

BNL-104697-2014-TECH

AGS/AD/Tech Note No. 279;BNL-104697-2014-IR

THE AGS STRETCHER WITH ROOM TEMPERATURE MAGNETS

Y. Y. Lee

April 1987

Collider Accelerator Department

Brookhaven National Laboratory

U.S. Department of Energy

USDOE Office of Science (SC)

Notice: This technical note has been authored by employees of Brookhaven Science Associates, LLC under Contract No.DE-AC02-76CH00016 with the U.S. Department of Energy. The publisher by accepting the technical note for publication acknowledges that the United States Government retains a non-exclusive, paid-up, irrevocable, world-wide license to publish or reproduce the published form of this technical note, or allow others to do so, for United States Government purposes.

DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, nor any of their contractors, subcontractors, or their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or any third party's use or the results of such use of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof or its contractors or subcontractors. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

Accelerator Division
Alternating Gradient Synchrotron Department
BROOKHAVEN NATIONAL LABORATORY
Associated Universities, Inc.
Upton, New York 11973

Accelerator Division Technical Note

AGS/AD/Tech. Note No. 279

THE AGS STRETCHER WITH ROOM-TEMPERATURE MAGNETS

Y.Y. Lee and G.T. Danby

April 2, 1987

Introduction

The need and potential benefit of a stretcher ring specifically designed for high extraction efficiency and low operating cost has been suggested in the report of the AGS Task Force. Its desirable features are outlined in the AGS-NSLS study group report of conceptual design for the stretcher installed inside the present AGS tunnel. Also, the possibility to construct a superconducting stretcher has been studied. This report is to study another possibility; namely, a normal magnet installed outside of the AGS tunnel, and to try to make a preliminary, educated guess of the cost.

The following criteria are used for this stretcher design:

- 1. The ring is located in such a way that the present SEB experimental area and its facilities are intact, i.e., the extraction line merges directly into the present SEB line.
- 2. Minimum interruption to the AGS program.
- 3. The polarized proton program is left intact. The inside the AGS ring stretcher 2 does not preserve the polarization, while the superconducting ring 3 does.
- 4. The ring has enough earth cover to handle the proton beam flux of 5 x 10^{13} protons per second, i.e., a minimum of 23 feet of earth over the entire ring.³

Location

The proposed location of the stretcher is shown in Figure 1. The ring encircles the Cosmotron complex. The topological map shows that the minimum height of the complex is over 90 feet from sea level. If

we place the top of the tunnel to below 67 feet from sea level, the ring can be safely placed in the area. The only area that needs additional earth berm is around the old southwest area. Since the water table in this area is below 55 feet, we do not expect any problem placing the ring. The length of the transfer line is over 200 meters in each direction; however, the long transfer line enables one to separate the horizontal and vertical bend thus preserving the polarization. The long transfer line also means the requirement of the bend is less than a few degrees.

Ring Lattice

For ease of beam transfer and operation, the circumference of the ring is chosen to be the same as the AGS. The superconducting stretcher ring has a circumference of 13/24 of the AGS and the beam transfer between the two machines is very tricky and difficult.

There are four 60 meter long straight sections and four 141.75 meter long arcs. Each of the arc segments consists of 10 FODO cells with 60° phase advance per cell. The maximum beta function of this section is 24.5 meters and the minimum, 8.2 meters. The dispersion function maximum and minimum are 2.8 and 1.7 meters respectively.

The beta function maximum determines the aperture requirement of the dipole magnets. Compared to the "inside the ring" stretcher, the vertical beta maximum is almost identical (24.5 vs 25.8) and horizontal beta function and dispersion functions are somewhat smaller than the "inside the ring" stretcher. Rather than going through complicated analysis, we are going to assume the same aperture for the arc part of the ring with the "inside the ring" stretcher. They are $30 \times 105 \text{ mm}$ for the dipoles and 10 cm diameter for the quadrupoles.

The straight section insertion consists of three cells of 120° phase advance each, which makes 2π insertion. The lattice function around the straight section is given in Figure 2. One notices the large vertical beta function of 114 meters. The large beta function is advantageous to the efficient slow extraction from the stretcher. The parameters for the stretcher are given in Table I.

