

BNL-104857-2014-TECH

AGS/AD/Tech Note No. 441;BNL-104857-2014-IR

What If Someone Were to Saw the Two BTA Bends into Halves?

J. Niederer

August 1996

Collider Accelerator Department

Brookhaven National Laboratory

U.S. Department of Energy

USDOE Office of Science (SC)

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Accelerator Division Technical Note

AGS/AD/Tech. Note No. 441

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Bends into Halves?

J. Niederer

August 26, 1996

What If Someone Were to Saw the Two BTA Bends into Halves?

J. Niederer

AGS Department Brookhaven National Laboratory

August 23, 1996

1. Summary

One of many possible schemes for improving the BTA is sketched. Its primary feature is to reduce dispersion in the early bending region by replacing the present pair of dipoles with four shorter ones, separated equally by quads of alternating polarities. These cells are tuned to give a region of vanishing dispersion after the bends, where alternating quads produce the relative X and Y phase advances needed for AGS acceptance. The present lattice from the Booster through quad QH4 is retained, along with the section from DH5 into the AGS. Typical operating Booster delivery parameters and AGS acceptance parameters have been used in these model studies. No Booster perturbations are involved in this particular set of tracking games.

2. The Trial Lattice

The intent here is to explore a relatively simple lattice geometry that makes use of the experience gained from continuing BTA studies. [1, 2]. We show one such plausible lattice and resulting optics in Figure 1, along with the corresponding listing for a tracking run. For simplicity, the existing dipoles DH2 and DH3 have been halved, and V quads placed midway between the halves, in the usual H - B - V - B - H - B - V - B - H pattern. Two additional quads are involved to clamp dispersion through the bend region. The common bend angle was adjusted by about 5% upwards to center beam in bend DH5 near the AGS entrance. The DH5 bend angle was adjusted accordingly, increased by about 15%. This line of bends reaches outwards about .5m closer to the AGS than the present arrangement, using somewhat arbitrary .6m spacings among magnets. The spacing is mainly to keep the bending profile about the same as it is now. All of this pretends that the shield wall is adequately porous. Five quads, QH4, QV4, QH5, QV5, QH6, are spaced equally among these four bends. Similarly eight quads of the present QV5 type are spaced equally in the region of Q6 through Q13, two more than at present as suggested by the previous study, for a total of 19 quads. Again for simplicity, correctors, monitors, and other stuff is omitted. None of these placements or spacings are optimized.

3. The Matching Technique

Matching using the BNL MAD simplex method needed a lot of guidance to deal with the 19 quad current parameters and the given entrance and exit conditions. The incoming dispersion of 2.85m is high and has to be clamped down in the bend region. The existing QV1 - QH4 quad arrangement is not matched to either the BTA or the Booster optics, but is left alone here in favor of easier regions to rebuild. Initially, rather wide AGS acceptance conditions are used to get the parameter search into a reasonable region of parameter space. Amplitudes are clamped strongly at Beta max < 25m. Dispersion limits are then successively reduced to Dmax < 2.5m, which leads to a gently sloping dispersion that crosses zero somewhat after the bends. Then the AGS acceptance windows are reduced in a series of iterations. The final alphas and betas are easily reached, but the dispersion components are not, and the apparent convergence usually has to be watched. The iterations are helped by a feature added to the **FEndMatch** command that optionally writes a file of the set of final fitted parameter values. These values, along with adjustments to constraints and step sizes, are then input to the next iteration.

4. Results

This class of fit has a proper minimum, which is rather flat and has a common center among all of the quad current parameters. The fit is generally insensitive to quad current drifts. The envelopes for the orbit functions are shown in Figure 2, where each of these currents are varied in turn between two amps on either side of the fitted value. Most of the slight width observed is due to the first three quads, QV1, QH2, and QV3. This arrangement is also insensitive to incoming momentum offsets. The envelopes for a -2% to +2% swing in input momentum offset are shown in Figure 3. The eventual fit noted here is a little squeezed by the beta max constraint of < 25m, mostly because of the way that the existing QV1 - QH4 geometry has to deal with the incoming dispersion.

