presence of the vacuum chamber which is given by  $n < \gamma R/b \sim 726$  for a circular pipe of 20 cm diameter. Outside this range a transverse coherent instability cannot be expected.

#### The Theory of Transverse Coherent Instabilities for Coasting Beams

The stability condition for this type of coherent motion is

$$|Z_{\rm T}| < E_0 \pi Q_{\rm H,V} \beta \gamma [|(n - Q_{\rm H,V}) \eta + \xi_{\rm H,V}| (\Delta p/p) + \delta v] / e I_p R = Z_{\rm beam}$$
(1)

where  $\Delta p/p$  is the FWHM value of the beam momentum spread which is about half of the value of the full momentum spread  $\Delta$ ,  $E_0$  is the proton rest energy,  $\xi_{H,V}$  the chromaticity of the Accumulator Ring, and  $\delta v$  the betatron tune spread from non linear elements like octupole magnets. I<sub>p</sub> is the peak current of the bunch

$$I_{\rm p} = {\rm Ne} \, / \, (2 \, \pi)^{1/2} \, \sigma \tag{2}$$

To the left of the inequality (1) we have the transverse coupling impedance  $Z_T$  which will be discussed below. It describes the electromagnetic interaction between the beam and the surrounding.

In absence of Landau damping, that is of a sufficiently large spread of betatron frequencies within the beam bunch, one can estimate the growth rate of the coherent instability

$$\tau^{-1} = I_p r_p \operatorname{Re}(Z_T) / e Q_{H,V} \gamma Z_0$$
 (3)

where  $Z_0 = 377$  ohm, and  $r_p = 1.535 \times 10^{-18}$  m, the classical proton radius.

As we shall see below, we are indeed in a case where the space charge contribution to the coupling impedance dominates. The frequency of the coherent instability, usually in proximity of a betatron sideband, will suffer a large shift. This is an indication that there is no Landau damping naturally built within the beam large enough to compensate for the shift, unless this is introduced externally, for instance, with large octupolar magnetic field. In any case the real frequency shift of

the coherent instability is given by

$$\Delta \omega = I_p r_p \operatorname{Im} (Z_T) / e Q_{H,V} \gamma Z_0$$
(3)

#### The Transverse Coupling Impedance

There are four major contributions [4] to the transverse coupling impedance. The spacecharge contribution dominates in a low-energy storage ring:

$$Z_{\rm T} = i R Z_0 \left( a^{-2} - b^{-2} \right) / \beta^2 \gamma^2.$$
(4)

Next, we have the contribution from the wall resistivity:

$$Z_{\rm T} = (1 - i) R [2 R Z_0 \rho_{\rm W} / \beta (n - Q_{\rm H,V})]^{1/2} / b^3.$$
(5)

By virtue of the deflection theorem [4], the longitudinal coupling impedance Z/n can be translated into an equivalent transverse coupling impedance:

$$Z_{\rm T} = 2 R Z / \beta b^2 (n - Q_{\rm H,V}).$$
(6)

The wall components included in the deflection mode analysis are: bellows, striplines for the beam position monitors and the active damper system, kicker magnets, vacuum chamber steps, vacuum ports, and RF cavities [5]. Finally, there are transverse (as well longitudinal) parasitic modes due to several resonating structures, which are difficult to estimate, but that can be calculated with codes like MAFIA, or measured with the wire method or with the beam itself.

A large contribution to the real part of the impedance comes from the resistivity of the wall and from the vacuum chamber steps. The impedance varies with the square root of the wall resistivity. By adopting aluminum instead of stainless steel, one can reduce the impedance by a factor of five. The steps of the vacuum chamber require a more involved analysis. The longitudinal coupling impedance from M single steps (uncoupled) was estimated some time ago by H. Hereward [6]

$$Z/n = 2 M (1-i\pi) Z_0 (W-1)^2 b / 2 \pi^2 R$$
(7)

for  $n < n_W = 2\pi R / 2b$  (W - 1), and for  $n > n_W$ 

$$Z/n = Z_0 M (W-1) / 2\pi n$$
 (8)

where  $W = b_2 / b_1$  is the ratio of the outer dimension  $b_2$  to the inner dimension  $b_1$  of the step.

According to this formula a substantial resistive contribution occurs in the low frequency range. It is associated to the actual energy loss suffered by a charged particle due to the diffraction phenomenon of an electro-magnetic plane wave being scattered by discontinuities. One should point out that very likely the result really applies only to wavelengths which have about the pipe

dimension, that is in the proximity of the cut-off. Moreover, steps come in pair, an entrance followed by an exit discontinuity. Thus, one deals in reality with resonating cavities rather than single de-coupled steps. A step could be treated as a single discontinuity only at those wavelengths that are considerably shorter than the separation between the steps. The contribution represented by Eq.s (7 and 8) has been originally included in the analysis also for very low frequencies, but we believe that otherwise it should really not be included. In any event, we have assumed 32 pairs of steps separated by about 2 m, with an inner radius of 10 cm and an outer radius of 13 cm. A simulation with ABCI [7] of a pair of such transitions have shown the results of Figure 1. It is indeed seen that no resistive contribution is noticeable up to about the pipe cutoff frequency.

