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791 Primary beam

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EP&S Division Technical Note No. 113

791 Primary Beam

Gerry M. Bunce

July 3, 1985

The primary beam transport is designed to give a small spot on the production target (1 mm half-width) with a variable pitch angle from 0°- 4.5° . Small-aperture quads (and benders) are used, replacing a line that was designed as a large-aperture secondary beam (B1). B1 will also be rebuilt as a primary beam line for heavy ions and can run at half the primary momentum (negatives), parasitic on B5, when B5 uses protons. The pitching magnet in B5 used to steer the beam up (the first magnet in the system which gives variable pitching angle) will be an 18D36 at first. When the desired production angle for B5 is known, this magnet will be replaced. During initial tests of B5, the B1 line will be obstructed by this magnet.

I. Primary Optics

Figure 1 shows the Transport beam envelope for the final beam design. Beam is assumed held on the B-target by a servo system, as it is now. Incident beam parameters were taken from a switchyard write-up and agree with observations on B:

Transport half sizes: $x = .13 \text{ cm} \quad y = .13 \text{ cm} \quad \Delta p/p = .2\%$ $x' = 1 \text{ mrad} \quad y' = 2 \text{ mrad}$

If all the beam were initially focussed on a 1-interaction length target at B, there would be approximately \pm 2 mrad blow-up from multiple-

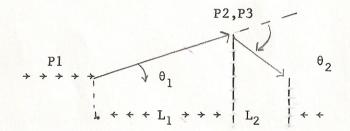
scattering. The optics for this are shown in Fig. 2 (for x' = 2.3 mrad, y' = 2.8 mrad). The aperture of Q3 is marginal in Fig. 1 and too small in Fig. 2. Other tunes have been tried to squeeze the beam more, but they give a poor focus at B5.

There is no momentum recombination in the line, so Dl must be ramped ~ 1% over the spill. In addition, the horizontal tweaker just upstream of Q3 will be tied to a servo loop. At the target, without ramping, $\Delta x = .5 \Delta p/p$ with Δx in cm and $\Delta p/p$ in percent.

Table I gives the magnet coordinates (to centers-number is reset at each bend center).

II. Variable Production Angle

The beam will be pitched up by an 18D36, then restored to the production target at a variable angle from 0° to 4.5° by two 18D72 dipoles. The three dipoles will be run in series so that small deviations in current will not affect the position of the beam at the target. Referring to the following figure,



 $y = \theta_1 (L_1 + L_2) - \theta_2 L_2$ $\Delta y = \frac{\Delta I}{I} (y) (y \approx 0)$

(This works perfectly if it is not necessary to shunt any current around P1, and the magnet gaps can be adjusted to come close to this condition.) If the dipoles were not in series, the required stability for each one would be 1 part in 2000.

There is no effect on Δy from $\Delta p/p$, due to the same considerations as for current variations.

The quads Q3/Q4 and tweaker (H and V) will be mounted on a platform (I-beam) which will be adjusted to center them on the selected beam line. (A few positions will be surveyed before beam is brought down.)

III. Adjustments

The horizontal tweaker will be just upstream of Q3 and will be a dynamic dipole (2" laminations) so that it can be used to serve the beam on target. At this point the beam width is $2x_{intercept}^{i}$ = .15 mrad. For a 500 amp current, Δx^{i} = 3.1 mrad from the dipole. At the target, this is a translation of about 4 cm.

The vertical tweaker, located between Q3/4, will be capable of moving the beam by 1.5 cm at the target. $(2y'_{intercept} = .40 \text{ mrad between} Q3/4)$.

Figure 4 shows the field vs. current for a 3X7D22, which will be the horizontal tweaker.

IV. Instrumentation

Standard target packages (in air) will be at B and B5, with SWICs, flags, SEC, and STIC (for servoing). We will also have a flag/instrument box upstream of Q3 so that the Q1/2 focusing can be monitored, and the vertical pitch angle from P1. Loss monitors will be placed along the line.

At the target we also want a 90° monitor telescope, as is used at other target stations.