Table I. Stretcher Parameters

| Magnetic Rigidity (T-m) | 100 |
|-------------------------------|--------------|
| Ring Circumference (m) | 807 |
| | |
| ARC | |
| Length | 567 m |
| Number of Cells | 40 |
| Number of Dipoles | 80 |
| Dipole Field | 1.5 T |
| Phase Advance per Cell | 60° |
| Beta Max./Min. | 24.55/8.18 m |
| Xp Max./Min. | 2.78/1.67 |
| INSERTION | |
| Length | 60 x 4 m |
| Number of Cells per Insertion | 3 |
| Phase Advance per Cell | 120° |
| Beta Max. Horizontal/Vertical | 63/114 m |
| Qx/Qy | 10-2/3 |
| APERTURE | |
| Dipole | 30 x 105 mm |
| Quadrupole Diameter | 100 mm |

Extraction

Third integer vertical resonance extraction is proposed. There are six 9 meter long free spaces in each of the insertions. A vertical 8 meter long electrostatic septum is placed in the fourth straight section of the insertion. A static field of 60 kV/cm will produce 1.6 milli-radian of deflection. Such a deflection produces 14 mm of space between the circulating and extracted beam at the upstream end of the last section of the insertion where one places a 3 meter long Lambertson septum magnet with an 8.5 kG field. The septum is tilted 10° to give both horizontal and vertical bends. A vertical deflection is necessary in order to compensate vertical deflection by the last

focusing quadrupole. It will compensate geometrically as well as partially compensate for the spin precession produced by the quadrupole. Because of the spin precession, the beam loses about one percent of the spin. The rest of the section is filled with 5 meter long Lambertson septum magnets deflecting in the horizontal direction, which will produce enough clearance to pass the downstream quadrupoles. Figure 3 shows vertical separation of the phase space at the upstream and downstream ends of the Lambertson septa.

Cost Estimate

Since the depth of the tunnel from the surface is similar, the conventional construction cost is scaled from the superconducting ring by the ratio of the tunnel length. We took the ring magnet and power supply cost to be the same with the "in the ring" estimate, and the transfer equipment is scaled from the superconducting estimate where all the trnasfer and extraction equipment are normal magnets. The rest of the systems should all be similar to each other. Table II shows the comparison of each system.

Table II. Cost Comparison

| | In Ring | Superconducting | This Proposal |
|------------------|-------------|-----------------|---------------|
| Ring Mag. + P.S. | 13,541 | 7,810.38 | 13,541 |
| Cryo. System | | 4,641 | ***** |
| Conv. Fac. | 466 | 5,802 | 9,590 |
| Trans. + Ext. | 6,271 | 6,598.70 | 3,823 |
| Vacuum System | 2,689 | 2,648 | 2,689 |
| Instrumentation | 1,813 | 1,813 | 1,913 |
| Controls | 3,122 | 3,122 | 3,122 |
| RF System | | 1,000 | |
| Acc. Phy. | 630 | 630 | 630 |
| | | 1 | |
| SUBTOTAL | 29,039 | 34,015.08 | 35,208 |
| 20% Contingency | 5,761 | 6,803.16 | 7,042 |
| GRAND TOTAL | 34,800 | 40,818.24 | 42,250 |