Though it was clearly demonstrated that relation (6) between longitudinal and transverse coupling impedance holds well for stripline devices, like beam position monitors, kickers and the damper system [8], there are some questions about its validity for cavity-like objects, like bellows, vacuum chamber steps, vacuum ports, and RF cavities. Nonetheless, also for these components we have calculated the longitudinal coupling impedance [5] and have then derived the transverse coupling impedance in combination with Eq.(6). The results are displayed in Tables 2 to 11. The impedance of each component has been adjusted by taking into account cutoff functions which are shown in Table 2. The summary of individual contributions and of the totals are shown in Tables 12 and 13. Figure 2 is the display of the total expected transverse coupling impedance versus the harmonic number n for the NSNS Accumulator Ring.

#### **Results for the NSNS Accumulator Ring**

Figure 2 is the plot of the transverse coupling impedance versus the harmonic number. The peak around n = 6 is caused by the dependence with the betatron tunes as shown both in Eq. (5) for the resistive wall contribution and in Eq. (6) for the deflection modes. To determine the stability of the beam, we plot the difference  $|Z_T| - Z_{beam}$  in Figure 3, taking  $\delta v = 0$ . It is seen that the beam is unstable for all modes n < 100. The instability is caused essentially by the large value of the space charge, the contribution of which to the total impedance dominates. It was determined that damping from the natural chromaticity is not effective. The beam is stable for large mode numbers as a consequence of the frequency compaction factor  $\eta$ .

The growth time  $\tau$  of the instability, in absence of Landau damping, is plotted in Figure 4. The minimum is  $\tau = 5.3 \ \mu s$  for n = 6. At n = 7 the growth time  $\tau = 40 \ \mu s$ , and at n = 8,  $\tau = 91 \ \mu s$ . The ratio of the synchrotron period  $T_s$  to the growth time  $\tau$  is plotted in Figure 5. It shows that we are indeed dealing with a fast transverse instability for those harmonics in proximity of the betatron tune. In this case, the longitudinal motion can be entirely neglected.

Finally, Figure 6 is the plot of the real frequency shift  $\Delta\omega$ , divided by the angular revolution frequency  $2\pi f_0$ , versus the harmonic number n. It is seen that the shift is only a small fraction of one harmonic. Thus the possibility of overlapping of neighboring stopbands (mode coupling) seems to be excluded in the NSNS Accumulator Ring. Moreover,  $\Delta\omega/2\pi f_0$  is about the amount of tune spread which is required to make the motion stable. This tune spread, for instance, can be introduced with octupole magnets. It is seen that the required tune spread is less than or at most  $\Delta v = 0.1$  for all modes, except for n = 6 when  $\Delta v = 0.2$ .

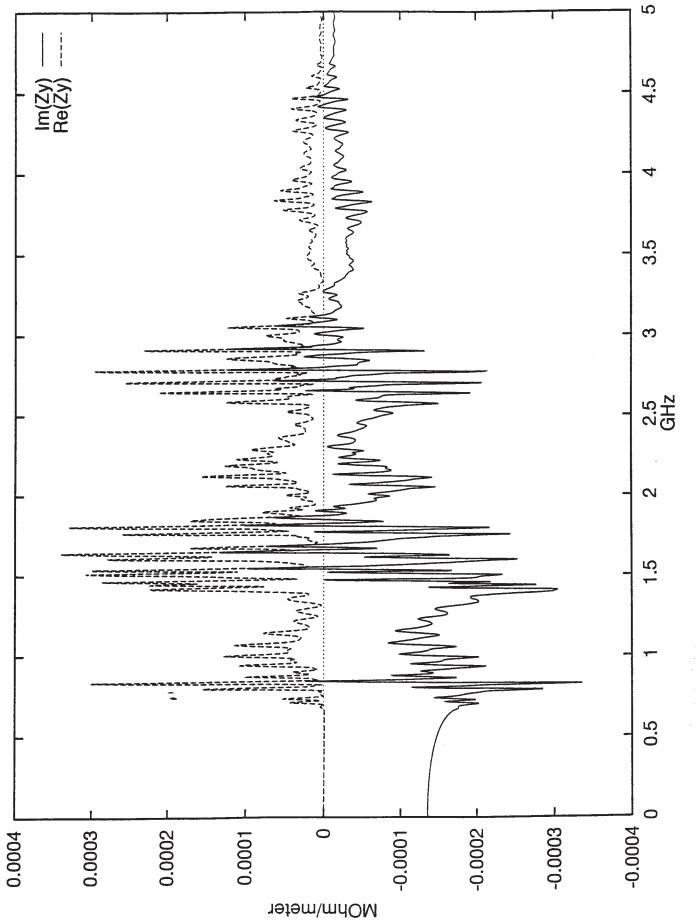


Figure 1. Transverse Coupling Impedance of a pair of Circular Transitions from 10 to 13 cm, 2 meter apart.