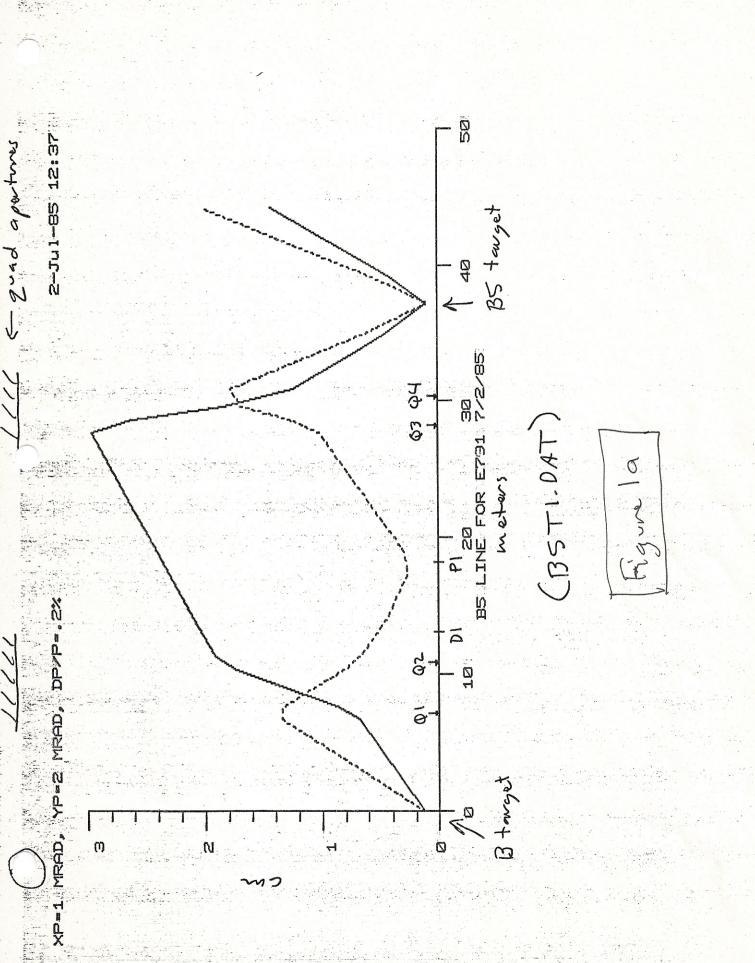
V. Servo System

I am concerned that the servo at B5 might react on "old" information due to the relative phase of the servo at the B-target. This can be avoided if one or the other has a very different response time.

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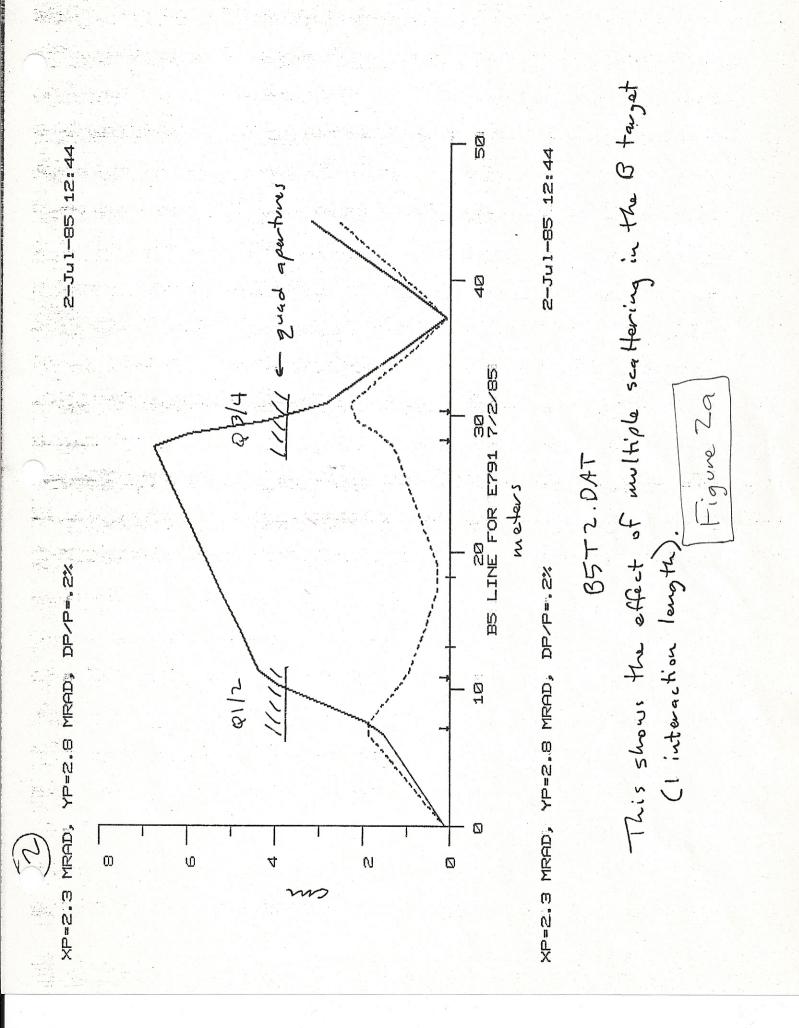
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XP=2:3 MRAD, YP=2.8 MRAD, DP/P=.2%

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