The largest dispersion in this display is at the BTA entrance, set by the unfortunate choice of extraction point in the Booster. This is the limiting constraint for momentum acceptance, and possibly a source for cooking the Booster septum region. While this kind of BTA appears to handle momentum acceptance rather well, it does not eliminate the need for reducing dispersion in the Booster extraction region. Once into the BTA our four bend design permits full control of the dispersion through the bends. It further produces a desirable region of low dispersion with gentle slope downstream, which allows quads there to deal with X and Y phases without unduly prejudicing the dispersion near the AGS. The quads here can undoubtedly be better placed for this phase matching role.

This simple example points towards a more useful set of matching criteria for the actual BTA operation. The bend region should tightly contain dispersion, and slope it to reach zero in the center of the quad group located to deal with phase adjustment. Both dispersion value and slope components should appear as a formal constraint at the given point. The rest of the quads up to the AGS mainly deal with clamping the amplitudes during passage.

5. Comments

This kind of experience suggests including the magnet layout geometry in the matching process. In MAD, lattice geometry is computed in the group of routines that carry out the **Survey** command. Survey now has to be iterated through a number of

separate runs to adjust quantities such as bend angle to lay out the beam path along an actual floor or whatever. While there is a private survey match feature attached to Cern MAD V8 [3], unfortunately it doesn't mix very easily with our simplex, for which tracking is based on our vastly improved data base. Beam line matches with their numerous free parameters have needed the far more capable simplex variant developed here. Survey matching has thus been grafted into our versions of MAD, which is easy enough because of our structure tools and much better developed matching features, inspired far too much by this BTA mess. This kind of code maintenance is in fact so straightforward that well over a thousand lines of new code for survey matching commands and constraints have been added throughout the approximately 6700 lines of the MatchF source file within a day, without affecting the present BTA match calculations. Survey matching should make it rather simple to optimize magnet placements, bend angles, and spacing for more careful beam line designs.

J. Glenn has suggested that there may be ways to play with the potential focusing capabilities of the present two main BTA dipoles, which might lead to some of the dispersion reducing effects discussed here. This idea might be explored further in these models.

References

- J. Niederer, BNL MAD Program Notes: BTA Lattice Matching. AGS/AD Tech Note 431. Internal Report. March, 1996.
- J. Niederer, More BTA Lattice Matching. AGS/AD Tech Note 440. Internal Report. August, 1996.
- 3. H. Grote, CERN.

Documents

Unix Typesetter Format - troff / psroff Files.

Host	rapt.ags.bnl.gov
This Report	/usr/disc2/jn/Docum+/BTA.notes2
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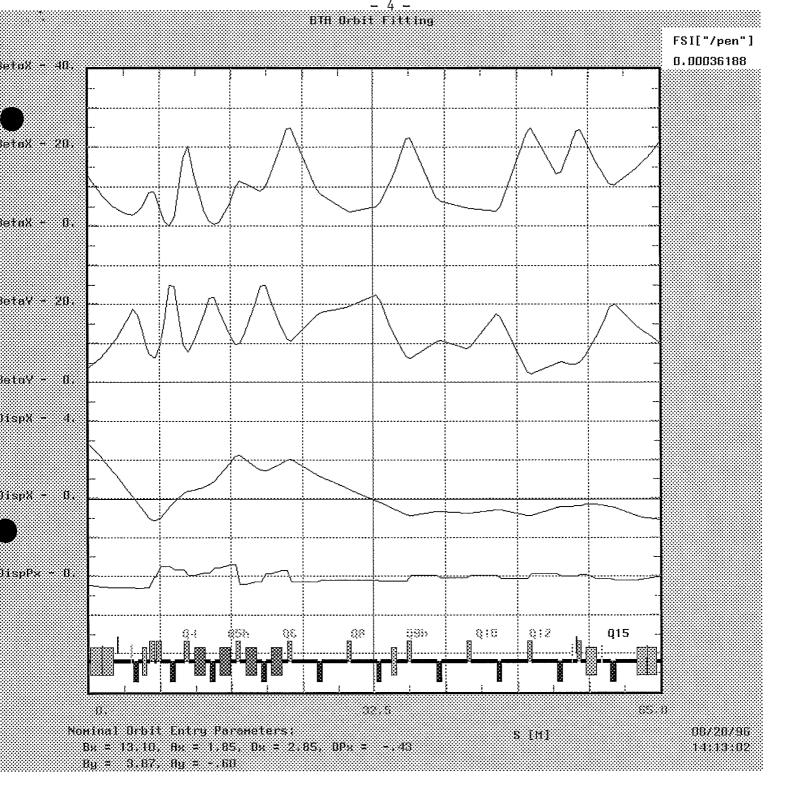


Figure 1. Tracking functions for BTA with four bends.