Table 2: Cutoff Functions

Pipe Radius, b 10 cm Beam Size, a 37.9615743 mm a/b 0.37961574 Y 2.06580266

726 610.763268 MHz

Pipe cutoff

Rh∕yR

Cut-pff

Cut-Off

c

0.00413223 0.00550964 0.00688705 0.00826446 0.01101928 0.01239669 0.09641873 0.11019284 0.12396694 0.13774105 0.27548209 0.55096419 0.00275482 0.00964187 0.0137741 0.02754821 0.05509642 0.06887052 0.08264463 0.41322314 0.68870523 0.82644628 0.96418733 0.00137741 1.23966942 1.37741047 0.04132231 .10192837 0.999999905 0.999999146 0.99992316 0.999997628 0.99962062 0.9991466 0.99394716 0.99999621 0.99998482 0.99996585 0.99995352 0.99993929 0.99990514 0.99848334 0.99763124 0.99659076 0.9953625 0.99234554 0.99055855 0.91816636 0.71069869 0.62824278 0.46375906 0.3872713 0.96276571 0.85917662 0.78886707 0.5449163 Pipe 0.999999986 0.999999945 0.99999658 0.999999508 0.9999933 0.999999125 0.999998893 0.999998633 0.9997813 0.89517929 0.99994532 0.9996583 0.99950798 0.9988933 0.99863388 0.95197749 0.93520869 0.91622679 Space-Charge 778999990.0 0.999999781 0.99987697 0.99933037 0.99912547 0.99454671 0.98777191 0.97836464 0.87222728 0.9664011 2030 50 60 100 8 10 40 70 80 200 300 400 500 600 3 6 06 700 800 900 000 2 4 S G ~

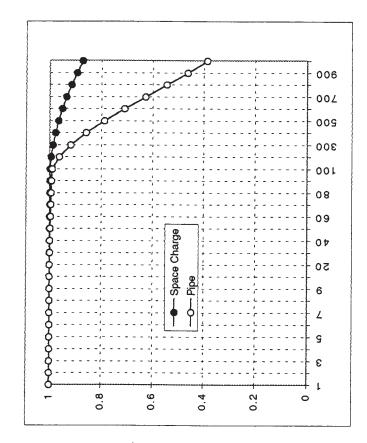


Table 3: Space-Charge Transverse Coupling Impedance (kohm/m)

cm mm khom/m				2500		2400 0-0-0-0		2300 4		 	2200 +		2100 +				·	1300 + - +		1800	r S							
10 cm 37.9615743 mm 0.87502743 2.06580266 220.688 m 220.688 m	lmaginary '	2406.85334 2406 86236	406.8507	2406.84841	406.845	06.8418	06.8375	06.8326	82	2406.82077	2406.72207	2406.55757	2406.32728	2406.03124	2405.66946	2405.24197	2404.74881	2404.19001	2403.56563	2393.72841	2377.42244	2354.78052	2325.98604	2291.27052	2250.91048	2	2154.56557	2099.32343
	Real	00	00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Pipe Radius, b Beam Size, a β Υ Circumference Z_Trans	c	← 0	10	4	S.	9	~ ~	8					40				80	06	100	200	300	0	500	600	200	800	0	1000

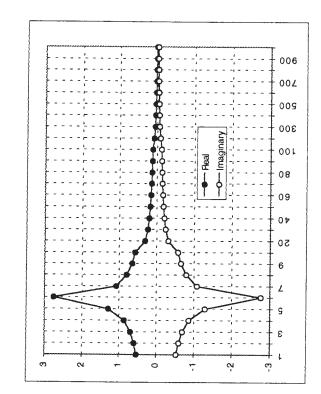
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Table 4: Resistive-Wall Transverse Coupling Impedance (kohm/m)

um 2.83 µohm-cm 0.85 8764 mm @ n ≈ Q <sub>H,V</sub>	(n-Q <sub>H,V</sub> ) <sup>-1/2</sup>
iyon mu	(n-C
Aluminum 2.83 0.18038764	
$\begin{array}{c} 220.688 \text{ m} \\ 35.1235861 \text{ m} \\ 35.1235861 \text{ m} \\ 13.1235861 \text{ m} \\ 73 & 1.8 & 2.83 \text{ µohm-cm} \\ 73 & 1.8 & 2.83 \text{ µohm-cm} \\ 0.15 & 0.14386323 & 0.18038764 \text{ mm @} n \neq Q_{H/V} \\ 0.87502743 & 0.87502743 \\ 3.687175 \text{ µohm-cm} \\ 5 \text{ mm} \\ 10 \text{ cm} \\ 5.82 \end{array}$	2.76556416 -2.7655642 kohm/m 0.18 Imaginary
220.688 m 35.1235861 m Stainless Steet Coppe 73 0.15 0.91616775 0.14386 0.87502743 3.687175 µohm-cm 5 mm 10 cm	2.76556416 0.18 Imaginary
Circumferance Average Radius Material Resistivity Fraction Skin Depth B Average Wall Resistivity Average Wall Resistivity Vacuum Chamber Thickness Pipe Radius	Z-Trans @ n=O <sub>H,v</sub> n-O <sub>H,v</sub> n Real

-0.5344364	-0.6003253		-0.8697165	-1.2956949	469	-1.0800872	630	-0.65792	738	20	38408	00389	5	-0.158861	-0.1457812	13540	-0.1269049	6		-0.0628109	-0.0507756	-0.0416372	-0.0342095	-0.0279777	-0.0226877	-0.018197	-0.0144113
0.53443644	0.60032532	0.69870159	0.86971649	1.29569495	.765469	0087	.7946307	57919	573839	0.31147062	.238408	2003894	7610	.1588610	.1457811	5406	2	9762	0.08106593	0.06281087	0.05077561	0.04163717	0.03420948	0.02797766	0.02268769	0.01819701	0.01441129
-	2	3	4	5	9	7	8	0	10	20	30	40	50	60	70	80	90	100	200	300	400	500	600	700	800	006	1000