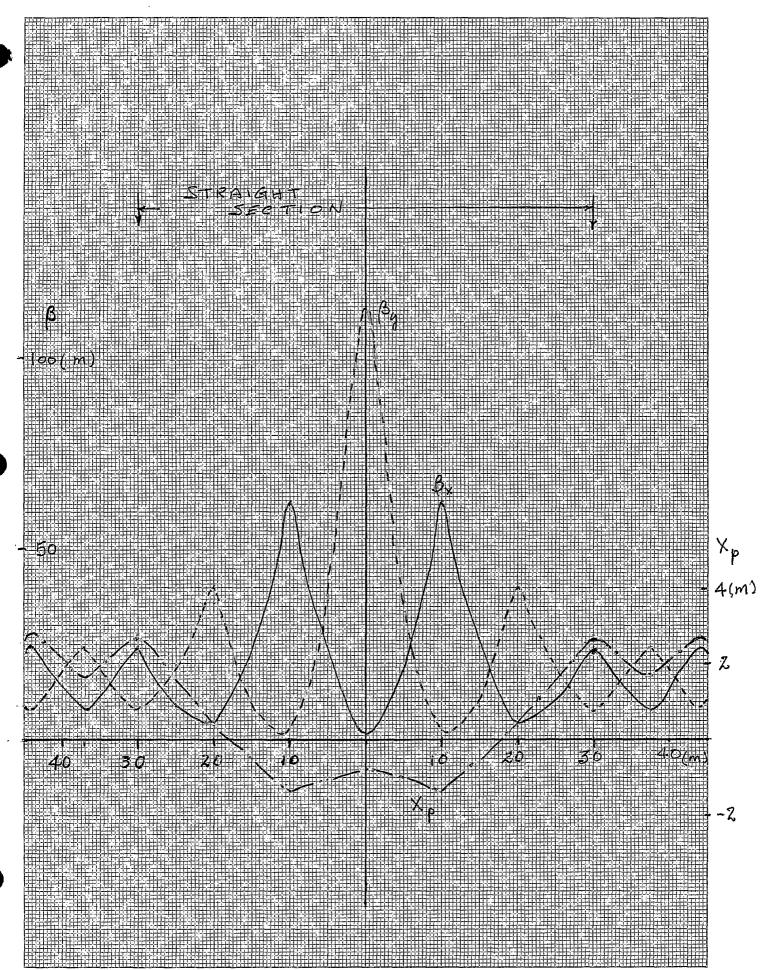
Power Requirement

 10×10 cm conductor dimension for the dipoles and 5 x 10 cm for the quadrupoles are assumed to calculate the power requirement. The d.c. power required is 1500 KW for the dipoles and 950 KW for the quadrupoles. Combined power of 2450 KW is much less than the power required to flattop the AGS.

References

- 1. Report of the AGS II Task Force, February 1984.
- 2. AGS Stretcher, BNL-37752.
- 3. AGS Superconducting Stretcher Ring, BNL-39142.

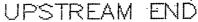
Figure 1

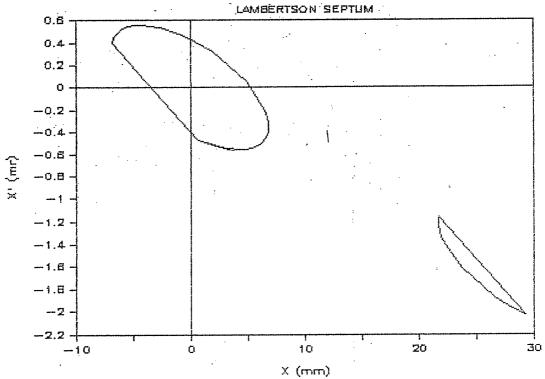


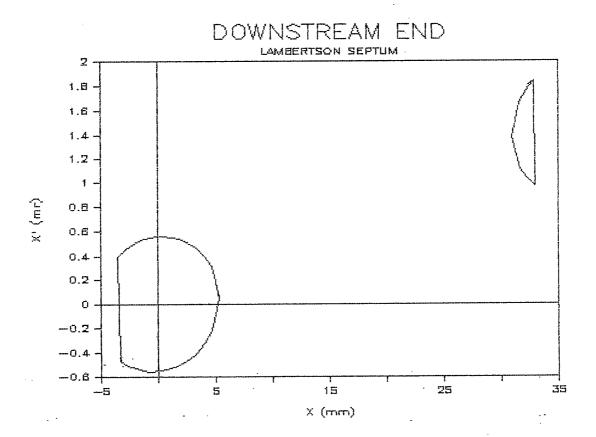
K+≥ ...12 5285

Figure 2

KEUFFEL & ESSER CO.







gggs-sta

Figure 3