Figure 2. Sensitivity to -2 Amp through +2 Amp quad current drifts.

Figure 3. Sensitivity to -2% through +2% momentum offset.

32.5

:

Mominal Orbit Entry Parameters:

8y = 3.87, 8y = -.60

8x = 13.10, Ax = 1.85, Dx = 2.85, DPx = -.43

POELTA

08/21/96

13:33:85

88.8

s [H]

Trial BTA Lattice with Split Bends

Date and time of this run: 08/22/96 17:27:41

LINEAR LATTICE PARAMETERS FOR BEAM LINE: "JBTA ", RANGE = "#S / #E"

DELTA(P)/P = 0.000000 symm = FPAGE 1 _______ ELEMENT SEQUENCE I HORIZONTAL I VERTICAL POS. ELEMENT OCC. DIST I BETAX ALFAX MUX X(CO) PX(CO) DX DPX I BETAY ALFAY MUY Y(CO) PY(CO) DY DPY | ELEMENT LENGTH STRENGTH NO. NAME NO. [M] I [M] [1] [MM] [.001] [M] I [M] [1] [2PI] [MM] [.001] [M] [1] 3.870 -0.596 BEGIN JBTA 1 0.000 13.101 1.851 0.000 0.000 0.000 2.850-0.427 0.000 0.000 0.000 0.000 0.000 BEGIN LO 1 0.000 13.101 1.851 0.000 0.000 0.000 2.850-0.427 3.870 -0.596 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 MARKER 0.00000 0.0000 1 MQHF6 1 0.000 13.101 1.851 0.000 0.000 0.000 2.850-0.427 3.870 -0.596 2 DRQF6 1 0.236 12.246 1.771 0.003 0.000 0.000 2.749-0.427 4.171 -0.679 0.009 0.000 0.000 0.000 0.000 DRIFT 0.23610 0.0000 1 1.486 0.023 0.000 0.000 2.160-0.507 3 DHF6A 8.297 1.348 6.415 -1.090 0.048 0.000 0.000 0.000 0.000 SBEND 1.25000 -0.0715 1 1,506 0.023 0.000 0.000 2.150-0.507 6.458 -1.097 4 DRF6A1 8.244 1.341 0.049 0.000 0.000 0.000 0.000 DRIFT 0.01975 0.0000 5 DHF6T 1.506 8.244 1.341 0.023 0.000 0.000 2.150-0.507 6.458 -1.097 0.049 0.000 0.000 0.000 0.000 HKICK 0.00000 0.0000 6.501 -1.104 0.049 0.000 0.000 0.000 0.000 DRIFT 6 DRF6A2 1.526 8.191 1.335 0.023 0.000 0.000 2.140-0.507 0.01975 0.0000 7 DHF6B 1 2.853 5.251 0.885 0.056 0.000 0.000 1.425-0.572 9.999 -1.531 0.075 0.000 0.000 0.000 0.000 SBEND 1.32690 -0.0594 8 DRF6B 1 3.259 4.588 0.747 0.069 0.000 0.000 1.193-0.572 11.299 -1.666 0.082 0.000 0.000 0.000 0.000 DRIFT 0.40640 0.0000 END LO 1 3.259 4.588 0.747 0.069 0.000 0.000 1.193-0.572 11.299 -1.666 0.082 0.000 0.000 0.000 0.000 1 3.259 4.588 0.747 0.069 0.000 0.000 1.193-0.572 11.299 -1.666 0.082 0.000 0.000 0.000 0.000 BEGIN L1 1 3.259 9 PUEH001 4.588 0.747 0.069 0.000 0.000 1.193-0.572 11.299 -1.666 0.082 0.000 0.000 0.000 0.000 MONITOR 0.00000 0.0000 1 0.114 0.000 0.000 0.573-0.572 15.308 -2.029 0.095 0.000 0.000 0.000 0.000 DRIFT 10 DR001 4.344 3.368 0.378 1.08490 0.0000 11 MW006 1 4.344 3.368 0.378 0.114 0.000 0.000 0.573-0.572 15.308 -2.029 0.095 0.000 0.000 0.000 0.000 MARKER 0.00000 0.0000 12 DR006 1 4.776 3.104 0.231 0.135 0.000 0.000 0.326-0.572 17.126 -2.174 0.099 0.000 0.000 0.000 0.000 DRIFT 0.43260 0.0000 13 DV007 1 5.005 3.016 0.154 0.147 0.000 0.000 0.195-0.572 18.138 -2.250 0.101 0.000 0.000 0.000 0.000 VKICK 0.22860 0.0000 14 DR007 5.166 2.975 0.099 0.155 0.000 0.000 0.103-0.572 