#### Table 5: Bellows Transverse Coupling Impedance (kohm/m)

Circumference		220.688	3 m	
Number of Bellows No. of Convolutions Height of Convolution Width of Convolution Pipe inner Radius Pipe Cutoff n-Q <sub>H,V</sub> Z/n @ n=1		<b>10</b> 100	5 5 mm 0 mm 0 mm 5 (n) 610.763268 MHz 3	
Capacitance / unit length Inductance / unit length Characteristic Impedance Resistivity Wall Impedance Q Shunt Impedance		14.7988229 0.67712062	3 pH/cm 4 ohm 3 μohm-cm <b>stainless steel</b> 9 ohm/cm	
Lowest resonating mode		2522	2 (n) 2997.925 MHz	
Z/n @ resonance relative freq. spread Z/n with freq. spreading		none 10 none	ohm ) % ohm	
n Real		Imaginary		
1 2 3 4 5 6 7 8 9 10 20 30 40 50 60 70 80 90 100 200 300 400 500 600 700 800 900 1000	000000000000000000000000000000000000000	-1.8285178 -2.3071808 -3.1253152 -4.8424892 -10.747872 -48.962017 -7.4686902 -4.042628 -2.7713166 -2.1082842 -0.6213061 -0.3641829 -0.2574633 -0.1990174 -0.1621155 -0.1366873 -0.1990174 -0.1621155 -0.1366873 -0.1180927 -0.1038964 -0.0926975 -0.0436981 -0.0275077 -0.0192103 -0.0140691 -0.0105418 -0.0079763 -0.0060472 -0.004571 -0.0034332		······································



<del>0000000</del>0

900

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60 - 80 - 10

300 - 500 - 700 -

-1. -1. -1. 374.740625 MHz

610.763268 MHz

Number No. of Plates Plate Length Plate Width Pipe Radius Characteristic Circumference Z/n @ n=1 lowest resonat pipe cutoff	/π	<b>7.5</b> 10	cm ohm m ohm (n)	
n	Real	Imaginary		
1 2 3 4	0.00283256 0.01429586 0.04356996	-1.4333647 -2.9122199		
4 5 6	0.12000912 0.41615557 2.72970315	-16.687312		
7 8 9	0.56669234 0.40058674 0.34750638	-10.036142		
10 20	0.32632651 0.38371468	-6.538571 -3.8346507		
30 40 50	0.50396806 0.62972541 0.75491125	-3.1150721		-1
60 70	0.87742891 0.9960844	-2.8445547 -2.7367194		-1
80 90 100	1.11000244 1.21846191 1.32083892	-2.5301622		-20
200		-1.2406715		-2!
400 500	0.99430127 0.31953794			
800 900	0.01458806 0.05812594 0.21178303 0.27065975 0.19818697	-0.1596997 -0.1868996 -0.0617763		
1000	0.19818697	0.05576117		

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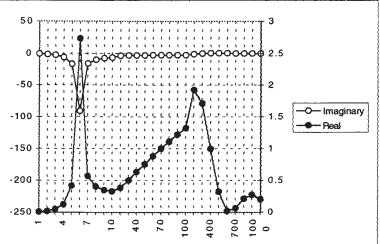
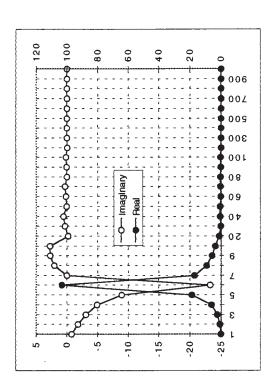


Table 7: Transverse Coupling Impedance (kohm/m) for the Damper System

Number of Systems	-	
Number of Plates	73	
Plate Length	250 cm	
Plate Width	10 cm	
Pipe radius, b	10 cm	
Permeability	1	
Dielectric	10	
Characteristic Impedance	50 ohm	
Circumference / n	70.2471722 m	8.02799661
lowest resonating mode	8 (n)	9.48027125 MHz
pipe cutoff	726 (n)	610.763268 MHz
n Real	Imaginary	
1 0.18480299	-0.8024333	

-0.8024333	-1.8354173	-3.132233	-4.9260537	-8.9469449	-23.228792	-0.0008321	2.0750491	2.72067819	2.80179501	-0.2256991	0.28974365	0.53513965	0.03904205	0.16499447	0.29136964	-1.039E-16	0.0494186	0.13630465	-0.0629735	0.01007876	-4.785E-18	0.01424815	-0.0218694	0.01301315	1.2383E-17	-0.0046866	0.00181693
0.18480299	0.89222894	2.52326766	6.24693769	18.8202215	103.347533	17.2322139	9.32748551	5.85303431	3.70386617	1.20782967	0.14076986	0.59404071	0.55344516	0.20905178	0.43606552	0.44223769	0.21924859	0.35018403	0.10082392	0.05338937	0.03458231	0.04670946	0.02432288	0.00539045	0.02655752	0.0058601	0.00792132
-	2	c	4	5	9	7	8	6	10	20	30	40	50	60	70	80	06	100	200	300	400	500	600	700	800	006	1000



8.02799661	5.92516953 MHz 610.763268 MHz			200		-OImaginary	100	50		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		100 200 200 200 40 40 40 40 40 40 40 40 40				
4 2 40 cm 10 cm 10 cm 1 50 ohm 70.2471722 m	5 (n) 726 (n)	Imaginary	-4.9596231 -10.125553 -13.71611	-13.134639 -6.074E-15 132.803276	32.7779335 17.7419318	7.51684567 2.3828E-15	1.4044E-15 1.2348E-15	1.1639E-15 1.1247E-15 1.0002E-15	1.0814E-15	1.0568E-15	1.0477E-15 9.8776E-16	2.7366E-15 8 6846E-16	3.5629E-15	2.0975E-15 1.1541E-15	5.4677E-16	1.652E-16 1.7388E-15
Number of Systems Number of Plates Plate Length Plate Width Pipe radius, b Permeability Dielectric Characteristic Impedance Circumference / π	lowest resonating mode pipe cutoff	n Real						40 5./015E-31 50 6.8863E-31 60 8 0776E-31		-	100 1.283E-30 200 2.4192E-30			600 4.5218E-29 700 1.8094E-29		900 6.4694E-31 1000 9.5425E-29

Table 9: Transverse Coupling Impedance of Vacuum Chamber Steps according to Hereward (kohm/m)

Number		64	
Pipe Radius inner		10 cm	
Pipe Radius outer		13 cm	
Cutoff mode		3678 (n)	4371.95251 MHz
Z/n below cutoff		0.62641946 -1.96795476 ohm	795476 ohm
Z/n @ cutoff		0.00489408	0 ohm
pipe cutoff		726 (n)	610.763268 MHz
Circumference / n		70.2471722 m	8.02799661
c	Real	lmaginary	

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<u>.</u>	256	717	205	656	602	487	479	862	629	294	691	792	226	083	821	915	383	285	609	708	475	193	801	194	554	714	443	383
יוומטוומי א	-3.27774256	-8.27155717	-16.8070205	-34.7219656	96.3314602	526.606487	93.7169479	-57.9734862	-44.7099629	-37.7924294	22.2746691	19.5846792	18.4608226	17.8376083	17.4361821	17.1514915	16.9351383	16.7617285	-16.6166609	15.6663708	14.7928475	13.7743193	12.6098801	11.3381194	-10.0086554	8.67207714	-7.37449443	-6.15421383
	·3.2	-8.2	-16.	-34	-96-	-52(	-93.	-57.	-44.	-37.	-22.	-19.	-18.	-17.	-17.	-17.	-16.	-16.	-16.	-15.	-14.	-13.	-12.	11.	-10.	-8.6	-7.3	-6.1
	1786	842	078	449	561	.051	031	338	232	039	474	702	233	706	914	932	194	239	745	072	960	202	951	548	396	789	448	471
3	.04333786	2.63291842	5.34984078	1.0523449	30.6632561	67.624051	29.831031	8.4535338	4.2316232	2.0297039	7.0902474	6.23399702	5.87626233	5.67788706	5.55010914	5.45948932	5.39062194	5.3354239	5.28924745	4.98676072	4.7087096	4.38450202	4.01384951	3.60903548	3.18585396	2.76040789	2.34737448	1.9589471
	1.0	2.6	5.3	11.	30.	167	29	18.	14.	12.	7.	6.2	5.8	5.6	5.5	5.4	5.3	2	5.2	4.9	4	4.3	4.0	3.6	3.1	2.7	2.3	
:	-	~	ო	4	S	9	7	80	6	10	20	30	40	50	60	70	80	06	100	200	300	400	500	600	700	800	006	000
																												-

Table 10: Transverse Coupling Impedance of Vacuum Ports according to Sands (kohm/m)

Number		4.8	
diameter		<b>10</b> cm	
alpha		196.349541 cm <sup>3</sup>	
cutoff mode		2207 (n)	2623.40924
coherence		-	
Pipe Radius		10 cm	
Z/n @ n≈1		9.8561E-10 8.99357198 ohm	8 ohm
Circumference / $\pi$		70.2471722 m	8.02799661
c	Real	t Imaginary	

14.9793132	7.801149	76.8085511	58.680	40.2	406.6396	78	64.94792	04.33332	7205	1.81628	.543455	4.435352	1.622559	9.830642	8.579451	7.647738	6.919381	3275	3.058670	0.694643	549		.007463	2708	1.74	46.484396	41.0133599
1.6416E-09	91	~	τ.	6.0307E-06	5.6968E-05	ō.	86	.63	1.8927E-05	.924	.00026	5916	.0011164	ò	.0029448	043397	.0061147		25123	-	43183	-	1.18205205	49939		2.47765117	2.78152249
-	2	ო	4	ŝ	9	7	8	0		20		40						100	ō	300	400	500	600	700	800	006	1000

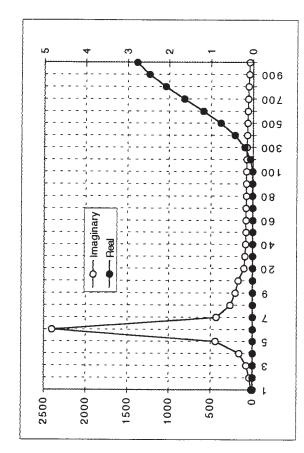
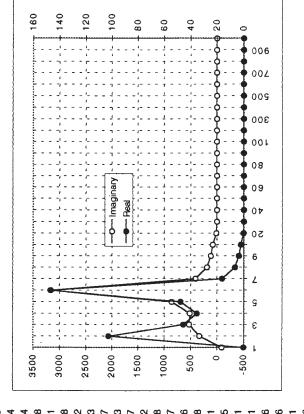