18.869 -2.304 0.102 0.000 0.000 0.000 0.000 DRIFT 0.16060 0.0000 17.486 4.602 15 QV1 1 5.724 3.634 -1.361 0.184 0.000 0.000 -0.216-0.593 0.107 0.000 0.000 0.000 0.000 QUADRUPO 0.55880 -0.6755 1 16 DRQ1 6.128 4.859 -1.677 0.199 0.000 0.000 -0.455-0.593 13.981 4.091 0.111 0.000 0.000 0.000 0.000 DRIFT 0.40315 0.0000 17 DH1 1 6.661 6.871 -2.096 0.214 0.000 0.000 -0.760-0.553 9.963 3.439 0.118 0.000 0.000 0.000 0.000 RBEND 0.53330 0.0364 END L1 6.661 6.871 -2.096 0.214 0.000 0.000 -0.760-0.553 9.963 3.439 0.118 0.000 0.000 0.000 0.000 BEGIN JJ2 6.661 6.871 -2.096 0.214 0.000 0.000 -0.760-0.553 9.963 3.439 0.118 0.000 0.000 0.000 0.000 18 DRD1 7.040 8.574 -2.393 7.539 2.950 0.125 0.000 0.000 0.000 0.000 DRIFT 1 0.221 0.000 0.000 -0.970-0.553 0.37935 0.0000 6.411 -0.741 19 QH2A 1 7.599 8.732 2.138 0.231 0.000 0.000 -1.127 0.004 0.139 0.000 0.000 0.000 0.000 QUADRUPO 0.55880 0.9271 20 DRQ2A 7.715 8.246 2.064 0.233 0.000 0.000 -1.127 0.004 6.586 -0.769 0.142 0.000 0.000 0.000 0.000 DRIFT 0.11580 0.0000 21 QH2B 1 8.274 4.374 4.182 0.248 0.000 0.000 -0.965 0.559 9.802 -5.531 0.153 0.000 0.000 0.000 0.000 QUADRUPO 0.55880 0.9271 1 8.734 1.421 2.238 0.277 0.000 0.000 -0.708 0.559 15.571 -7.014 0.159 0.000 0.000 0.000 0.000 DRIFT 0.45990 0.0000 22 DRQ2B 0.159 0.000 0.000 0.000 0.000 MARKER 23 XF019 1 8.734 1.421 2.238 0.277 0.000 0.000 -0.708 0.559 15.571 -7.014 0.00000 0.0000 24 DR019A 1 9.324 0.164 0.000 0.000 0.000 0.000 DRIFT 0.252 -0.257 0.500 0.000 0.000 -0.378 0.559 24.973 -8.916 0.59020 0.0000 25 QV3 1 9.883 2.232 -3.736 0.646 0.000 0.000 -0.120 0.391 24.889 9.047 0.167 0.000 0.000 0.000 0.000 QUADRUPO 0.55880 -1.2487 26 DRQ3A 1 9.989 3.101 -4.447 0.653 0.000 0.000 -0.079 0.391 23.007 8.693 0.168 0.000 0.000 0.000 0.000 DRIFT 0.10610 0.0000 27 FOIL024 9.989 3.101 -4.447 0.653 0.000 0.000 -0.079 0.391 23.007 8.693 0.168 0.000 0.000 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0.000 0.000 0.000 0.000 DRIFT 34 JDQV4 15.000 1.017 -0.875 0.993 0.000 0.000 1.201 0.462 18.426 2.684 0.60000 0.0000 1 35 NBH2B 16.210 5.643 -2.953 1.077 0.000 0.000 1.852 0.615 12.361 2.292 0.240 0.000 0.000 0.000 0.000 SBEND 1.21000 0.1443 1 0.249 0.000 0.000 0.000 0.000 DRIFT 36 JDH2B 16.810 9.806 -3.986 1.090 0.000 0.000 2.221 0.615 9.792 1.989 0.60000 0.0000 1 9.972 -2.376 37 NQH5 17.308 11.600 0.657 1.097 0.000 0.000 2.274-0.402 0.257 0.000 0.000 0.000 0.000 QUADRUPO 0.49850 0.8912 38 JDQH5 17.908 10.856 0.583 1.105 0.000 0.000 2.033-0.402 13.063 -2.776 0.265 0.000 0.000 0.000 0.000 DRIFT 0.60000 0.0000 1 19.118 1.124 0.000 0.000 1.638-0.251 20.514 -3.337 0.277 0.000 0.000 0.000 0.000 SBEND 1.21000 0.1443 39 NBH3A 1 9.582 0.471 40 JDH3A 19.718 9.062 0.395 1.135 0.000 0.000 1.488-0.251 24.732 -3.692 0.281 0.000 0.000 0.000 0.000 DRIFT 0.60000 0.0000