Table 11: Transverse Coupling Impedance (kohm/m) of the RF Cavity System

System #2	2 2.37735318 MHz 2.00E+02 0.00267785 mH 1673.65691 pF 1 7.4686753 0.56250625 0.177758 -53.332741	8.02799661
System #1	6 1.18867659 MHz 2.005402 0.008 Mohm 0.0053557 mH 3347.31381 pF 2 14.9373506 9.0001 0.2666637 79.9991111	70.2471722 m
	Number Harmonic Number Resonant Frequency Q Shunt Impedance Inductance Capacitance n omega MHz denominator Z/n @ n ohm	Circumference / #



	-88.828767	336.246155	529.4909	517.544854	862.450404	3172.85568	407.42781	190.780288	115.365222	78.5614103	11.3814407	4.43386923	2.3484097	1.4515232	0.98505238	0.71177997	0.53802566	0.42072338	0.3378191	0.07961175	0.0334091	0.01749851	0.01025226	0.00640156	0.00415171	4	.0018505	0.00125089
	0.29609589	102.75504	45.6813478	35.2917106	47.6344008	146.698356	16.1805871	6.6371203	3.56997268	2.18893677	0.15874279	0.04123481	0.01638104	0.00810015	0.00458093	0.00283724	0.00187657	0.00130439	0.00094262	0.00011107	3.1074E-05	1.2207E-05	5.7215E-06	6	1.655E-06	.6064E-0	73E-0	3.4904E-07
:	-	N	e	4	2	9	7	89	ი	10	20	30	40	50	60	70	80	06	100	200	300	400	500	600	700	800	õ	1000

Real Imaginary

5

Table 12: Transverse Couplinmg Impedance of the various contributions. Real Part (kohm/m)

leal r	n Space Charge	Resistive	Bellows	MPB	Damper	Kicker	Steps	Vaccum Ports	RF Cavities	Total
*	0	0.53443644	0	0.00283256	0.18480299	1.61147923	1.04333786	1.6416E-09	0.29609589	3.67298497
5	0	0.60032532	0	0.01429586	0.89222894	7.35664492	2.63291842	3.3141E-08	102.75504	114.251453
(7)	3	0.69870159	0	0.04356996	2.52326766	18.8786054	5.34984078	2.2727E-07	45.6813478	73.1753334
4	0	0.86971649	0	0.12000912	6.24693769	40.4242626	11.0523449	1.1129E-06	35.2917106	94.0049826
¢μ	0	1.29569495	0	0.41615557	18.8202215	99.1935157	30.6632561	6.0307E-06	47.6344008	198.023251
Ð	0	2.76546972	0	2.72970315	103.347533	408.726456	167.624051	5.6968E-05	146.698356	831.891626
7	۲ 0	1.08008715,	0	0.56669234	17.2322139	45.1149551	29.831031	1.6099E-05	16.1805871	110.005583
8		0.79463077	0	0.40058674	9.32748551	12.8902679	18.4535338	1.4866E-05	6.6371203	48.5036399
6		0.65791996	0	0.34750638	5.85303431	2.44237121	14.2316232	1.6324E-05	3.56997268	27.1024441
10		0.57383978	0	0.32632651	3.70386617	2.918E-31	12.0297039	1.8927E-05	2.18893677	18.8226921
20		0.31147062	0	0.38371468	1.20782967	3.4397E-31	7.0902474	8.9243E-05	0.15874279	9.15209439
30	0	0.23840813	0	0.50396806	0.14076986	4.5364E-31	6.23399702	0.00026481	0.04123481	7.15864269
40		0.20038942	0	0.62972541	0.59404071	5.7015E-31	5.87626233	0.00059163	0.01638104	7.31739055
50	0	0.17610722	0	0.75491125	0.55344516	6.8863E-31	5.67788706	0.00111642	0.00810015	7.17156725
60		0.15886102	0	0.87742891	0.20905178	8.0776E-31	5.55010914	0.00188554	0.00458093	6.80191731
70	0	0.14578116	0	0.9960844	0.43606552	9.27E-31	5.45948932	0.00294489	0.00283724	7.04320253
80		0.13540661	0	1.11000244	0.44223769	1.0461E-30	5.39062194	0.00433975	0.00187657	7.08448499
06		0.12690492	0	1.21846191	0.21924859	1.1648E-30	5.3354239	0.00611471	0.00130439	6.90745843
100		0.11976249	0	1.32083892	0.35018403	1.283E-30	5.28924745	0.0083136	0.00094262	7.0892891
200	0	0.08106593	0	1.92093514	0.10082392	2.4192E-30	4.98676072	0.06251239	0.00011107	7.15220916
300		0.06281087	0	1.70406945	0.05338937	2.9498E-29	4.7087096	0.1981957	3.1074E-05	6.72720606
400		0.05077561	0	0.99430127	0.03458231	4.2541E-30	4.38450202	0.43431831	1.2207E-05	5.89849173
500	0	0.04163717	0	0.31953794	0.04670946	9.7763E-29	4.01384951	0.76942573	5.7215E-06	5.19116553
600	0	0.03420948	0	0.01458806	0.02432288	4.5218E-29	3.60903548	1.18205205	2.9771E-06	4.86421092
700		0.02797766	0	0.05812594	0.00539045	1.8094E-29	3.18585396	1.63499396	1.655E-06	4.91234363
800	0	0.02268769	0	0.21178303	0.02655752	5.3566E-30	2.76040789	2.08234288	9.6064E-07	5.10377996
006	0	0.01819701	0	0.27065975	0.0058601	6.4694E-31	2.34737448	2.47765117	5.7373E-07	5.11974307
1000	0	0.01441129	0	0.19818697	0.00792132	9.5425E-29	1.9589471	2.78152249	3.4904E-07	4.96098952