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DELTA	(P)/P =	0.000	0000	symm = F							 -					PAGE	2			
	ELEMENT	SEQUENCE		 I		H O R I				I				TICA						
	ELEMENT		DIST		ALFAX	MUX	X(CO)	PX(CO)		DPX I	BETAY		MUY		PY(CO)		DPY	ELEMENT	LENGTH	STRENGTH
NO.	NAME	NO.	[M]	I [M]	[1]	[2PI]	[MM]	[.001]	[M]	[1] I	[M]	[1]	[2PI]	[MM]	[.001]	[M]	[1]			
	NQV5	1	20.217	9.984	-2.328	1.143	0.000	0.000	1.464	0.156	24.940	3.294	0.284	0.000	0.000	0.000	0.000	QUADRUPO	0.49850	-0.5594
	JDQV5	i	20.817	13.009		1.152	0.000	0.000	1.558		21.158		0.289	0.000	0.000			DRIFT		0.0000
43	ИВНЗВ	1	22.027	20.414	-3.412	1.163	0.000	0.000	1.837	0.308		2.605	0.300	0.000	0.000	0.000	0.000	SBEND	1.21000	0.1443
	JDH3B	1	22.627	24.731		1.168	0.000	0.000	2.022		11.386				0.000			DRIFT		0.0000
	ион6	1	23.125	24.966		1.171	0.000	0.000	2.030-		10.724		0.314		0.000			QUADRUPO	0.49850	0.5696
END	JJ3	1	23.125	24.966		1.171	0.000	0.000	2.030-		10.724		0.314		0.000	0.000				
BEGIN		1	23.125	24.966		1.171	0.000	0.000	2.030-		10.724				0.000	0.000			0.01045	0.0000
	JDQH6	1	26.036 26.534	9.662	1.922	1.201 1.210	0.000	0.000	1.231 <i>-</i> 1.115-		17.319 18.083				0.000			DRIFT QUADRUPO	2.91045 0.49850	
	NQV7 JDQV7	1	29.445		0.313	1.294	0.000	0.000	0.562-		19.359				0.000			DRIFT	2.91045	
	NQH8	i	29.943		0.194	1.314	0.000	0.000	0.467-		19.714				0.000			QUADRUPO	0.49850	
	JDQH8	1	32.854		-0.598	1.430	0.000		-0.093-		22.610				0.000			DRIFT	2.91045	
	NQV8	1	33.352		-1.794	1.445	0.000	0.000	-0.194-	0.218	21.224				0.000	0.000	0.000	QUADRUPO	0.49850	-0.3573
52	JDQH8A	1	34.541	11.380		1.468	0.000	0.000	-0.453-	0.218	14.207	2.623	0.419	0.000	0.000	0.000	0.000	DRIFT	1.18858	0.0000
	DH4	1	35.074	14.358		1.474	0.000		-0.564-			2.333			0.000			RBEND	0.53330	
	JDQH8B	1	36.263	22.398		1.485	0.000		-0.801-		6.804		0.447		0.000			DRIFT	1.18858	0.0000
END	JJ4	1	36.263	22.398		1.485	0.000		-0.801-			1.671	0.447		0.000	0.000				
	JJ5A	1	36.263	22.398		1.485	0.000		-0.801-		6.804				0.000	0.000			0 40050	0.0000
	NQH9 JDQH9	1 1	36.761 39.672	22.616 7.609		1.488 1.524	0.000		-0.835 -0.654		6.231 10.559				0.000			QUADRUPO DRIFT	0.49850 2.91045	0.6323 0.0000
	NQV9	1	40.170		0.578	1.535	0.000		-0.647 <i>-</i>		10.818				0.000			QUADRUPO		
	JDQV9	i	43.081		-0.023	1.622	0.000		-0.744-			0.178			0.000			DRIFT	2.91045	0.0000
	NQH10	1	43.579		0.513	1.639	0.000		-0.736		9.244				0.000			QUADRUPO	0.49850	0.2735
	JDQH10	1	46.490	3.938		1.759	0.000	0.000	-0.538	0.068	17.764		0.618	0.000	0.000	0.000	0.000	DRIFT	2.91045	0.0000
61	NQV11	1	46.988	4.971	-1.890	1.778	0.000	0.000	-0.546-	0.099	16.833	3.587	0.623	0.000	0.000	0.000	0.000	QUADRUPO	0.49850	-0.6246
62	JDQV11	1	49.899	23.765		1.821	0.000	0.000	-0.833-	0.099	2.931		0.691		0.000			DRIFT	2.91045	0.0000
	NQH12	1	50.397	24.922		1.824	0.000		-0.823			0.181			0.000			QUADRUPO	0.49850	0.5677
	JDQH12	1	53.307	13.437		1.849	0.000		-0.420		5.065				0.000			DRIFT	2.91045	0.0000
END	JJ5A	1	53.307	13.437		1.849	0.000	0.000			5.065				0.000	0.000				
BEGIN	QV13	1 1	53.307 53.806	13.437 13.908		1.849 1.855	0.000	0.000			5.065 5.462				0.000	0.000		QUADRUPO	0.49850	_0 6135
	DRQ13	1	54.403	17.189		1.861	0.000	0.000				0.354						DRIFT	0.59695	0.0000
	MW166	i	54.403	17.189		1.861	0.000	0.000			5.078	0.258						MARKER	0.00000	0.0000
	DR166	1	54.833	19.799		1.865		0.000				0.168			0.000	0.000			0.43050	0.0000
69	DV168	1	55.077	21.368	-3.285	1.867	0.000	0.000	-0.360	0.017	4.825	0.117	0.941	0.000	0.000	0.000	0.000	VKICK	0.24380	0.0000
70	DR168	1	55.374	23.364		1.869	0.000	0.000	-0.355	0.017		0.054			0.000	0.000			0.29640	0.0000
	PUEH170	1	55.374	23.364			0.000	0.000				0.054			0.000			MONITOR	0.00000	0.0000
	DR170	1	55.492	24.188			0.000	0.000				0.030				0.000			0.11835	0.0000
	QH14	1	55.990	24.679		1.873	0.000	0.000			5.399				0.000			QUADRUPO	0.49850	0.4962
	DRQ14	1 1	56.497 57.743		2.412 2.031	1.876 1.887	0.000	0.000			6.906 11.524				0.000	0.000			0.50675 1.24560	0.0000
	DH5 ЈЈ5В	1	57.743	16.645		1.887	0.000	0.000			11.524				0.000	0.000		VDEND	1.24000	-0.1019
BEGIN		i	57.743	16.645		1.887	0.000	0.000			11.524					0.000				
	DRD5	i	58.194	14.874		1.891	0.000	0.000			13.456							DRIFT	0.45160	0.0000
	DV181	1	58.438	13.970		1.894	0.000	0.000			14.575				0.000			VKICK	0.24380	0.0000
	DR181	1	58.818	12.634		1.899	0.000	0.000			16.424		1.019	0.000	0.000	0.000	0.000	DRIFT	0.37980	0.0000
	XF183	1	58.818	12.634		1.899	0.000	0.000			16.424				0.000			MARKER	0.00000	0.0000
80	DR183	1	59.344	10.933	1.538	1.906	0.000	0.000	-0.377-	0.076	19.195	-2.754	1.023	0.000	0.000	0.000	0.000	DRIFT	0.52550	0.0000