Real

Table 13: Transverse Couplinmg Impedance of the various contributions. Imaginary Part (kohm/m)

Total	2321.03312 0766 20606	2972.75856	3018.5636	3575.52764	7426.37128	3156.84664	2809.53092	2680.88606	2613.89137	2492.652	2477.29375	2471.61244	2467.96691	2466.04843	2464.65389	2463.1127	2462.05684	2461.11273	2449.77191	2433.1497	2409.42791	2378.58244	2340.97643	2297.34605	2248.07899	2193.58809	2134.22356
Ť	2321	2972	301	3575	7426	3156		2680	2613	24		2471	2467		2464			2461	2445	243	2405	2376		2297	2246	2193	2134
RF Cavities	-88.828767 336 246166	529.4909	517.544854	862.450404	3172.85568	407.42781	190.780288	115.365222	78.5614103	11.3814407	4.43386923	2.3484097	1.4515232	0.98505238	0.71177997	0.53802566	0.42072338	0.3378191	0.07961175	0.0334091	0.01749851	0.01025226	0.00640156	0.00415171	0.00275416	0.00185052	0.00125089
Vaccum Ports	14.9793132 37 8011403	76.8085511	158.680919	440.241068	2406.63964	428.297851	264.947923	204.333325	172.72052	101.816285	89.5434551	84.4353529	81.6225591	79.8306425	78.5794511	77.6477383	76.9193815	76.3275708	73.0586704	70.6946437	68.0255491	64.8156382	61.0074639	56.6227081	51.7401337	46.484396	41.0133599
Steps	-3.2777426 -8.2715672	-16.80702	-34.721966	-96.33146	-526.60649	-93.716948	-57.973486	-44.709963	-37.792429	-22.274669	-19.584679	-18.460823	-17.837608	-17.436182	-17.151492	-16.935138	-16.761729	-16.616661	-15.666371	-14.792848	-13.774319	-12.60988	-11.338119	-10.008655	-8.6720771	-7.3744944	-6.1542138
Kicker	-4.9596231 -10 195553	-13.71611	-13.134639	-6.074E-15	132.803276	32.7779335	17.7419318	7.51684567	2.3828E-15	1.4044E-15	1.2348E-15	1.1639E-15	1.1247E-15	1.0993E-15	1.0814E-15	1.0678E-15	1.0568E-15	1.0477E-15	9.8776E-16	2.7366E-15	8.6846E-16	3.5629E-15	2.0975E-15	1.1541E-15	5.4677E-16	1.652E-16	1.7388E-15
Damper	-0.8024333 -1 8354173	-3.132233	-4.9260537	-8.9469449	-23.228792	-0.0008321	2.0750491	2.72067819	2.80179501	-0.2256991	0.28974365	0.53513965	0.03904205	0.16499447	0.29136964	-1.039E-16	0.0494186	0.13630465	-0.0629735	0.01007876	-4.785E-18	0.01424815	-0.0218694	0.01301315	1.2383E-17	-0.0046866	0.00181693
MAR	-0.5680229 -1 4333647	-2.9122199	-6.0157162	-16.687312	-91.206382	-16.227945	-10.036142	-7.7378307	-6.538571	-3.8346507	-3.3436096	-3.1150721	-2.9647231	-2.8445547	-2.7367194	-2.6332369	-2.5301622	-2.425467	-1.2406715	-0.1277024	0.44864582	0.42184866	0.09678546	-0.1596997	-0.1868996	-0.0617763	0.05576117
Bellows	-1.8285178 -2.3071808	-3.1253152	-4.8424892	-10.747872	-48.962017	-7,4686902	-4.042628	-2.7713166	-2.1082842	-0.6213061	-0.3641829	-0.2574633	-0.1990174	-0.1621155	-0.1366873	-0.1180927	-0.1038964	-0.0926975	-0.0436981	-0.0275077	-0.0192103	-0.0140691	-0.0105418	-0.0079763	-0.0060472	-0.004571	-0.0034332
Resistive	-0.5344364 -0.6003253	-0.6987016	-0.8697165	-1.2956949	-2.7654697	-1.0800872	-0.7946308	-0.65792	-0.5738398	-0.3114706	-0.2384081	-0.2003894	-0.1761072	-0.158861	-0.1457812	-0.1354066	-0.1269049	-0.1197625	-0.0810659	-0.0628109	-0.0507756	-0.0416372	-0.0342095	-0.0279777	-0.0226877	-0.018197	-0.0144113
n Space Charge	2406.85334 2406.85236	2406.85071	2406.84841	2406.84545	2406.84183	2406.83755	2406.83262	2406.82702	2406.82077	2406.72207	2406.55757	2406.32728	2406.03124	2405.66946	2405.24197	2404.74881	2404.19001	2403.56563	2393.72841	2377.42244	2354.78052	2325.98604	2291.27052	2250.91048	2205.22381	2154.56557	2099.32343
lmagin. n	+ 0	10	4	S	9	7	8	6	10	20	30	40	50	60	70	80	06	100	200	300	400	500	600	700	800	006	1000

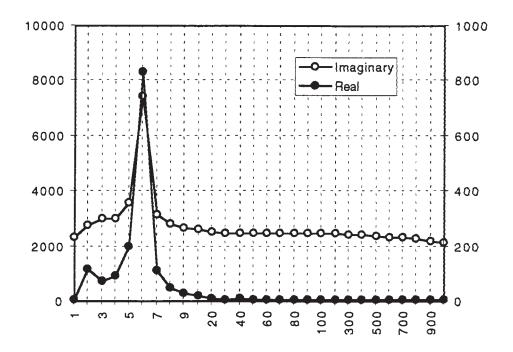


Figure 2. The Transverse Coupling Impedance  ${\rm Z}_{\rm T}$  (in kohm/m) vs. the Harmonic Number n

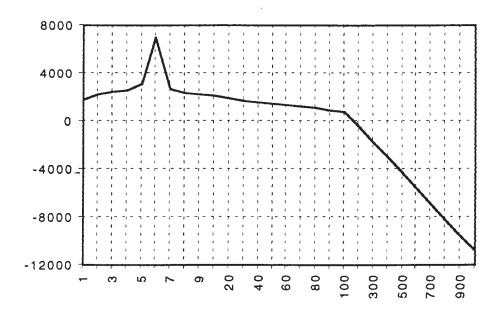


Figure 3. The difference  $|Z_T| - Z_{beam}$  (in kohm/m) vs. the Harmonic Number n

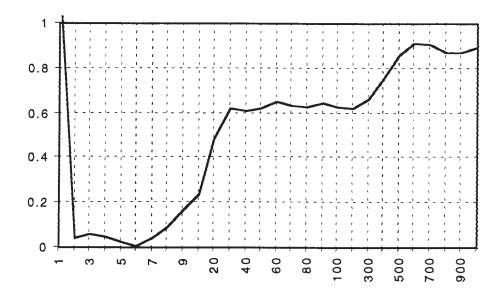


Figure 4. Growth time  $\tau$  of the Instability (in ms) vs. the Harmonic Number n

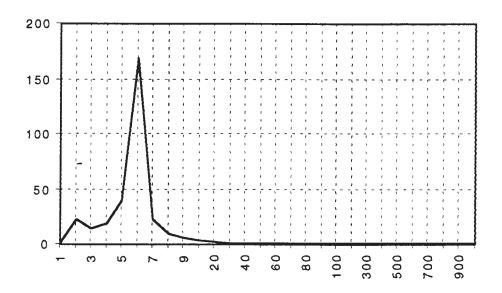


Figure 5. The ratio  $T_{s}$  /  $\tau$  vs. the Harmonic Number n

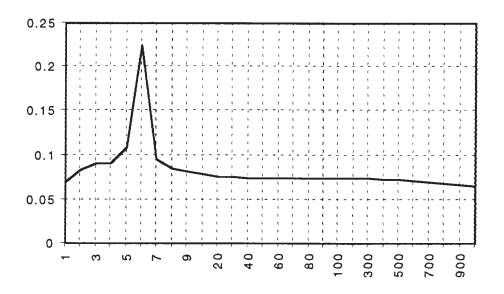


Figure 6. The Real Frequency-Shift  $\Delta\omega/2\pi f_0$  vs. the Harmonic Number n

#### How to Reduce the Growth Rate of the Instability

The results we have shown so far apply to the beam intensity at the end of the accumulation cycle, and for the reference betatron tunes  $Q_{H,V} = 5.82$ . The major concern is obviously the instability for those modes in proximity of the betatron tune. The fewer modes below n = 6 are not relevant in this analysis, since they cannot be excited by the beam. the worst case is represented by the mode n = 6. All the modes n > 20 have growth times of at least half a millisecond, can be easily Landau-damped with a betatron tune spread of 0.1 or less, and thus have no significant consequences to the beam performance.

Inspection of Table 12 shows that the imaginary part of the transverse coupling impedance is essentially given by the space-charge term. The contribution from the other components are entirely negligible. But the largest contribution to the resistive part of the impedance at n = 6 comes (in the order) from the kicker magnets (409 kohm/m), the vacuum chamber steps (168 kohm/m), the RF cavities (147 kohm/m), and the active damper system (103 kohm/m). The contribution from the wall resistivity is very small (2.8 kohm/m) when compared to the other components. This makes one wonder whether there is indeed any need to reconsider the choice of the vacuum chamber material. For instance, for a 100% stainless steel vacuum chamber, the contribution of the wall resistivity increases to only 12.3 kohm/m, still quite small compared to the contribution of the other components. At the same time the resistive contribution of the beam position monitor is only 2.7 kohm/m.

Lowering the betatron tune from 5.8 to 5.2 causes an increase of the instability grow time by a factor of four. At n = 6 now  $\tau = 21 \ \mu s$ . Though this is a significant improvement, nevertheless clearly is not enough. We have pointed out that there are four major components which need very

careful engineering design to lower their resistive contribution. One extreme approach is to assume that they have no resistive contribution. The results are shown in Table 14. We compare two values of betatron tunes, two cases of vacuum chamber material and the contribution of the four major components included (Yes) or not (No).

Be	etatron Tune	$Q_{\rm H,V} = 5.3$	82	B	etatron Tune	$Q_{\rm H,V} = 5.2$	20
Stainle	ss Steel	Alum	inum	Stainle	ss Steel	Alum	inum
Yes	No	Yes	No	Yes	No	Yes	No
0.0053	0.295	0.0053	0.868	0.021	0.615	0.021	2.06

Table 14: Instability Growth Time  $\tau$  (in ms) at n = 6

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