LINEAR LATTICE PARAMETERS FOR BEAM LINE: "JBTA ", RANGE = "#\$ / #E"
DELTA(P)/P = 0.000000 symm = F

BETAX(MAX) =

=

DX(MAX)

PAGE ELEMENT SEQUENCE I HORIZONTAL VERTICAL POS. ELEMENT OCC. DIST I BETAX ALFAX MUX X(CO) PX(CO) DX DPX I BETAY ALFAY MUY Y(CO) PY(CO) DY DPY | ELEMENT LENGTH STRENGTH [2PI] [MM] [.001] [M] [1] [M] [1] [2PI] [MM] [.001] [M] [1] NO. NAME ורו ואז ו ואז 59 902 10.471 -0.681 1.914 0.000 0.000 -0.442-0.159 20.079 1.233 1.028 0.000 0.000 0.000 0.000 QUADRUPO 0.55880 -0.3641 81 QV15 1 1.918 0.000 0.000 -0.480-0.159 19.503 1.203 82 DRQ15 60.139 10.800 -0.714 1.030 0.000 0.000 0.000 0.000 DRIFT 0.23630 0.0000 1 83 SHOLE 1 60 139 10.800 -0.714 1.918 0.000 0.000 -0.480-0.159 19.503 1.203 1.030 0.000 0.000 0.000 0.000 MARKER 0.0000 0.0000 END L6 60.139 10.800 -0.714 1.918 0.000 0.000 -0.480-0.159 19,503 1,203 1.030 0.000 0.000 0.000 0.000 1 REGIN 17 1 60 139 10.800 -0.714 1.918 0.000 0.000 -0.480-0.159 19.503 1.203 1.030 0.000 0.000 0.000 0.000 1.051 0.000 0.000 0.000 0.000 DRIFT 84 DRQ15B 1 62.401 14.745 -1.030 1.946 0.000 0.000 -0.839-0.159 14.702 0.919 2.26190 0.0000 85 L20SPTM1 1 63.466 17.095 -1.179 1.957 0.000 0.000 -0.969-0.087 12.827 0.837 1.063 0.000 0.000 0.000 0.000 RBEND 1.06514 0.0655 86 DRL20A1 63,496 12.777 0.833 1.064 0.000 0.000 0.000 0.000 DRIFT 0.02987 0.0000 1 87 L2OSPTMT 1 63.496 17.166 -1.183 1.957 0.000 0.000 -0.972-0.087 12.777 0.833 1.064 0.000 0.000 0.000 0.000 HKTCK 0.0000 0.0000 63.525 17.237 -1.187 1.958 0.000 0.000 -0.975-0.087 1.064 0.000 0.000 0.000 0.000 DRIFT 0.02987 0.0000 88 DRL20A2 12.727 0.829 1 89 L20SPTM2 1 64 560 19.840 -1.331 1.967 0.000 0.000 -1.028-0.017 11.105 0.735 1.078 0.000 0.000 0.000 0.000 RBEND 1.03454 0.0637 90 DRL20B 1 65.033 10.441 0.670 1 085 0.000 0.000 0.000 0.000 DRIFT 0.47272 0.0000 END L7 1 65.033 21.130 -1.398 1.970 0.000 0.000 -1.036-0.017 10.441 0.670 1.085 0.000 0.000 0.000 0.000 END JBTA 1 65.033 21.130 -1.398 1.970 0.000 0.000 -1.036-0.017 10.441 0.670 1.085 0.000 0.000 0.000 0.000 1.970210 65.032629 MUX MUY TOTAL LENGTH = = 1.084962 DMUY 0.000000 mm DMUX -6.083708 = DELTA(S) = = -1.191087

BETAY(MAX) =

=

DY(MAX)

24.973000

0.000000

9

24.965708

2.850000